

SICEN

PROFESSIONAL PROTECTIVE CLOTHING



**DISCOVER
HOW WE CAN
PROTECT YOU**



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Adapt, Excel, Grow

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European market leader in professional protective clothing

All weather

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Gear up for all seasons and protect yourself against rain, cold, wind, ...

High-visibility

114

Increase your visibility day and night and avoid accidents. Wearing Hi-vis saves lives.

Multi-norm

208

When operating in hazardous working situations you need top-notch multi-norm protection. Discover our full range of protective clothing.

Cold storage & food

398

Protective clothing for cold storage warehouses and food processing industry.

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ADAPT EXCEL GROW

European Market Leader
Professional protective clothing

Sioen Apparel

Sioen has a concerted focus on knowledge, innovation and creativity. All our specialists are working hard every day so we can provide you the best protection possible.

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Our Strengths

We understand, advise and offer solutions for our customers who are working in various industrial domains. Making their workplaces safer.

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Sioen Apparel

We produce highly technical protective clothing. But we are more than just a garment manufacturer. We provide solutions, are innovative and we can rely on a broad technical expertise.

European market leader

Sioen PPC focusses on high quality and highly technical professional protective clothing. We are the number one innovator in this domain offering solutions for many different applications and markets.

One stop shop for any application

Sioen Apparel combines several own brands serving different markets.

Clothing solution provider

At Sioen, we strive to find a solution for any of our customers' clothing needs. You can select out of the largest range available on the market. In addition, we can create adapted, customized clothing. This customer-insight allows us to always come up with the right solutions to your problems.



European market leader



#1 in professional protective clothing

Offering garment solutions for different market applications

- Utilities, energy & (Petro-)chemical
- Agricultural
- Food industry and cold storage warehouses
- Transport (rail, marine, road, air)
- Local, national and European governments & authorities
- Marine
- Defence and security
- Emergency services (Police, fire departments, ambulance, hospitals, rescue)
- Retail
- Outdoor
- Private label & Corporate identity
- Construction
- Steel industry
- Automotive industry

One stop shop for any application



Sioen Professional
www.sioen-ppc.com



Sioen Fire Clothing
www.sioenfire.com

Our brands

Under Sioen Apparel you will find the brand Sioen, gathering all high quality protective clothing, and the brands Sioen Fire Clothing, Sioen Ballistics, SIP Protection, Mullion, Ursuit, VanOchten and Baleno. Each brand has its own brochures and websites.



Sioen Ballistics
www.sioenballistics.com



SIP Protection
www.sip-protection.com



Mullion
www.mullion-pfd.com



Ursuit
www.ursuit.com



VanOchten
www.vanochten.nl



Baleno
www.baleno.be

Part of the Sioen Industries Group

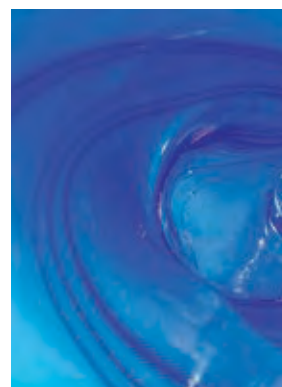
Sioen Apparel is one of the three divisions of Sioen Industries (founded in 1960). In addition to Sioen Apparel, there are two other divisions, Sioen Coating, world leader in coated technical textiles and Sioen Chemicals, specialists in fine chemicals.



Coating division



Apparel division



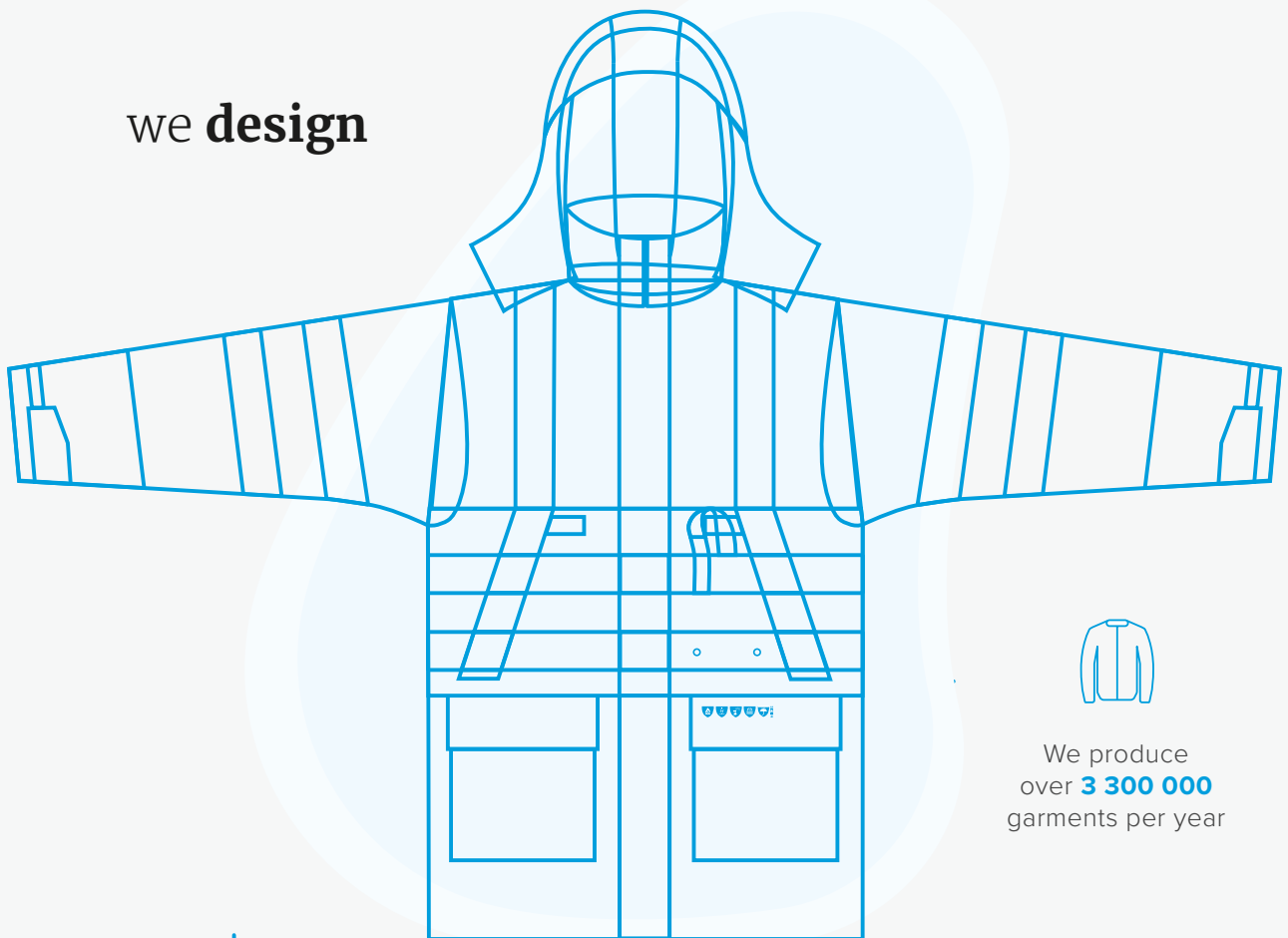
Chemicals division

Clothing solution provider

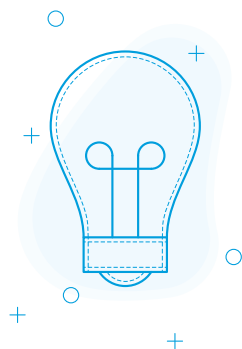
At Sioen, we strive to find a solution for any of our customers' clothing needs. You can select out of the largest range available from stock on the market.

In addition, we can create adapted, customized clothing. This customer-insight allows us to always come up with the right solutions to your problems.

we **design**

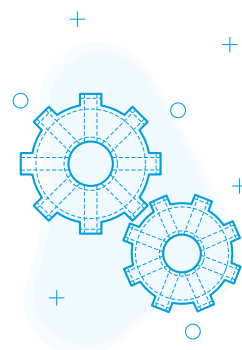


We produce
over **3 300 000**
garments per year



we **develop**

We employ approx. 200 people worldwide developing ideas into 'ready for production'- samples



we **manufacture**

Our 12 manufacturing plants in Indonesia, Myanmar, Romania, Tunisia, Finland, Estonia and Latvia are staffed with > 3.100 people.



we **distribute**

Our 2 warehouses in Belgium (Moeskroen and Ghent) handle
> 3.3 million pieces / year ;
> 1.500 orderlines / day and up to
120.000 pcs / day.



we **sell**

We offer standard stocked items as well as garment solutions according to customers' requirements throughout Europe.

Our Strengths

At Sioen, we strive to find a solution for any of our customers' clothing needs. You can select out of the largest range available on the market. In addition, we can create adapted, customised clothing. This customer-insight allows us to always come up with the right solutions to your problems.

10 good reasons for working with Sioen

- High quality products according to the latest standards
- A large product portfolio available from stock
- Innovative solutions for your special requests
- Technical expertise and intensive R&D
- Dedicated customer service and sales teams
- Strong brands
- Ethical & Ecological charter (CSR)
- Our reputation as a trustworthy partner
- Strong foundations as a financially healthy company
- Vertically integrated



Norms & Standards



EN 343

Protective clothing
against rain



EN 14058

Protective clothing
against cool environments



EN 342

Protective clothing
against cold



RIS-3279-TOM:

High visibility
railway clothing



EN 13758-2

UV Protective Clothing



EN ISO 14116

Protective Clothing
against flames



EN ISO 11612

Protective Clothing against
heat and flames



EN ISO 11611

Protective clothing tested for
welding and allied processes



EN 1149-5

Protective clothing against
electrostatic properties



EN ISO 20471

High visibility clothing



IEC 61482-2

Protective clothing
against the thermal hazards
of an electric arc



EN 14605

Protective clothing
against liquid chemicals



EN 13034

Protective clothing against
liquid chemicals Type 6

Exacting & latest European Standards

We want to be among the first to offer products according to the newest norms and specifications. In doing so, we aim to offer the best product portfolio for each market of opportunity.

For a full overview of the latest european standards, please visit our website: sioen-ppc.com.



Research & development

Knowledge, innovation and creativity

Sioen has a concerted focus on knowledge, innovation and creativity: on new materials, new production processes, new services, new niches, new markets and new requirements. Sioen can compare favourably with the world's top research institutes in this area.

Sioen's R&D centres and labs are fully equipped with the latest testing equipment. Testing for tear and tensile strength, flame retardancy, thermal radiation, chemical resistance, bullet and knife impact, water column, colour fastness, ageing and so on are all performed in-house.

Our R&D department is the driving force behind the development of new materials, methods, processes and applications. Their knowledge, state of the art testing equipment and thorough expertise in the field of norms and standards make them so effective.

For our customers that means:

- Significantly faster development times ;
- Thorough exhaustive testing, developing and improving products that comply perfectly with the norms and standards ;
- More flexibility towards the needs of the customer ;
- Easier to develop customised solutions.



© Sioen - Direct contact with end-user within the R&D laboratoria.

In-house testing labs



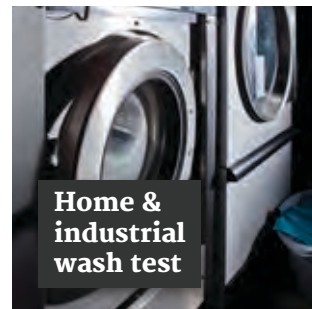
Surface conductivity



Puncture test



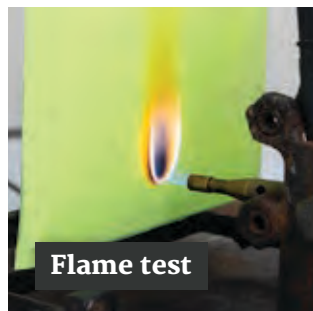
Heat transfer flame



Home & industrial wash test



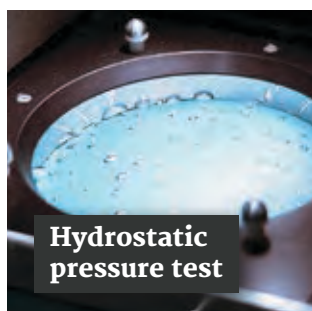
Rain tower test



Flame test



Spray test



Hydrostatic pressure test



Crumple flex test



Seam strength test

Testing equipment

Testing for tear and tensile strength, flame retardancy, chemical resistance, waterproofness, colour fastness, ageing and so on are all performed in house, and Sioen compares favourably with the world's top research institutes in this area. The ability to conduct flame tests

(EN 367), and thermal radiation tests (EN ISO 6942) in-house has led to Sioen being one of the first European producers certified for the new EN 469:2005 standard for firefighter clothing, and opens the way for Sioen to play a leading role in flame retardant garments.



Customer centricity

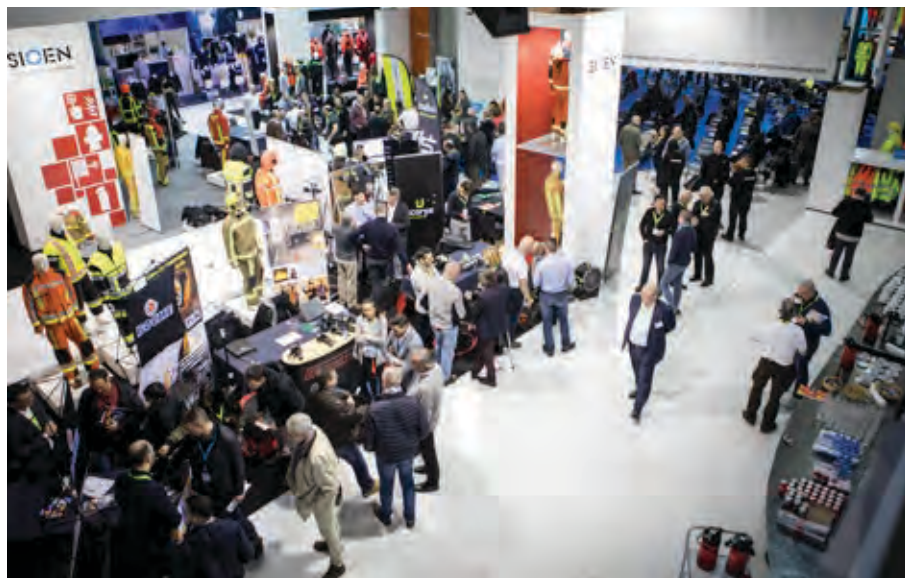
Going the extra mile

We design and produce technical textiles, technical apparel and colouring solutions to fit their needs and support them in their choices. Part of our customer-centric approach is to apply our wide-ranging expertise to answer even the unexpressed needs and wishes of customers. A lot of customer journeys start in our headquarters in Ardoorie (Belgium), where we have two modern showrooms to give visitors a glimpse of what we can do in all 3 divisions.

Working for users in different markets, our sales team, engineers, product developers and R&D department are ideally placed to handle every request with a multidisciplinary and cross-sectoral approach. In some cases,

we surpass our customers' expectations by combining expertise from different core markets and manufacturing processes.

We offer both off-the-shelf products and tailor-made solutions. We control the whole manufacturing chain, so options are limitless. Every year, we organise numerous training sessions and events in our showrooms. We welcomed more than 4 000 visitors in 2018 alone.



© Sioen - Seminars/Events held at headquarters Ardoois.



We have welcomed **over 4 000 visitors** during 2018 to our showrooms.

From vertical integration to circular economy

A better tomorrow

Sioen is committed to the conduct of an ethical business on all levels by acting fairly and honestly in all our dealings and by observing the highest standards of integrity. To achieve these, our company utilises the shareholders' investments in a sensitive manner while delivering safe and quality products to our clients. We comply with both the spirit and the letter of legislation and submit all our actions to an external audit.

We invest in the protection of the environment, because a healthy environment is vital to all life and activity. At Sioen Industries, we want to contribute to solving the challenges our environment faces today: climate change, search for alternative sources of energy, use of less raw material, reduction of waste and emissions, etc.



© Sioen - Recycling unit of our spinning mill in Moeskroen.

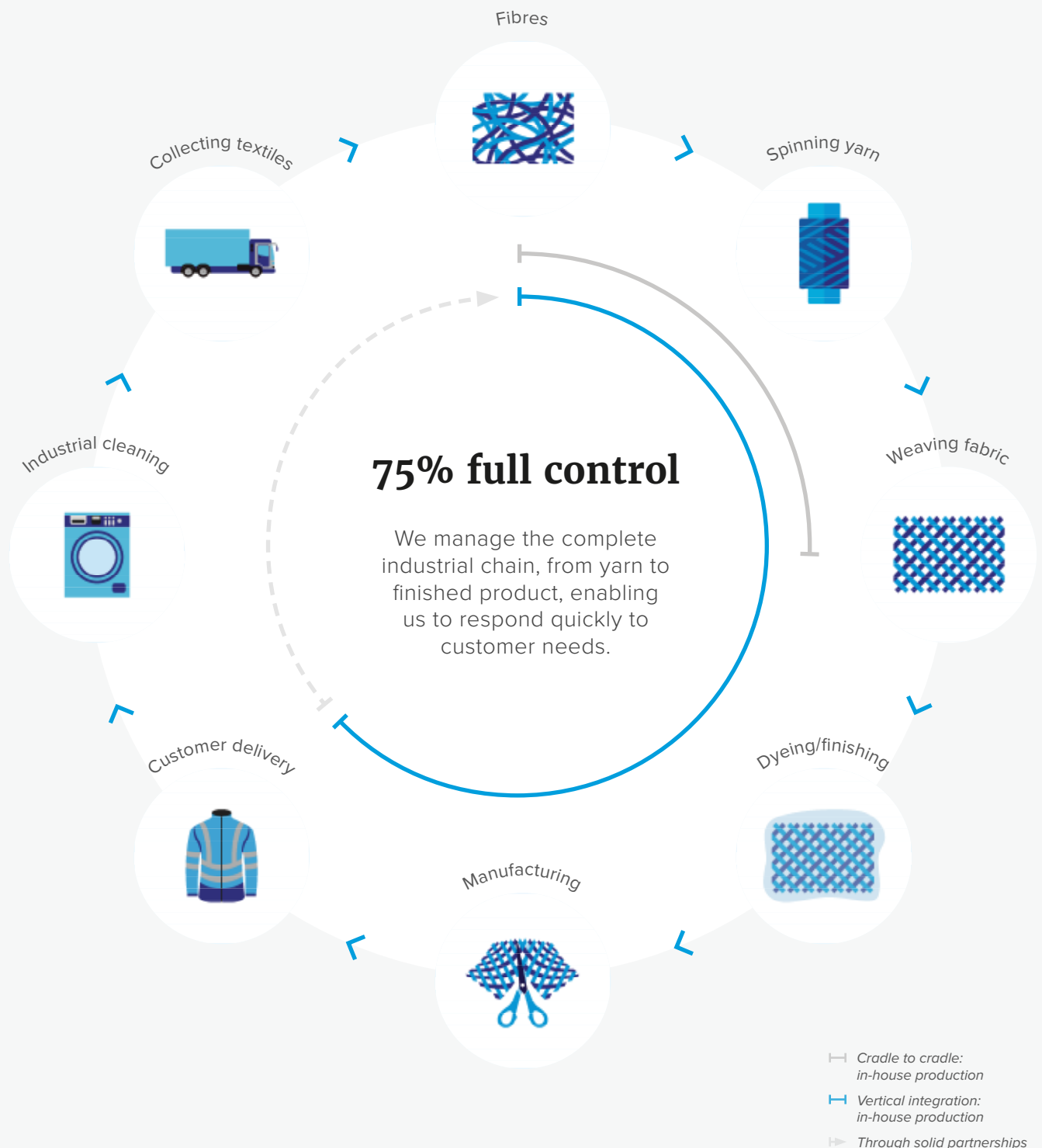


360° know-how
of the manufacturing
process

A sustainable world

Sioen offers clothing based on recycled or biobased materials, but also works on (partial or complete) high value recycling of our garments to close the loop.

Our efforts also consist of creating durable garments with a longer lifespan, which contributes indirectly to a sustainable world.





Corporate Social Responsibility

Profit

Every year, we give back to the community by supporting charity events, promoting culture and actively participating in educating youngsters, to name just a few actions. By doing that, we try to create a shared value for our shareholders, business partners, customers and employees.

Planet

With technical textiles solutions, Sioen directly and indirectly contributes to solving a number of environmental challenges, from resource efficiency and waste control to climate change and finding alternative energy sources.

People

Sioen is a family-owned company and we try to embrace those family values in everything we do, especially when interacting with our employees. They are the ones that propel Sioen to market leadership and sustainable growth, day after day. That is also why we work hard to create a healthy, safe and motivating workplace for all of our ± 4 700 family members.

Such a big group of employees requires a solid and futureproof HR policy. In 2018, the keywords of that policy were inclusion, open communication and a healthy work-life balance.



ISO 9001

Quality management systems
Requirements are directly
audited by a third party.



ISO 14001

Sets out the criteria for
an environmental
management system.



Human rights

A strategic policy initiative
for businesses that are
committed to human rights.



Reach

Productions according local
environmental laws



STeP

Sustainable textile
production



Confidence in textiles

Pro-active sustainable
product development



**Our garments
are made to last
longer!** Durable &
sustainable. Lower
cost of ownership.

Pro-active environmental policy

- Quality Assurance
ISO 9001 & ISO 14001 compliant.
- Respect for the human rights
United Nations - The global Compact.
- Protection of Human Health and Environment
Reach: Registration, Evaluation, Authorisation and Restriction of Chemicals.
- STeP - Sustainable Textile Production
We are the first PPE manufacturing company to receive a STeP certification. The audit revealed that Sioen Apparel complies with the highest requirements of STeP by the OEKO-TEX® standard level 3 in regard to our structures, processes and management systems.

Sioen invests in a sustainable society. In business processes and relationships, Sioen Industries strives to preserve and improve the global environment through a pro-active environmental policy as explained in our CSR Manifest.

**For more information on CSR, visit our website:
www.sioen.com or ask for our brochure.**



A person wearing a dark jacket with blue lining is standing in the rain. A large, dark blue, angular geometric shape is positioned behind them, partially obscuring the background. The rain is depicted as numerous white streaks falling diagonally across the frame. The background shows a blurred structure, possibly a bridge or industrial framework.

ALL WEATHER

ALL WEATHER

Certified all weather
protection EN 14058 & EN 343

Bodywear

Various types of close-fitting clothing, especially underwear and T-shirts.

Fresh & Dry	32
Warm & Dry	35

Thermal wear

Garments that keep you warm: softshell jackets, bodywarmers, sweaters, fleeces, quilted jackets.

Fleece jackets	43
Softshell jackets	53
Laminated softshell jackets	55
Bodywarmers	61

Rainwear

Garments that keep you protected: rain jackets, winter jackets, bomber jackets, trousers, bib and brace trousers, coveralls, leggings, sleeves, waders.

Flexothane® Essential	69
Flexothane® Classic	75
Texoflex	85
Ultratex	93
Siopor® Regular	101
Siopor® Ultra	103
Siopor® Extra	107
Siopor® Light	111

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Bodywear

Light, close-fitting clothing which feels soft and natural. Sioen's bodywear collection includes long johns and T-shirts that not only feel like a second skin but thanks to the innovative technology, make you feel comfortable all day long. The idea behind this bodywear is to equip you with the perfect base layer that keeps you warm or cool depending on the weather, that absorbs and transports perspiration whilst also tackling annoying odours.

Designed for comfort.

Our bodywear is designed to breathe. In a modern cut and perfect fit, it regulates body moisture so you stay dry and fresh. Our designers select yarns and fibres with anti-microbial properties so you feel at ease and comfortable at work. The fabrics are light and soft and do not irritate your skin.

Designed for protection.

As this layer comes into direct contact with your skin, it is more important than you think. This first layer keeps you cool in summer and warm in winter and thanks to the excellent wicking properties perspiration is absorbed and transported away from the skin. Never a clammy feeling.

Keep it layered!

We offer you the perfect solution as we recommend you wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Since a good start is half the job done, start with bodywear as a base layer because good bodywear keeps your body at the right temperature and regulates the perspiration, keeping you dry and comfortable while doing your job.



FRESH & DRY

32

Odars

499AA2MD6



32

Roja

500AA2MD6



32

WARM & DRY

35

Visby

611AA2MVK

NEW



35

Bremy

613AA2MVK

NEW



35

Trapani

2673A2MV4



36

Terni

2672A2MV5



36

Trento

2674A2MV4



36

Ferano

511AA2MC4



37

Montrose

513AA2MC4



37



**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

SIO-FIT

Odars - 499AA2MD6

T-shirt with long sleeves

Good bodywear keeps you dry and fresh and that is exactly what our Odars does for you. This T-shirt with round neck and long sleeves is thermally insulating and the breathable fabric dissipates sweat quickly, allowing it to evaporate. The T-shirt stays fresh because it eliminates odour-causing germs. The Odars has a contemporary look with flat, decorative seams. Available in S - XXXL.

Fabric

Sio-Dry®: 100% polypropylene, 130 g/m² (birds eye)

Colour

N02 Anthracite



SIO-DRY®



SIO-FIT

Roja - 500AA2MD6

Long john

Looking for long underpants that keeps your skin fresh and dry? Then our Roja long johns are the perfect choice for you. Our Sio-Dry quality lets the fabric breathe giving you a warm yet fresh feeling. These simple long johns have a fly and elastic waist for optimal comfort. The fabric feels very soft and is resistant to stains. The flat stitched decorative seams provide a trendy finishing touch. Available in S - XXXL.

Fabric

Sio-Dry®: 100% polypropylene, 130 g/m² (birds eye)

Colour

N02 Anthracite



SIO-DRY®







SIO-FIT

NEW *Visby* - 611AA2MVK

T-shirt with long sleeves

Bodywear comes into contact with your skin, therefore it is important that perspiration dissipates and your skin stays dry so that you don't get clammy. The Visby is a thermal T-shirt with round neck and long sleeves. The back has been extended and the sleeves have separate collars for more comfort. The Visby has been stylishly designed with cyan-coloured stitches. Available in S - XXXL.

Fabric

65% Viloft® + 35% Coffee charcoal; ± 220 g/m²

Colour

M46 Grey



SIO-FIT

NEW *Bremy* - 613AA2MVK

Long john

These thermal long johns with fly are not only comfortable because of their elastic waist and moisture-regulating properties, but they look good too thanks to the decorative cyan-coloured stitches. The Bremy long johns are made of a sustainable fabric based on coffee residue. This fabric has an antibacterial effect to stop odours so that the trousers stay fresh. Available in S - XXXL.

Fabric

65% Viloft® + 35% Coffee charcoal; ± 220 g/m²

Colour

M46 Grey



SIO-FIT

Trapani - 2673A2MV4

T-shirt with long sleeves

This thermal long sleeve T-shirt is the perfect base layer in cold weather. Because of the elastic and soft fabric, the Trapani fits snugly around you so you feel warm and dry all day long. This T-shirt with round neck is perfectly compatible with the Trento long johns. Available in XS - 4XL.

Fabric

50% Viloft® + 50% polyester; ± 210 g/m² (interlock)

Colour

BS0 Blue (High availability)

European Standards



HIGH
AVAILABILITY



VILOFT®

SIO-FIT

Terni - 2672A2MV5

T-shirt

Sleek, simple and comfortable. The three key words of the Terni, a seamless thermal T-shirt with a ribbed collar and short sleeves. Available in XS - XXXL.

Fabric

50% Viloft® + 50% polyester; ± 160 g/m² (rib 1/1)

Colour

BS0 Blue



VILOFT®

SIO-FIT

Trento - 2674A2MV4

Long john

These soft long johns retain heat and at the same time are moisture permeable, so that you always feel warm and comfortable. The elastic fabric ensures perfect fit. The Trento has a fly, separate ankle cuffs and an elastic waist. Available in XS - 4XL.

Fabric

50% Viloft® + 50% polyester; ± 210 g/m² (interlock)

Colour

BS0 Blue (High availability)

European Standards



HIGH
AVAILABILITY



VILOFT®

SIO-FIT

Ferano - 511AA2MC4

T-shirt with long sleeves

Bodywear comes into contact with the skin, so it is extremely important that it is comfortable and absorbs sweat and drains away from your skin. The Ferano T-shirt with round neck and long sleeves not only offers very good thermal insulation, but thanks to the antibacterial treatment it is also very hygienic bodywear. The Ferano has an extended back and a separate collar on the wrist for comfort. The decorative seams in contrasting colour complete the Ferano. Available in S - XXXL.

Fabric

Sio-Dry®: 100% polyester (fleece) with antibacterial treatment; $\pm 250 \text{ g/m}^2$

Colour

M22 Grey

European Standards



SIO-DRY®

**Quick
Absorption**

**Quick
Dry**

**Anti-
Microbial**

SIO-FIT

Montrose - 513AA2MC4

Long john

The Montrose proves that thermal long johns can also be hip. This soft long johns with fly is fitted with a trendy elastic waist, separate ankle collars for extra comfort and trendy, decorative seams in a contrasting colour. The Sio-Dry underpants insulate well against the cold, but are perfectly moisture-permeable so that the skin feels dry and comfortable. The Montrose long johns has undergone an antibacterial treatment. Available in S - XXXL.

Fabric

Sio-Dry®: 100% polyester (fleece) with antibacterial treatment; $\pm 250 \text{ g/m}^2$

Colour

M22 Grey

European Standards



SIO-DRY®



**Quick
Absorption**

**Quick
Dry**

**Anti-
Microbial**

Thermal wear

Sioen thermal wear consists of a wide range of clothing with good insulating properties. This second layer has something for everyone: a stylish sweater or fleece jacket, a sporty softshell, or a practical bodywarmer.

The thermal layer is a perfect in-between layer, on top of the bodywear and underneath the top layer. Many of the clothing items can also be worn separately.

Designed for comfort.

The Sioen thermal wear comes in all kinds of shapes and fabrics. The fleeces and softshell fabrics are not only pleasant and comfortable to wear, but they also have good insulating properties. Our new styles have a modern look and cut and all our clothing is equipped with practical features for your comfort.

Designed for protection.

The number one priority of thermal wear is to provide exceptional insulation to keep the body warm. In addition to this, Sioen thermal wear does not lose its breathing abilities and many of the items also protect you against the wind and rain. In other words, working comfortably but protected from harsh weather conditions is possible with our thermal wear collection.

Keep it layered!

We recommend you to always wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Combine an insulating thermal layer with good bodywear to keep you dry and wear a protective layer on top for improved comfort and protection.



FLEECE JACKETS

43

Durango
611ZA2T01



43

Merida
612ZA2T01



43

Sherwood
626ZA2TJP



44

Germo
625ZA2G25



45

Hayton
574AA2TXB

NEW



46

Alton
578AA2TXE

NEW



48

Romsey
575AA2TXC

NEW



48

Crosby
576AA2EP7

NEW



49

Tarbes
7789A2T01



50

Lindau
7805A2T01



50

Lauwers
352AA2HX2



50

Toro
442ZA2TJB



51

Tortolas
443ZA2TJB



51

SOFTSHELL JACKETS

53



LAMINATED SOFTSHELL JACKETS

55



BODYWARMERS

61



Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

SHI

DURANGO
611ZA2T01

TORNHILL
608ZN2LH2



**Create
your own
microclimate.**

For more information
about our I.L.S. system
please visit page 428.

S.E.P.P.**Durango - 611ZA2T01****Fleece jacket**

Our Durango is a beautiful fitted fleece jacket in two colours that protects you against cold and wind thanks to the integrated windbreaker lining at the front and back. Also the standing collar, the elastic waist and the elastic sleeve ends keep out the breeze. The zippers with ergonomic zip pullers are of YKK top quality. This soft zip-in fleece is provided with one chest pocket, two inset pockets and one inside pocket. Available in XS - 5XL.

Fabric

100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

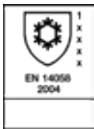
Colour

201 Navy/Black (**High availability**)

203 Red/Black

312 Grey/Black

617 Khaki/Black

European Standards**S.E.P.P.****Merida - 612ZA2T01****Fleece jacket**

Brave the cold and the wind with our perfect fitting Merida fleece jacket. This one-color fleece has a fixed windbreaker lining at the front and at the back. The standing collar, the elastic sleeve ends and the elastic cord in the hem help stop the cutting wind. For your comfort, the zipper has chin protection and all zippers, including those of the chest pocket and the two inset pockets, come with long ergonomic zipper pullers. This soft fleece has one handy inner pocket. Available in XS - 4XL.

Fabric

100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

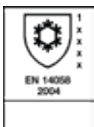
Colour

N15 Black (**High availability**)

B68 Blue (**High availability**)

M44 Grey

R14 Red

European Standards

S.E.P.P.

Sherwood - 626ZA2TJP

Sweater with fleece lining

Combine warmth and comfort with a sporty look and you end up with the Sherwood. This smooth sweater features soft fleece lining and knitted wind cuffs in the sleeves, a standing collar and elastic waist to help keep the wind out. For your comfort, an inside pocket has been provided and the zippers are fitted with long cords. This comfortable sweater jacket can be combined with the Tornhill and Cumbria jackets thanks to the I.L.S. system. Available in XS - XXXL.

Fabric

3-layer: 100% polyester fleece + PU sponge + 100% polyester knitted interlock; $\pm 350 \text{ g/m}^2$

Colour

MS0 Grey

N25 Anthracite

European Standards



S.E.P.P.

Germo - 625ZA2G25

Quilted jacket with fleece lining

The Germo is a functional zip-in quilted jacket with fleece lining that keeps you warm all day. This stylish jacket has been finished off with an elastic piping at the sleeve ends. The zipper has chin protection and the chest pocket and two inset pockets have zippers with long zipper pullers. This comfortable jacket with inner pocket can be combined with the Tornhill and Cumbria jackets thanks to the I.L.S. system. Available in XS - XXXL.

Fabric

Fleece: 100% quilted polyamide +
100% polyester fleece; $\pm 340 \text{ g/m}^2$

Colour

201 Navy/Black
761 Black/Red

European Standards



NEW *Hayton* - 574AA2TXB

Sweater jacket with hood

The Hayton is an absolute winner. This fashionable sweater jacket with fixed hood fits your body tightly, has reinforced shoulders and elbows, and cyan coloured stitches. This warm sweater jacket with zipper is beautiful and practical with one vertical chest pocket, and two pockets on the outside and two on the inside. The elastic hem and knitted wind cuffs at the sleeve ends finish this sweater jacket. Available in S - XXXL.

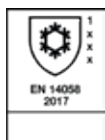
Fabric

100 % polyester (herringbone)
+ 100% polyester fleece inside;
± 380 g/m²

Colour

MW3 Grey

European Standards



Fixed hood

Knitted wind cuffs at
end of sleeves





1 vertical inset pocket with zip closure on the chest



Reinforcement at shoulder and elbow

NEW **Alton** - 578AA2TXE

Sweater

A sturdy, warm sweater that protects you against the cold and wind - that is our Alton. The sweater features a short zipper, good moisture management properties, a standing collar, knitted wind guards at the sleeve ends and an elastic waist. The fabric dries very quickly. Wear-intensive areas such as the shoulders and elbows have extra reinforcement. The vertical chest pocket makes this a very practical and stylish sweater. Available in S - XXXL.

Fabric

100% polyester (mixture) +
100% polyester fleece inside;
± 380 g/m²

Colour

TB1 Petrol Blue
BB1 Navy Blue
MB1 Grey

European Standards



NEW **Romsey** - 575AA2TXC

Winter fleece jacket

With the Romsey, a fashionable winter fleece jacket, you will be happy to go outside. This soft winter fleece keeps you warm at all times. Wear-intensive areas such as the shoulders and elbows have extra reinforcement. With two inside pockets, two pockets on the outside and one vertical chest pocket, this fleece jacket is also very practical. The standing collar and elastic sleeve ends serve as wind breakers. Available in S - XXXL.

Fabric

100% polyester knitting + 100% polyester
plush inside; ± 430 g/m²

Colour

MW4 Grey

European Standards



NEW Crosby - 576AA2EP7

Quilted jacket with softshell

The Crosby is a quilted softshell jacket that keeps you warm on cold winter days. This close-fitting jacket has reinforcements on the shoulders and elbows. The standing collar and the elastic sleeve ends protect you from the wind. The inside has fleece and two pockets. Also on the outside you will find two pockets and one vertical chest pocket, all with zipper. The Crosby is a warm, fashionable softshell jacket with cyan-coloured details. Available in S - XXXL.

Fabric

100% nylon ripstop + 100% acrylcoating; $\pm 38 \text{ g/m}^2$ |
2-layer bonded softshell: 100% polyester stretch +
100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

N15 Black
B75 Navy Blue
189 Petrol/Blue

European Standards



Tarbes - 7789A2T01

Fleece jacket

The soft, double-sided Tarbes fleece jacket ensures a warm, cosy feeling all winter long. The standing collar, the elastics in the sleeve ends and the elastic hem act as wind breakers. The fleece jacket has been treated against pilling and has two inset pockets with zipper. Available in S - XXXL.

Fabric

100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

BS0 Blue (High availability)

European Standards



Lindau - 7805A2T01

Fleece jacket

You can defy the coldest of winter days with the Lindau. This comfortable fleece jacket with standing collar is provided with two inset pockets with zippers, elastics in the sleeve ends and an elastic cord in the hem. This fleece jacket has been treated against pilling and can be zipped into other coats. Available in XS - XXXL.

Fabric

100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

BS0 Blue

European Standards



Lauwers - 352AA2HX2

Quilted lining

The Lauwers is a separate lining that offers good protection against the cold and can be zipped into the Boorne. The standing collar and knitted wind cuffs at the sleeve ends provide shelter from the cutting wind. Available in S - XXXL.

Fabric

100% polyester; $\pm 210 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards





Toro - 442ZA2TJB

Ladies fleece jacket

This 2-layer fleece jacket with straight collar is not only soft to the touch but offers also excellent cold protection. The stylish and modern looking Toro was especially designed for women and has undergone an anti-pilling treatment and is equipped with one chest pocket and two inset pockets, all with zip closure. The drawstring in the hem, the two inside pockets and the elastic piping at the end of the sleeves are practical assets. Available in S - XXXL.

Fabric

2-layer bonded fleece: polyester fleece + polyester fleece;
2 sides brushed; 1 side antipilling; $\pm 320 \text{ g/m}^2$

Colour

B95 Navy Blue

European Standards



Tortolas - 443ZA2TJB

Fleece jacket

The Tortolas offers you excellent cold protection as it complies to EN 14058 and has a back length of 72cm (L). Its nice elastic piping finishing at the end of the sleeves gives the jacket a modern look. This soft fleece jacket has also undergone an anti-pilling treatment and is equipped with one chest pocket and two inset pockets on the outside with zip closures. The drawstring in the hem and the two inside pockets are handy extra's. Available in S - XXXL.

Fabric

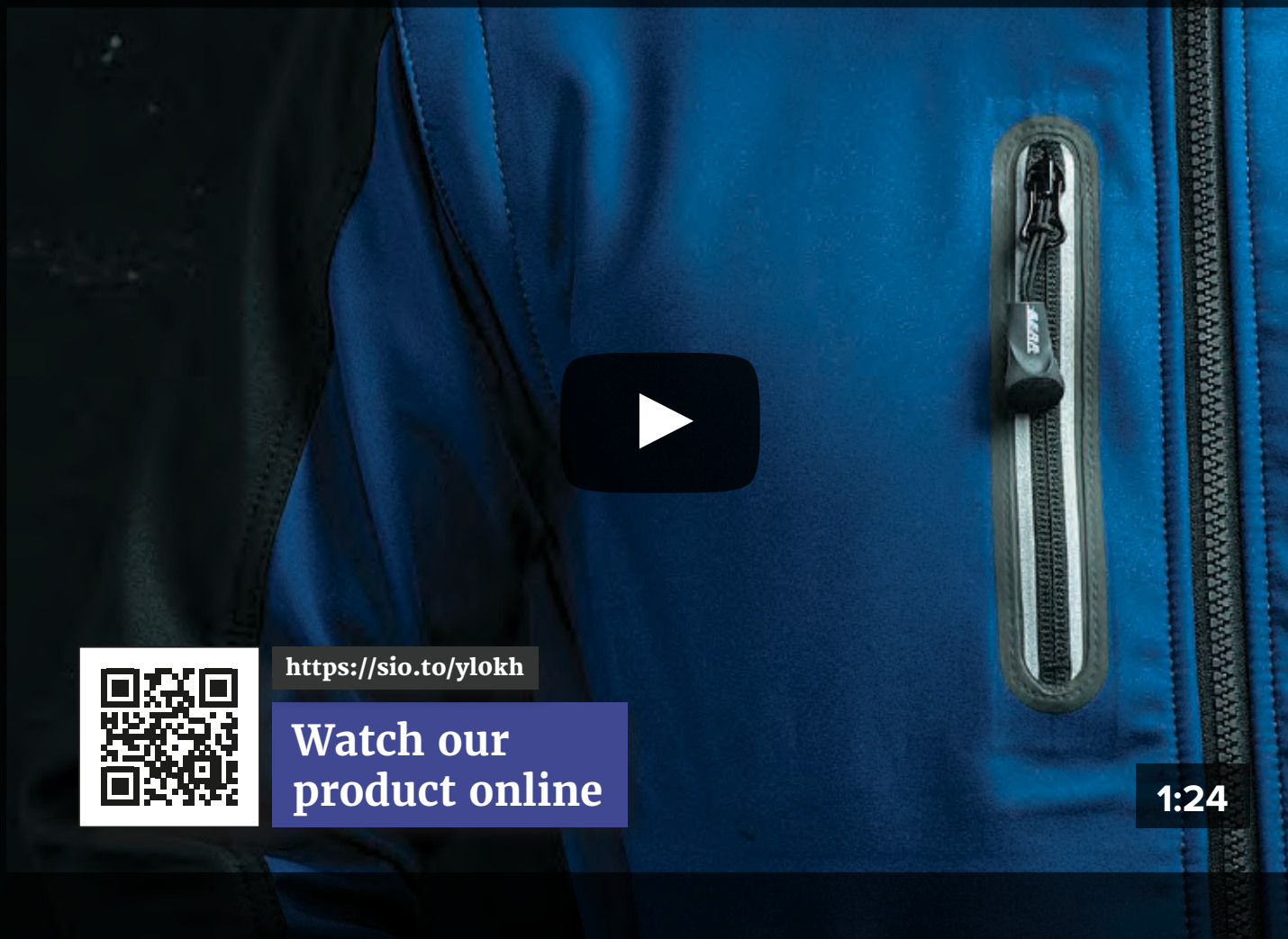
2-layer bonded fleece: polyester fleece + polyester fleece;
2 sides brushed; 1 side antipilling; $\pm 320 \text{ g/m}^2$

Colour

B95 Navy Blue

European Standards





Sleeve narrowing by touch and close fastening



Detachable sleeves

S.E.P.P.

Torreon - 624ZA2TU2

Bonded softshell jacket with detachable sleeves

The fashionable, versatile Torreon is made of high quality, maintenance-free materials. The light and supple softshell offers optimal protection against wind and rain. The standing collar and the sleeve narrowing keep out the wind. In addition, the two-tone Torreon has one chest pocket, two inset pockets and one inside pocket. The handy ergonomic zipper pullers are of YKK quality. Thanks to the detachable sleeves, this jacket can be worn all year round. This comfortable softshell can be combined with the Tornhill and Cumbria jackets thanks to the I.L.S. system. Available in XS - 4XL.

Fabric

2-layer bonded softshell:
100% polyester stretch + 100% polyester
fleece inside; $\pm 250 \text{ g/m}^2$

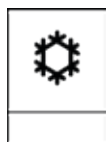
Colour

201 Navy/Black (High availability)

203 Red/Black (High availability)

312 Grey/Black (High availability)

European Standards



Straight collar



HIGH
AVAILABILITY

2 inset pockets with zip closure

Long zippullers
for extra comfort
while opening
the zipper



Pulco - 622ZA2TU2**Bonded softshell jacket**

The Pulco softshell jacket is stylish and comfortable while protecting you from the wind and the rain. This 2-layer bonded softshell also protects you against the cold with a fleece on the inside. The standing collar and the sleeve narrowing also help to keep the wind out. For your comfort, the zipper has chin protection and all zippers, including those of the breast pocket and the two inset pockets, come with long ergonomic zipper pullers. This stylish softshell jacket has a handy inner pocket. Available in XS - 5XL.

Fabric

2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

B68 Blue

M44 Grey

N15 Black

European Standards**Piemonte - 9834A2TU2****Softshell jacket**

Our Piemonte gives you a warm, comfortable and secure feeling! This softshell jacket does not only look good, it protects you against the cold and wind thanks to the extra windbreaker lining in the front. The Piemonte has been fitted with one inset chest pocket and two inset pockets on the outside, all with zippers. Another pocket has been provided inside. The softshell is close-fitting with ergonomic sleeves, it is maintenance-free and very functional. Available in S - XXXL.

Fabric

2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

128 Red/Black

201 Navy/Black

312 Grey/Black

760 Black/Grey

European Standards

Homes - 9934A2TU1

Laminated softshell jacket with detachable hood

With its sporty look, the Homes softshell jacket really stands out. The 3-layer laminated softshell is at the same time breathable, water- and windproof. The fleece on the inside keeps you warm and gives you a comfortable feeling. The Homes has some useful features such as a detachable hood with chin guard, which can be stored in a special inside pocket, sleeve narrowing with touch and close fastening, and an extended back. This softshell with two pockets, one chest pocket and one inside pocket is pretty stylish with thin reflective piping on the arms and chest. Available in XS - XXXL.

Fabric

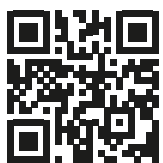
3-layer laminated softshell:
100% polyester stretch + PU breathable laminate +
100% polyester fleece inside; $\pm 280 \text{ g/m}^2$

Colour

BSP Blue
NSO Black

European Standards

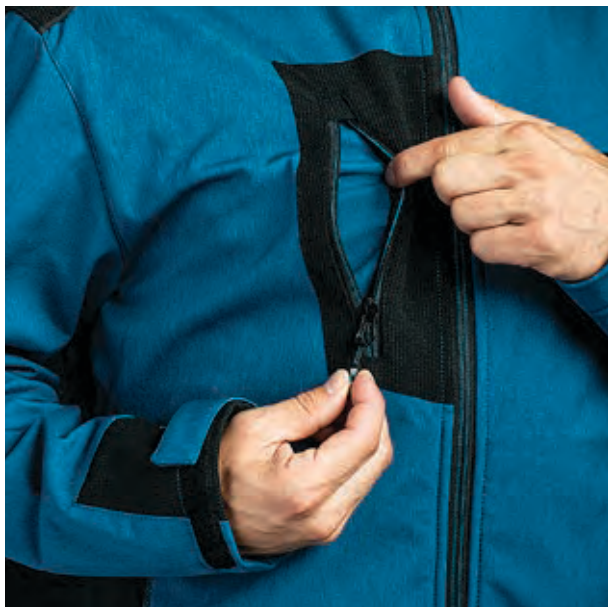




<https://sio.to/sak53>

Watch our
product online

0:47



1 vertical inset pocket with zip closure
on the chest



Reinforcement at shoulder and elbow

NEW *Garlin* - 577AA2TXD

Laminated softshell jacket

We are happy to present you the Garlin, a close-fitting 3-layer laminated softshell jacket that protects you against rain and wind. The standing collar and the touch and close sleeve narrowing offer extra protection against the wind. Wear-intensive areas such as the shoulders and elbows have been reinforced. The Garlin is not only practical with its two inside pockets, one vertical chest pocket and two inset pockets on the outside, it is also stylish with cyan coloured stitches. Available in S - XXXL.

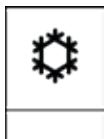
Fabric

3-layer laminated softshell:
100% polyester stretch +
PU breathable laminate +
100% polyester fleece inside;
± 280 g/m²

Colour

MB1 Grey
BB1 Navy Blue
TB1 Petrol Blue

European Standards



S.E.P.P.

NEW

Cardi - 553AA2LR4



Lightweight laminated softshell jacket

Are you looking for a light, comfortable and tight fitted softshell jacket? Then the Cardi is the perfect choice for you. This comfortable 3-layer softshell acts as a windbreaker. For your comfort, the zip has an inside flap with chin guard and the sleeve ends are elastic. The chest pocket and two side pockets have zippers with convenient long zipper pullers. This functional softshell jacket can be combined with the Tornhill (608Z) or Cumbria (603Z) jackets thanks to the I.L.S. system. Available in S - XXXL.

Fabric

3-layer laminated softshell: 100% polyester stretch + PU breathable laminate + 100% polyester knitting inside

Colour

B81 Nassau Blue





<https://sio.to/v6top>

Watch our
product online

1:47



1 inside pocket



1 inset chest pocket with zip closure



NEW ***Inga*** - 570AN2NRA

Bodywarmer

The Inga is not only warm with its fixed quilted lining, but with its many pockets (6 on the outside and one on the inside) it is also a very practical body warmer. Available in S - XXXL.

Fabric

100% Polyester Ripstop with PVC coating

Colour

N15 Black



Bernex - 087AN2X32

Bodywarmer

The Bernex is a warm, robust body warmer. The ripstop weaving technique ensures that this sleeveless jacket is tear and rip resistant, but at the same time it is a comfortable, supple fabric. With one inside pocket and six pockets on the outside, including phone and pen pockets, and equipped with a loop for an identification badge, this is a very practical body warmer. The reflective piping on the chest ensures that you are optimally visible, while the extended back offers you the ideal back protection! Available in XS - XXXL.

Fabric

100% Polyester Ripstop with PVC coating

Colour

B81 Nassau Blue

N20 Black

European Standards



Rainwear

With our extensive rainwear collection we protect you from all types of rain - from a slight, constant drizzle to a sudden downpour – all year round. We have lighter outfits in our assortment so you still feel comfortable in warmer weather but we can also protect you from icy rain in the winter.

Designed for comfort.

Feeling comfortable in the rain? It is possible. You do not want water to leak through and in addition you would like the perspiration to evaporate. Sioen rainwear guarantees this. We have a wide range of waterproof clothing that keeps you dry and comfortable in every season. When it gets warmer you can change your winter rain jacket for a lightweight model that is at the same time highly breathable.

Designed for protection.

Sioen stands for quality and innovation. Hence, we have the best people in-house who constantly look for waterproof solutions. One of these protective technologies, is Flexothane®, which is produced on the transfer coating lines of our Group (Sioen Industries n.v.). Many of our rainwear items are made from this durable and waterproof fabric. It withstands the toughest weather conditions you will be exposed to while working outdoors.

Keep it layered!

You won't choose wrongly, when you opt for several layers of clothing. Combine a breathable base layer with an insulating thermal layer to keep you dry and warm. Choose a protective outer layer to protect you from harsh weather conditions.



<p>Bielefeld 4265A2FE0</p>  <p>69</p>	<p>Bantur 4144A2FE0</p>  <p>69</p>	<p>Jakarta 4145A2FE0</p>  <p>70</p>	<p>Dover 4893A2FE0</p>  <p>71</p>
<p>Herford 6218A2FE0</p>  <p>72</p>	<p>Bangkok 6360A2FE0</p>  <p>73</p>	<p>Bandung 6620A2FE0</p>  <p>73</p>	<p>Surakarta 6604A2FE0</p>  <p>73</p>

Milagro 6660A2FC1  75	Gascogne 3792A2FC1  75	Dortmund 4820A2FC1  76	Rotterdam 4500A2FC1  77	Louisiana 4600A2FC1  77
Montreal 4964A2FC1  78	Amsterdam 4899A2F01  79	Quebec 6931A2FC1  80	Lillehammer 4990A2F01  80	Toscana 4644A2F2C  82
Auckland 4570A2FC1  82	Cork 8161Z0FC1  82			



Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

TEXOFLEX

85

Brest

1692A2B01



85

Lacq

5210A9B01



85

Le havre

5100A2B01



85

Glenroe

700AA2B17



86

Ventry

701AA2B17



87

Falmore

702AA2B17



88

Largan

703AA2B17



89

Gyleen

704AA2B17



91

Roosky

705AA2B17



91

ULTRATEX

93

Ceton

5U01A2CX3



93

Hawk

027AA2PBD



94

Crossfield

298AA2NX2



95

Adelans

191AA2X7I



96

Rowe

437AA2CX3



96

Palmer

436AA2CX3



98

Treban

193AA2X75



99

SIOPOR®
REGULAR

SIOPOR® REGULAR

101

Sheffer

698ZA2X98



101

Murray

699ZA2X98



101

SIOPOR®
ULTRA

SIOPOR® ULTRA

103

Tempa

400AA2EU1



103

Burma

488AA2EU1



103

Cloverfield

288AA2EX1



105

SIOPOR®
EXTRA

SIOPOR® EXTRA

107

Cumbria

603ZA2LH2



107

Tomar

654ZA2LH2



107

Tornhill

608ZN2LH2



108

SIOPOR®
LIGHT

SIOPOR® LIGHT

111

Haines

572AA2EP8

NEW



111

Moores

579AA2EP5

NEW



111

Colton

571AA2EP5

NEW



112



**HIGH
AVAILABILITY**

Next to a lot of products you will find a "High Availability" logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Flexothane® Essential

Our basic Flexothane® quality.

Flexothane® Essential is our basic Flexothane® quality.
With its 170 g/m², the one side PU coated polyester knitted fabric is also one of the lightest.



Bielefeld - 4265A2FE0

Rain jacket

The Bielefeld is a light rain jacket with press studs that is waterproof and windproof thanks to the Flexothane® fabric. This comfortable, breathable jacket can be easily washed in the washing machine. The raincoat is equipped with a hood that can be put away in the collar, back ventilation and a rain gutter. Available in S - XXXL.

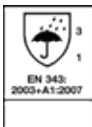
Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki
B90 Navy Blue
Y58 Yellow

European Standards



Bantur - 4144A2FE0

Rain jacket

Bantur is a robust water and windproof rain jacket with press studs. The elastic and quiet Flexothane® fabric makes it a very comfortable raincoat. The Bantur is equipped with a fixed hood, two inset pockets and sleeve narrowing with press studs. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki

European Standards



Jakarta - 4145A2FE0

Rain jacket

This light, yet sturdy raincoat forms an impenetrable barrier against water and wind. Thanks to the flexible Flexothane® fabric, the Jakarta is very comfortable to wear. The hood can be stowed away in the standing collar, and the sleeve narrowing is a very practical accessory. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki (High availability)

B90 Navy Blue (High availability)

Y58 Yellow (High availability)

European Standards



FLEXOTHANE
ESSENTIAL

OEKO-TEX®
STANDARD 100
1012048 Certexbel
Tested for harmful substances.
www.oeko-tex.com/standard100

Dover - 4893A2FE0

Winter rain jacket with detachable lining

On the coldest of winter days you will continue to be protected against harsh weather conditions thanks to the Dover winter rain parka. This rain parka with fixed hood and two patched pockets with flaps and press stud closures is made of Flexothane®, which means that it is 100% waterproof and windproof. This light and comfortable jacket features a removable lining, with fleece in the body and the hood for warmth. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki

B90 Navy Blue

Y58 Yellow

European Standards



European standards detachable lining



FLEXOTHANE®
ESSENTIAL



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Herford - 6218A2FE0

Coverall

The light and elastic Herford coverall has a fixed hood, a zipper concealed under a double flap with press studs and sleeve and ankle narrowing by means of press studs. The durable Flexothane® fabric protects you against rain and wind. Moreover, this smooth coverall is machine washable. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki

B90 Navy Blue

European Standards



FLEXOTHANE
ESSENTIAL

OEKO-TEX®
STANDARD 100
100% Oeko-Tex Certified
Not for medical applications
www.oeko-tex.com/standard100

Bangkok - 6360A2FE0

Rain trousers

A basic pair of rain trouser that fits comfortably and protects you against rain, wind and dirt. Our Bangkok rain trousers with elastic waist and narrowing at the leg ends are made of durable Flexothane® fabric and therefore protect you against the most harsh weather conditions in a comfortable way. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

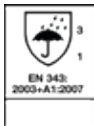
Colour

A41 Green Khaki (**High availability**)

B90 Navy Blue (**High availability**)

Y58 Yellow (**High availability**)

European Standards



Bandung - 6620A2FE0

Bib and brace

The Bandung bib and brace trousers are made from the light, elastic Flexothane® so you will not be constrained in your movements. The trousers with elastic braces with PVC buttons and buckles and front bib are perfectly water and windproof. Moreover, the leg narrowings act as wind breakers. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki (**High availability**)

B90 Navy Blue

Y58 Yellow (**High availability**)

European Standards



Surakarta - 6604A2FE0

Rain trousers

For an intensive work day in the harshest of weather conditions, you'd better choose the Surakarta. The smooth surface of the rain trousers can be cleaned very easily, but at the same time the trousers are easily machine washable. These durable rain trousers with fly with press studs, two slit pockets, narrowing at the leg ends and drawstring at the waist are perfectly wind and waterproof. Available in S - XXXL.

Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

A41 Green Khaki

Y58 Yellow

European Standards



Flexothane® Classic

**Strong, resistant and
durable fabric.**

More value for money with our Flexothane® Classic fabric. It is a 180 g/m², one side PU coated polyamide knitted fabric. Main features: extreme durability and extended hydrolysis resistance, resulting in a longer life time.



Milagro - 6660A2FCI

Bib and brace

Waterproof, comfortable and durable: these are some of the Milagro's strengths. These light bib and brace trousers with front bib with chest pocket are made of smooth, low-noise Flexothane® fabric. With two patched pockets and one ruler pocket, these trousers are very useful. The elastic Milagro has a fly with press studs, two side slits and braces with a buckle. Available in S - XXXL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki
Y58 Yellow

European Standards



FLEXOTHANE®
CLASSIC



OEKO-TEX®
CERTIFIED BY TESTES
STANDARD 100
101 2048 Certified
Labels for specific requirements
www.oeko-tex.com/standard100

Gascogne - 3792A2FCI

Rain coat

The Gascogne is a very strong and durable raincoat. It is water- and windproof thanks to the Flexothane® fabric. The standing collar and elastic wind cuffs in the sleeves protect you from the cutting wind. Thanks to the supple and elastic fabric, this long raincoat fits like a dream! Available in S - XXXL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki
B90 Navy Blue

European Standards



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STANDARD 100
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Labels for specific requirements
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Dortmund - 4820A2FC1

Rain jacket

Are you looking for an elastic, supple raincoat that will protect you from wind and rain for years? Then the Dortmund is just what you are looking for. This bestseller is equipped with underarm ventilation and elastic wristband with sleeve constriction.

The Dortmund is made of Flexothane® Classic fabric. Thanks to its exceptionally long service life, it will protect you from wind and rain for years. The hood is concealed in the standing collar. It is easy to maintain and machine washable. Because the coat does not weigh much and is very supple, optimal wearing comfort is ensured. Available in XS - 4XL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki (**High availability**)

B90 Navy Blue (**High availability**)

C38 Orange

H45 Royal Blue

Y58 Yellow (**High availability**)

European Standards



FLEXOTHANE
CLASSIC

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Tested for harmful substances
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Rotterdam - 4500A2FC1

Rain trousers

Light, supple, durable, maintenance-friendly, comfortable and a rock-solid protection: these Rotterdam rain trousers are the best of their kind on the market. These simple rain trousers with elastic waist and narrowing at the leg ends by press studs are an impenetrable barrier against water and wind thanks to the Flexothane® fabric. Defy the natural elements with Flexothane® rain gear! Available in XS - 4XL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki (**High availability**)

B90 Navy Blue (**High availability**)

C38 Orange

H45 Royal Blue

Y58 Yellow (**High availability**)

European Standards



FLEXOTHANE®
CLASSIC



OEKO-TEX®
STANDARD 100
101.2048 Certified
Tested for harmful substances
www.oeko-tex.com/standard100

Louisiana - 4600A2FC1

Bib and brace

Tear-resistant and comfortable bib and brace trousers that protect you in the harshest weather conditions, that's the Louisiana. These elastic Flexothane® bib and brace trousers with front bib, buckled braces and leg narrowing are easily machine washable. Available in S - XXXL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki (**High availability**)

B90 Navy Blue (**High availability**)

Y58 Yellow

European Standards



FLEXOTHANE®
CLASSIC



OEKO-TEX®
STANDARD 100
101.2048 Certified
Tested for harmful substances
www.oeko-tex.com/standard100

Montreal - 4964A2FC1

Rain coverall

The Montreal rain coverall is a timeless classic in durable Flexothane®. The coverall with sleeve and ankle narrowing and elastic wind cuffs in the sleeves is perfectly wind and waterproof, but at the same time protects against liquid chemicals. The hood can be stored in the standing collar and for extra comfort, the back has elastic narrowing. Available in XS - XXXL.




Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki (**High availability**)
B90 Navy Blue (**High availability**)
C38 Orange (**High availability**)
H45 Royal Blue (**High availability**)
Y58 Yellow (**High availability**)

European Standards

 EN 14605: 2005 +A1:2009 Type 4	 EN 14796: 2006 Tested to	 EN 343: 2018 4 1 X
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FLEXOTHANE
CLASSIC

OEKO-TEX®
STANDARD 100
1012048 Certexbel
Tested for harmful substances.
www.oeko-tex.com/standard100

Amsterdam - 4899A2F01

Winter rain jacket

The Amsterdam is a classic among winter rain parkas. With a standing collar, fixed quilted lining and knitted wind cuffs in the sleeves to protect you against the cutting wind, the rain parka is not only 100% waterproof and windproof, but thanks to the Flexothane® fabric, it can also take a beating. This supple parka is provided with an elastic narrowing in the back. Available in S - XXXL.



Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

003 Navy/Royal Blue

European Standards

 EN 343: 2003+A1:2007	 EN 14058: 2004
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STANDARD 100
101 20046 Certified
Tested for harmful substances
www.oeko-tex.com/standard100



Quebec - 6931A2FCI

Rain coverall

Protect your body in the most harsh weather conditions from splashing liquid chemicals with our Quebec coverall. The standing collar, the double flap over the zipper, the sleeve and ankle narrowing and the knitted wind cuffs in the sleeves keep the wind out. For your convenience, the waist is elastic and the hood can be stored in the collar. Available in S - XXXL.




Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

012 Royal Blue/Navy

European Standards

		
EN 14805: 2005 + A1:2009	EN 14796: 2006	EN 343: 2018
Type 4	Tested to	



FLEXOTHANE
CLASSIC

OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100
101/2048 Coverall
Tested for harmful substances
www.oeko-tex.com/standard100

Lillehammer - 4990A2F01

Winter rain coverall

With this smooth and durable winter coverall in Flexothane® fabric, you can continue to move mountains in all-weather circumstances. The 100% water and windproof stretchable fabric ensures that you can move without hindrance. The fixed quilted lining and the knitted wind cuffs in the sleeves protect you from the cold. The hood is stowed away in the standing collar and at the bottom of the leg a zipper with flap and touch and close fastening is provided. The light and durable coverall with zip closure with double flap and touch and close fastening is provided with two patched chest pockets and two thigh pockets. Available in S - XXXL.



Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

003 Navy/Royal Blue

European Standards

	
EN 343: 2003 + A1:2007	EN 14058: 2004



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Toscana - 4644A2F2C

Bib and brace

Toscana is a robust bib and brace trousers with foam reinforced knees: ideal for heavy work. The bib and brace trousers come equipped with elastic braces with PVC buttons and buckles, and protect you from rain. Available in S - XXXL.

Fabric

Flexothane® 2000: 100% polyamide knitting with PU coating; $\pm 200 \text{ g/m}^2$ + SIONYL: 100% polyester fabric with PVC coating; $\pm 420 \text{ g/m}^2$

Colour

140 Khaki 2-Colored

European Standards



Auckland - 4570A2FC1

Leggings

Durable, strong, smooth, light and silent. Auckland are versatile Flexothane® leggings with adjustable buckles and narrow welded seams. Available in L.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki



Cork - 8161Z0FC1

Sleeves

These Cork sleeves in Flexothane® Classic quality fabric are exceptionally strong and durable. The sleeves are 50 cm long and have an elastic on both sides. Available in Uni.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

A41 Green Khaki

European Standards

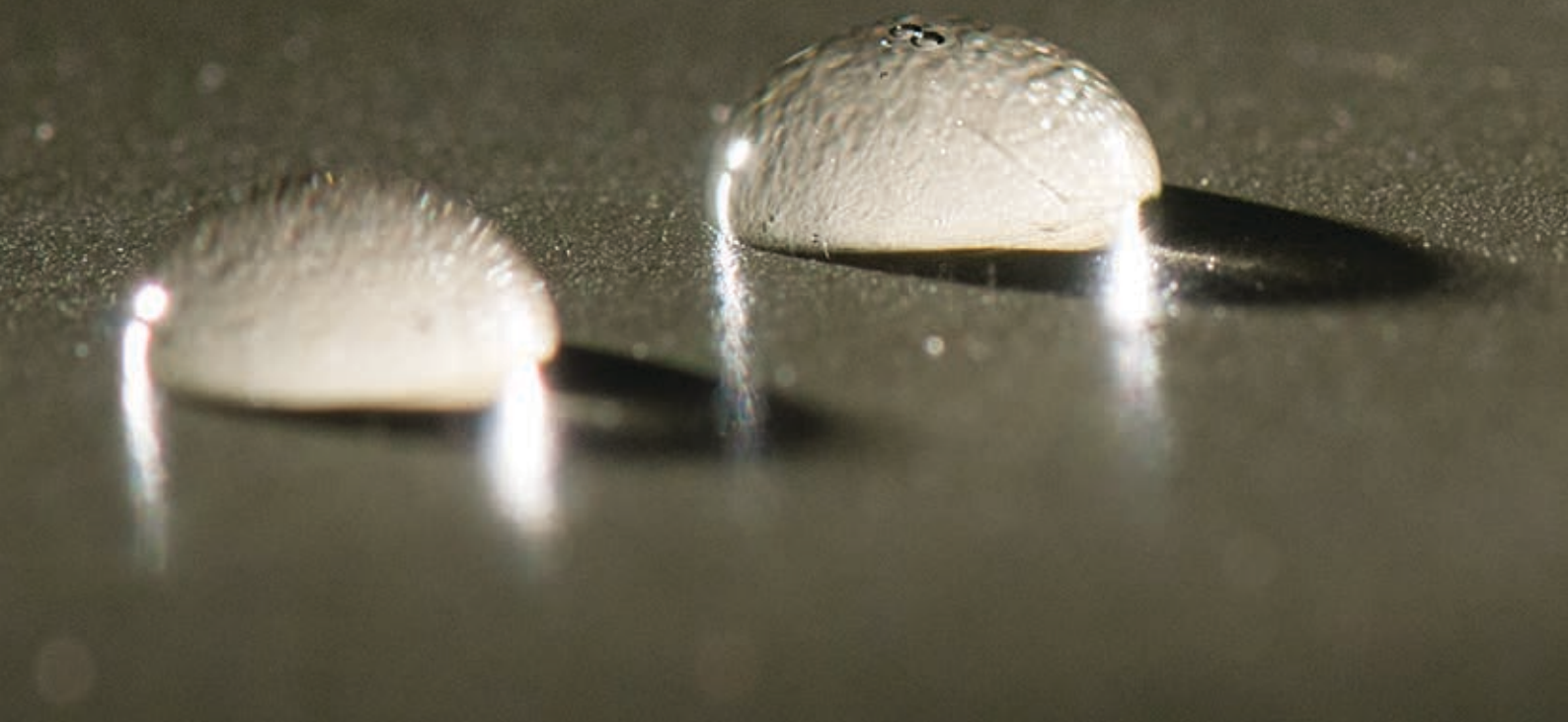




Texoflex

High Quality PVC Coating.

Texoflex combines a high quality PVC coating on a polyester knitting, making the 380 g/m² fabric 100% water- and windproof, strong and tear resistant.



Brest - I692A2B01

Rain jacket

Waterproof, windproof and tear-resistant? Get acquainted with the Brest, a robust rain jacket with back and underarm ventilation and elastic wind cuffs in the sleeves. Available in S - XXXL.

Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 380 \text{ g/m}^2$

Colour

A98 Green Khaki

European Standards



TEXflex



Lacq - 5210A9B01

Rain trousers

Strong and tear-resistant. Water and windproof. These robust rain trousers have two side slits, an elastic cord at the waist and a fly with press studs. The narrowing at the leg ends is also done with press studs. Available in S - XXXL.

Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 380 \text{ g/m}^2$

Colour

A98 Green Khaki

European Standards



TEXflex



Le havre - 5100A2B01

Rain trousers

These Le Havre rain trousers are made in Texoflex fabric which makes this very strong and tear-resistant rain trousers that are 100% water- and windproof. The rain trousers have an elastic waist and narrowing at the legs with press studs. Available in S - XXXL.

Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 380 \text{ g/m}^2$

Colour

A98 Green Khaki

European Standards

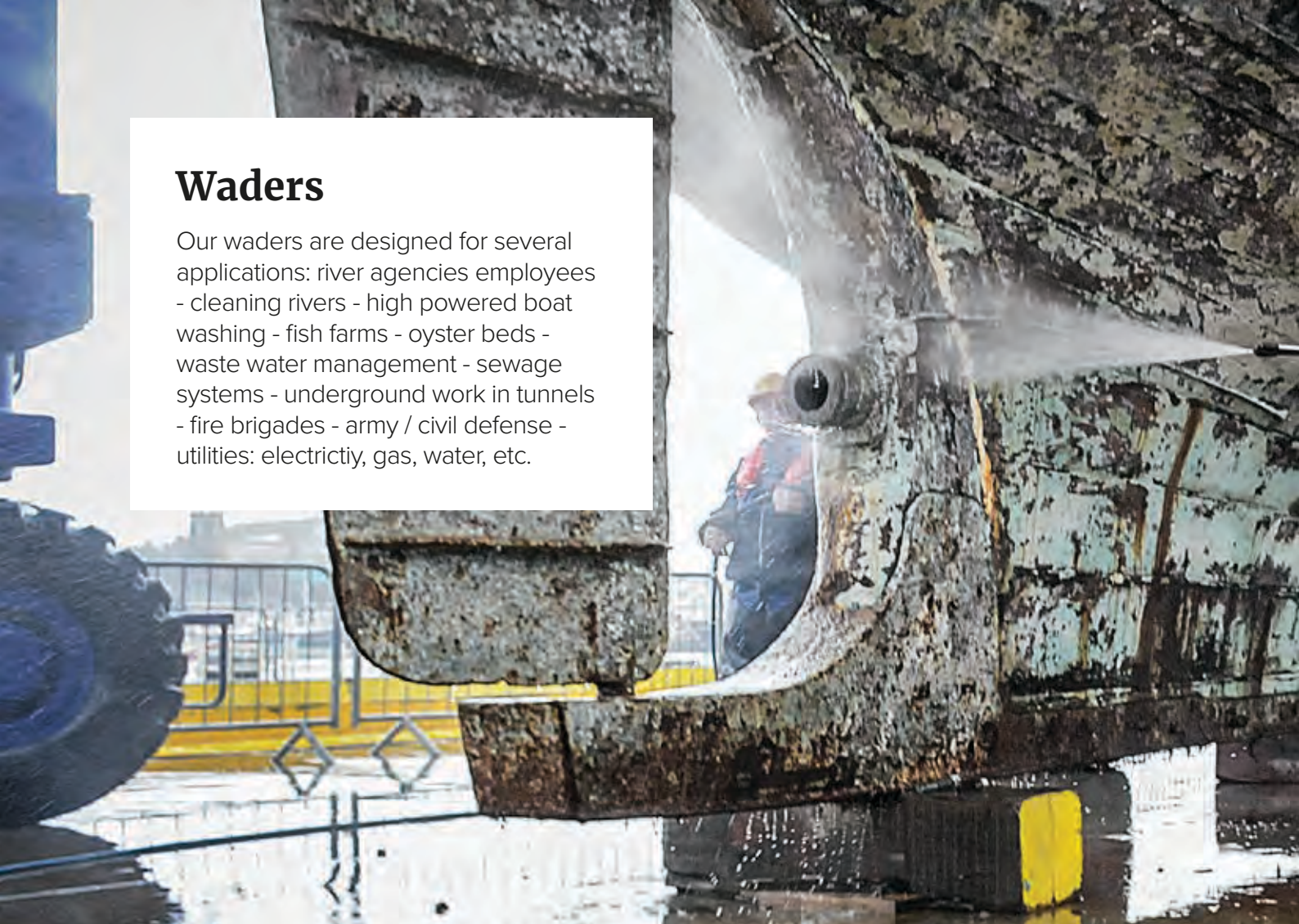


TEXflex



Waders

Our waders are designed for several applications: river agencies employees - cleaning rivers - high powered boat washing - fish farms - oyster beds - waste water management - sewage systems - underground work in tunnels - fire brigades - army / civil defense - utilities: electricity, gas, water, etc.



Glenroe - 700AA2B17

Chest wader

Do you like to keep your feet dry during work? Then opt for the Glenroe. This high wader is equipped with the perfect rubber boots for professional use and applications in agriculture. For your comfort an inside pocket and handy buckle braces have been provided. The Glenroe is very strong and tear-resistant and, most importantly, 100% water and windproof. Available in 39 - 47.

Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

A96 Khaki

European Standards



TEXflex



Ventry - 701AA2B17

Hip wader

The Ventry hip wader has buckled braces for ease of use. The high-quality Texoflex fabric keeps you dry and is very strong and tear-resistant. The Ventry is equipped with standard rubber boots for professional use and applications in agriculture. Available in 39 - 47.

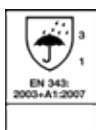
Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

A96 Khaki

European Standards



TEXflex



Falmore - 702AA2B17

Chest wader with safety boots

Protect your lower limbs with a water- and windproof high wader. The Falmore is equipped with rubber safety boots that come with a steel toe cap and with extra protection on the shins, as well as an impenetrable midsole. For your convenience, this high wader has been fitted with braces with buckle and one inside pocket. The knees have extra reinforcement so that you can use this high wader in many types of environment. Available in 39 - 47.


Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

A96 Khaki

European Standards

 EN 345: 2003+A1:2007	EN 345 S5
For boots	

TEXoflex



Largan - 703AA2B17

Hip wader with safety boots

Are you looking for a hip wader with knee reinforcement and safety boots? Then you are perfectly equipped with the Largan. The safety boots, class S5, come with steel toe caps and non-penetrable midsoles. The structured upper part of this boot offers protection to the shins. Thanks to the Texoflex fabric, this is a very strong, waterproof and tear-resistant hip wader. The Largan hip wader is perfect for industrial use. Available in 39 - 47.


Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

A96 Khaki

European Standards

 EN 345 2003+A1:2007	EN 345 S5
For boots	

TEXflex





Gyleen - 704AA2BI7

Hi-vis chest wader with safety boots

Make yourself visible, protect your feet from injuries and keep your feet and legs dry with the Gyleen. This hi-vis high wader is equipped with safety boots with steel toe cap and impenetrable midsole. The knees have been reinforced and the shins are protected by the upper part of this boot. For your comfort, an inner pocket has been provided and the Gyleen is equipped with braces with buckle. The fluorescent orange colour ensures that you are always and everywhere visible. Available in 39 - 47.


Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

	EN 345 S5
EN 343: 2003+A1:2007	For boots

TEXoflex



Roosky - 705AA2BI7

Hi-vis hip wader with safety boots

Our Roosky hi-vis hip waders come with safety boots class S5. The fluorescent Texoflex fabric ensures that you are clearly visible and that you are 100% protected against water and wind. The tear resistant fabric of the hip waders has been reinforced at the knees so you are ready for heavy work. The rubber boots have steel toe caps and non-penetrable midsoles and protect the shins thanks to the structured upper part of the boot. Available in 39 - 47.


Fabric

Texoflex: 100% polyester knitting with 100% PVC coating; $\pm 700 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

	EN 345 S5
EN 343: 2003+A1:2007	For boots

TEXoflex



Ultratex

A range of many fabrics.

A range of many fabrics which have polyester as common base material. Both weight (from 207 to 330 g/m²), combination (with eg. Cotton) and coating layer (PU or PVC) can differ.



Ceton - 5U01A2CX3

Winter bomber jacket with detachable sleeves

The Ceton winter bomber jacket has everything to make you comfortable. The stand-up collar, the sleeve narrowing by touch and close fastening and extended back make sure no wind can touch you. The fixed fleece lining keeps you warm. When you get too warm however you can remove the sleeves and the hood. With four pockets on the outside, a pen pocket, a phone pocket and one pocket on the inside this winter bomber jacket is also very practical. The Ceton can also be personalised with your own logo. Available in S - XXXL.

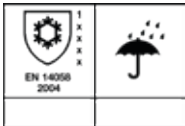
Fabric

100% polyester ripstop fabric with PVC coating; $\pm 280 \text{ g/m}^2$

Colour

882 Grey/Black

European Standards



Hawk - 027AA2PBD

Winter bomber jacket with detachable sleeves

The Hawk pilot jacket is the perfect winter jacket. Its removable fur lining is comfortably warm. The knitted wind cuffs at the sleeve ends provide extra protection against the cutting wind. On warmer days you can easily remove the lining, as well as the fur collar and sleeves. Thanks to the many practical pockets you can fit your tools, pen, phone, and badge thanks to a handy loop. Available in XS - XXXL.

Fabric

60% polyester + 40% cotton; $\pm 280 \text{ g/m}^2$

Colour

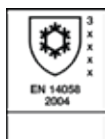
B75 Navy Blue (**High availability**)

M45 Grey

N20 Black (**High availability**)

R18 Red

European standards detachable lining



**HIGH
AVAILABILITY**



Crossfield - 298AA2NX2

3 in 1 winter jacket with detachable fleece jacket

The Crossfield is a multifunctional 3-in-1 parka with removable fleece that can be worn separately. The windproof, water-repellent outer fabric ensures that you always feel warm. The raincoat, with elastic cord in the waist and hem, is fitted with touch and close fastening sleeve narrowing, while the fleece is fitted with knitted wind cuffs in the sleeve ends. Available in XS - XXXL.

Fabric

100% polyester fabric with PU coating; $\pm 270 \text{ g/m}^2$

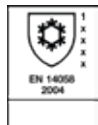
Colour

B75 Navy Blue

European Standards



European standards detachable lining



Adelans - 191AA2X71

3 in 1 rain jacket with detachable fleece jacket

Adelans is a 3-in-1 raincoat with a removable fleece jacket. Brave the cold and the rain with this warm coat fitted with sleeve narrowing with touch and close fastening. The fleece on the inside, which is removable, is provided with two pockets and knitted wind cuffs at the sleeve ends, practical and warm! Available in S - XXXL.

Fabric

100% polyester fabric with PVC coating; $\pm 270 \text{ g/m}^2$

Colour

N15 Black

European Standards



European standards detachable lining



Rowe - 437AA2CX3

3 in 1 rain jacket with detachable softshell jacket

Rowe protects against wind, rain and cold. This black 3-in-1 raincoat has a removable softshell jacket, which can be worn in combination or separately, making it ideal for all season use. Besides, the raincoat with detachable hood and sleeve narrowing can be personalised. Both the raincoat and the softshell jacket have different pockets both on the inside and on the outside. Available in S - XXXL.

Fabric

100% polyester ripstop fabric with PVC coating; $\pm 280 \text{ g/m}^2$

Colour

N15 Black

European Standards



European standards detachable lining





Palmer - 436AA2CX3

Winter jacket

Looking for a warm winter parka that allows you to brave the wind, the rain and the cold without much inconvenience? We would like to introduce you to the Palmer. With its fleece lining and water-repellent outer fabric, it is the answer to your question. The extended back, elastic wrist bands with narrowing and the elastic cord in the waist and hem increase your comfort. There are pockets on the inside and outside, and the hood is removable. Available in S - XXXL.

Fabric

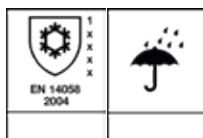
100% polyester ripstop fabric with PVC coating; $\pm 280 \text{ g/m}^2$

Colour

882 Grey/Black

343 Navy/Black

European Standards



Treban - 193AA2X75

Winter jacket

Do you want to protect yourself against the cold winter rain and the wind, and you need a lot of storage and features? Then the Treban might be the ideal winter parka for you. The reflective strips on arms, chest and back increase your visibility during long dark winter days. Because of the elastic back and the touch and close wrist narrowing the parka always fits well. Available in S - XXXL.

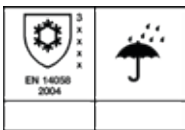
Fabric

100% polyester fabric with PVC coating; $\pm 330 \text{ g/m}^2$

Colour

760 Black/Grey

European Standards



Siopor® Regular

Breathable rain protection.

Siopor® Regular is our basic Siopor® quality. It sports all the general characteristics of our Siopor® range on top of being very light. Siopor® Regular is a plain weave polyester with a breathable (100%) PU coating. ($\pm 155 \text{ g/m}^2$)



Sheffer - 698ZA2X98

Rain jacket

Are you looking for a raincoat with a breathable fabric that not only protects you against the cold, rain and wind, but also keeps your body cool and comfortable? Then the Sheffer is exactly what you are looking for. The standing collar and the sleeve narrowing protect you against the wind, while the underarm ventilation increases the breathability and you never get a clammy feeling. The light, supple coat has a hood that is stored in the collar and two patched pockets. Available in S - XXXL.

Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

A41 Green Khaki
B75 Navy Blue

European Standards



SIOPOR®
REGULAR



Murray - 699ZA2X98

Rain trousers

The Murray rain trousers look simple with only press studded ankle narrowing and an elastic cord at the waist, yet these rain trousers offer you high-quality protection. The Siopor® fabric protects you in all-weather conditions and ensures that you remain perfectly dry and never gets a clammy feeling, thanks to its breathable and waterproof coating. This allows you to continue working comfortably. Available in S - XXXL.

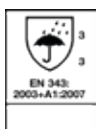
Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

A41 Green Khaki
B75 Navy Blue

European Standards



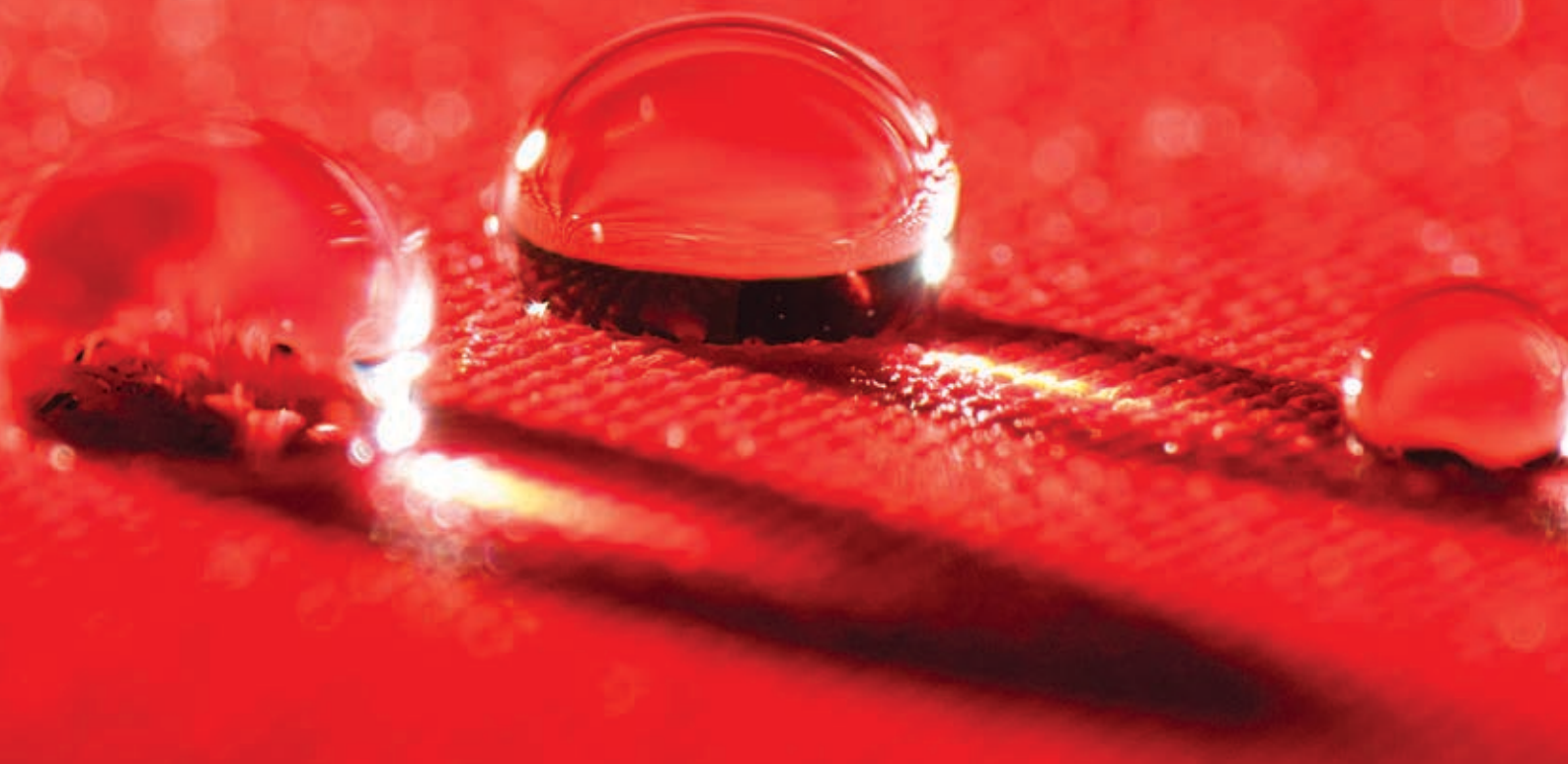
SIOPOR®
REGULAR



Siopor® Ultra

Durable and strong.

Siopor® Ultra is our all purpose Siopor® quality. It offers an increased tensile and tear strength on top of a better abrasion resistance. Siopor® Ultra is a 100% polyester fabric with breathable 100% PU coating. ($\pm 195 \text{ g/m}^2$)



Tempa - 400AA2EU1

Winter bomber jacket with detachable sleeves

The Tempa stands for versatility. This winter blouson is adaptable to any type of weather: a removable fleece lining for freezing temperatures and detachable sleeves for when the sun breaks through. The waterproof fabric has a great breathability, so you can always work perfectly dry and comfortable. Additional advantages are the mica and phone pocket, the elastic narrowings on the wrist and at the waist and an extended back. Available in S - XXXL.

Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

N15 Black
B75 Navy Blue

European standards detachable lining



SIOPOR®
ULTRA



Burma - 488AA2EU1

Rain jacket with detachable softshell jacket

Burma is a multifunctional 4-in-1 rain parka, which you can easily adapt to your own needs and to the weather. Both the softshell jacket and the raincoat can be worn separately. The raincoat, with water-repellent outer fabric and moisture-absorbing coating on the inside, has a detachable hood with chin protection. With five pockets, including one inside pocket, elastic wristband with sleeve narrowing and knitted wind cuffs in the sleeves, this is a very practical jacket that you can personalise with your own logo. The softshell jacket has two pockets on the outside and one inside. Moreover, the sleeves are removable turning the parka into a comfortable body warmer. Available in S - XXXL.

Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

201 Navy/Black
882 Grey/Black

European Standards



European standards detachable lining



SIOPOR®
ULTRA





<https://sio.to/9rtdu>

Watch our
product online

0:47

4-IN-1



Cloverfield - 288AA2EX1

Rain jacket with detachable bodywarmer

A 4-in-1 jacket that you can wear all year round, it sounds too good to be true. The Cloverfield, however, makes true on this promise: A body warmer, a beautiful warm overcoat and a light, breathable raincoat that together form a robust winter jacket. This Siopor® rain parka is equipped with many features such as a Napoleon and mica pocket, touch and close sleeve narrowing and a hood that can be tucked into the collar. Both the rain jacket and the overcoat come with knitted wind cuffs in the sleeve ends. The sleeves of the rain coat are detachable resulting in a body warmer with quilted lining and two inside pockets. All components of this multifunctional jacket can be adapted to your company style. Available in S - 4XL.

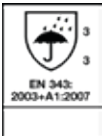
Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

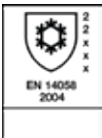
061 Grey/Black
201 Navy/Black
128 Red/Black

European Standards



SIOPOR®
ULTRA

European standards detachable lining



Siopor® Extra

The ultimate breathable weather protection.

Siopor® Extra is our top range Siopor® quality specifically used in our S.E.P.P. range. Thanks to the use of a membrane, it performs very well in terms of breathability. The fabric is also very supple and has a cotton feel, which makes it into an exceptionally agreeable outer fabric. Siopor® Extra is a 100% polyester spun fabric with breathable (100%) PU laminate. ($\pm 205 \text{ g/m}^2$)



S.E.P.P.**Cumbria - 603ZA2LH2****Rain jacket**

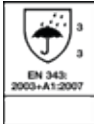
The Cumbria rain parka is a durable and watertight parka from our S.E.P.P. collection that stands out for its modern look. The detachable hood with chin guard, the ergonomic, long zippullers, the pre-shaped sleeves, the cord in the waist and the hem and the possibility to zip in linings and fleeces all make this a very attractive parka. Underarm ventilation makes the parka extra comfortable, while the standing collar and the elastic wrist bands act as wind breakers. Its many pockets (six on the outside, two on the inside, including special storage pocket for the hood) make this a very practical rain parka. Available in XS - XXXL.

Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; ± 205 g/m²

Colour

N15 Black

European Standards**S.E.P.P.****Tomar - 654ZA2LH2****Rain trousers**

Meet the Tomar, a sporty looking pair of rain trousers from the S.E.P.P. collection with two pockets and 1 handy thigh pocket. The Siopor® fabric protects you in all-weather conditions and ensures that you, thanks to its breathable and waterproof coating, remain perfectly dry, allowing you to continue working comfortably. The trousers have an elastic waist with a handy string and are provided with touch and close fastening at the leg ends. Available in XS - XXXL.

Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; ± 205 g/m²

Colour

NS0 Black (High availability)

European Standards
SIOPOR®
EXTRA

HIGH AVAILABILITY

S.E.P.P.

Tornhill - 608ZN2LH2

Rain jacket

This soft, durable and stylish rain parka not only keeps you dry, but because of the high-quality fabrics and the underarm ventilation, the parka is perfectly breathable. The standing collar and the elastic wrist bands with touch and close narrowing keep out the wind. When it gets cold, you can choose from different linings and fleeces to zip in. The parka is aimed at your comfort: its detachable hood, which can be stored in a special inner pocket, has chin protection, the sleeves are pre-shaped, waist and hem have a cord and the zippers are fitted with a long loop so that these are easy to open. With one inside pocket, two chest pockets, two pockets on the waist, one sleeve and one Napoleon pocket, this is a very practical rain parka. Available in XS - 4XL.

Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

201 Navy/Black (**High availability**)

203 Red/Black

312 Grey/Black

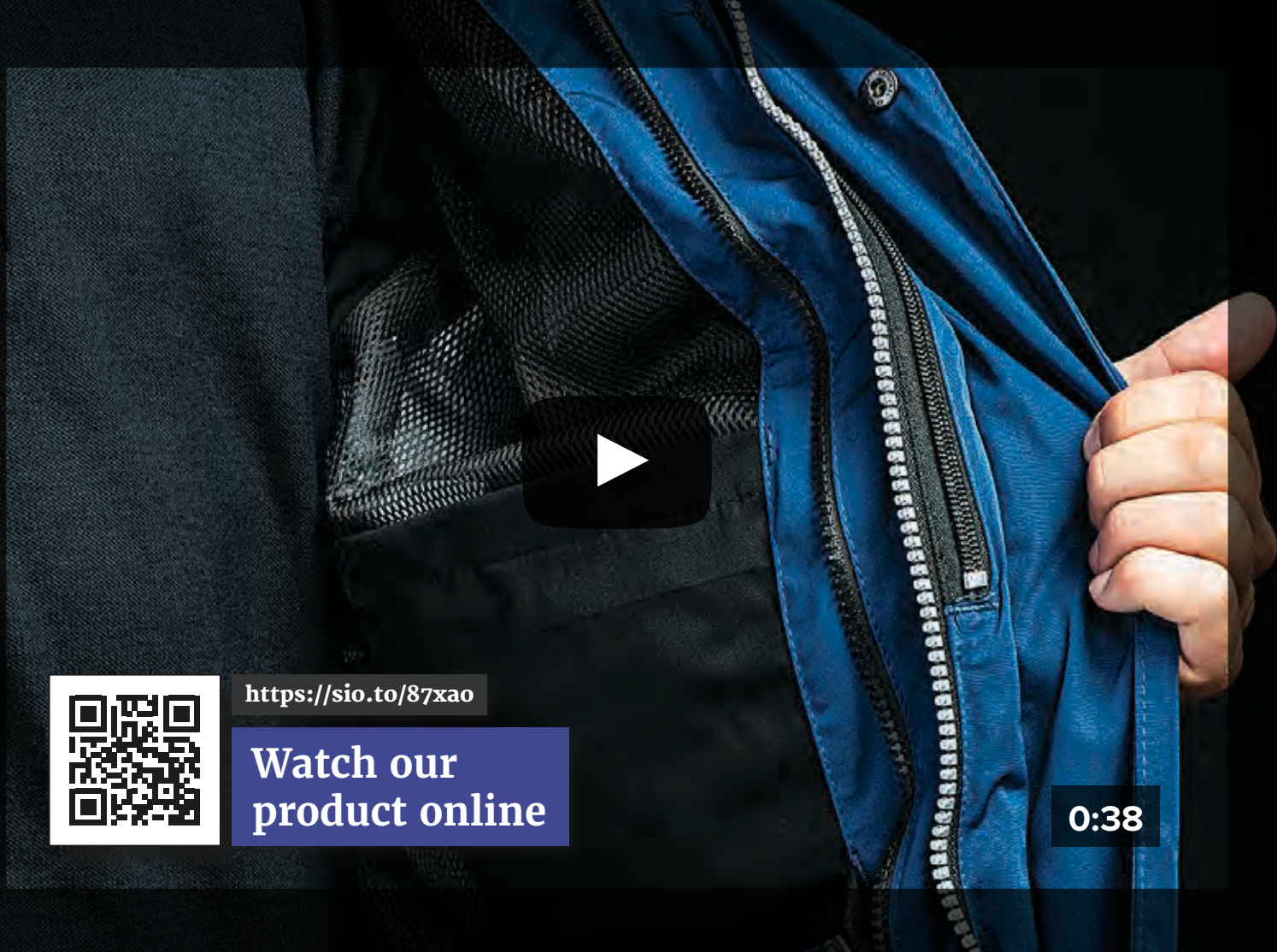
European Standards



SIOPOR®
EXTRA



**HIGH
AVAILABILITY**



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product online

0:38



Elasticated wristband with narrowing
by touch and close fastening



Underarm ventilation

Siopor[®] Light

When comfort is key.

Top-notch Siopor[®] super lightweight ripstop polyester fabric (145 g/m²). Water repellent, supple, breathable, wind- and waterproof with unequalled wearers comfort.



NEW *Haines* - 572AA2EP8

Winter rain jacket

Cold and rain: conditions could be better. But with the Haines, you keep yourself warm and dry during work. This close-fitting and fashionable winter raincoat is not only equipped with practical items such as a detachable hood, a chest pocket and two patched zipper pockets, but also has touch and close sleeve closure, and fashionable details such as cyan coloured stitches. Available in S - XXXL.

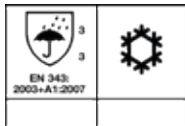
Fabric

Siopor® Light: 2-layer: 100 % polyester ripstop + TPU membrane; $\pm 145 \text{ g/m}^2$

Colour

061 Grey/Black
343 Navy/Black
189 Petrol/Blue

European Standards



SIOPOR®
LIGHT



NEW *Moores* - 579AA2EP5

Rain trousers

The Moores rain trousers offer good rain protection in harsh weather conditions. These light but strong trousers are comfortable thanks to the pre-shaped knees, waist with belt loops and the narrowing at the leg ends with a touch and close fastening. For your convenience, these rain trousers have been fitted with a zippered fly, two inset pockets with zipper and flap and one patched thigh pocket with flap. In these breathable trousers you will never feel clammy during work. Available in S - XXXL.

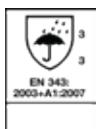
Fabric

Siopor® Light: 3-layer: 100 % polyester ripstop + TPU membrane + polyester mesh; $\pm 145 \text{ g/m}^2$

Colour

N15 Black

European Standards



SIOPOR®
LIGHT



NEW *Colton* - 571AA2EP5

Rain jacket

The Colton is a fashionable yet functional raincoat. This light but strong jacket has a detachable hood, one vertical inset chest pocket with zipper, two inset pockets with covered zippers and one inside pocket. The Colton closely matches your body, the elastic wrist bands with touch and close sleeve narrowing and an elastic cord at the waist improve your comfort. Available in S - XXXL.

Fabric

Siopor® Light: 3-layer: 100% polyester ripstop + TPU membrane + polyester mesh; $\pm 145 \text{ g/m}^2$

Colour

061 Grey/Black
343 Navy/Black
189 Petrol/Blue

European Standards



SIOPOR
LIGHT





<https://sio.to/2dfvq>

Watch our
product online

1:28



1 inside pocket



Detachable hood



HIGH-VISIBILITY



HIGH-VISIBILITY

Certified High-visibility
protection EN ISO 20471

Bodywear

Various types of close-fitting clothing, especially T-shirts and polo shirts.

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Thermal wear

Garments that keep you visible and warm: softshell jackets, fleece jackets, sweaters and bodywarmers.

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Workwear

Reliable, durable and comfortable protective workwear, that can easily be combined with other garments of the Sioen range without compromising safety and protection.

Polyester cotton.....	155
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Rainwear

Garments that keep you dry and protected: rain jackets, winter jackets, bomber jackets, trousers, bib and brace trousers and coveralls.

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Bodywear

Light and comfortable clothing which feels soft and natural. Sioen's high-visibility bodywear collection includes T-shirts, polo shirts and waistcoats that not only feel like a second skin but thanks to the innovative technology, make you feel comfortable all day long. The idea behind this bodywear is to equip you with the perfect base layer, absorbing and transporting perspiration, keeping you cool and dry.

Designed for comfort.

Our bodywear is designed to breathe; in a modern cut and perfect fit, it regulates body moisture so you stay dry and fresh. Our designers select yarns and fibres with anti-microbial properties so you feel at ease and comfortable at work. The fabrics are light and soft and do not irritate your skin.

Designed for protection.

It is a proven fact that increased visibility reduces accident rates considerably. Because at Sioen we care for your safety we designed an extensive range of hi-vis clothing that complies to the EN ISO 20471 standard. The fluorescent colours immediately stand out and the reflective striping make sure you won't go unnoticed, especially when in dark surroundings. Taking into account that this layer comes into direct contact with your skin, we also made sure that this bodywear does not irritate your skin.

Keep it layered!

We recommend you to always wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. This second breathable layer helps to keep you warm. Combine this second layer with a base layer and a protective top layer for improved protection and wellbeing.



Basic Line



Lightweight products in an easy care material with a pleasant touch.
Available in S - XXXL.

Fabric

Basic Line: 100% polyester (birds eye); $\pm 140 \text{ g/m}^2$



Birdeye knitting with stretchable reflective tape (stitched)

Hi-vis T-shirt

Cartura

3867A2MBE



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Ameno

3866A2MBE



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange
FR1 Hi-Vis Red

Cortic

3871A2MBE



Colour

993 Hi-vis Yellow/Grey
984 Hi-vis orange/Grey

Hi-vis polo shirt

Irola

3870A2MBE



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Genga

3869A2MBE



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange
FR1 Hi-Vis Red

Levane

3872A2MBE



Colour

993 Hi-vis Yellow/Grey
984 Hi-vis orange/Grey

Genari

3868A2MBE



Colour

FC1 Hi-Vis Orange

Ultra Line



The perfect blend of Viloft® and Polyester resulting in an excellent physical comfort. Available in S - XXXL.

Fabric

Ultra Line: Double knitting: exterior: 100% polyester / interior: 50% Viloft® + 50% polyester (dropneedle); ± 185 g/m²



VILOFT®

Dropneedle double knitting with underarm hi-vis mesh for optimal ventilation

Hi-vis T-shirt

Mastra

3873A2MVI



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Longa

3874A2MVI



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange (**High availability**)

Rupa

3875A2MVI



Colour

993 Hi-vis Yellow/Grey
984 Hi-vis orange/Grey

Bresso

3890A2MVI



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Hi-vis polo shirt

Naro

3880A2MVI



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange (**High availability**)

Molina

3879A2MVI



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Piras

3887A2MVI



Colour

993 Hi-vis Yellow/Grey

Olgiata

3883A2MVI



Colour

FY1 Hi-Vis Yellow (**High availability**)
FC1 Hi-Vis Orange (**High availability**)



SIO-COOL[®] LIGHT

Excellent moisture management and comfort properties.
Available in S - XXXL.

Fabric

Sio-Cool[®] Light: 100% polyester ; $\pm 130 \text{ g/m}^2$ (birds eye structure)



Omero

3885A2MC2

Hi-vis T-shirt



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Oria

3888A2MC2

Hi-vis T-shirt



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Pulcini

3889A2MC2

Hi-vis T-shirt
(segmented reflective S-tape)



Colour

FY1 Hi-Vis Yellow (**High availability**)
FC1 Hi-Vis Orange

Popola

3886A2MC2

Hi-vis polo shirt



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange



SIO-COOL[®] COMFORT

Our most stretchable quality with silky touch with UV protection.
Available in S - XXXL.

Fabric

Sio-Cool[®] Comfort: 100% polyester; $\pm 130 \text{ g/m}^2$ (jersey structure)



Rovito

3876A2MC3

Hi-vis T-shirt



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

Tiola

3881A2MC3

Hi-vis polo shirt



Colour

FY1 Hi-Vis Yellow
FC1 Hi-Vis Orange

SIO-COOL[®] CLASSIC

The original highly breathable quality with UV protection.
Available in S - XXXL.

Fabric

Sio-Cool[®] Classic: 100% polyester piqué; $\pm 180 \text{ g/m}^2$



Rotella

3877A2MC1

Hi-vis T-shirt



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

Rotto

3882A2MC1

Hi-vis polo shirt



Colour

FC1 Hi-Vis Orange (High availability)
FY1 Hi-Vis Yellow

Hi-vis waistcoats

Fabric

100% polyester mesh; $\pm 120 \text{ g/m}^2$

Lacona

9092A2PEC



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

Elba

9044A2PEC



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

Elba (hv red)

9044A2MX1



Colour

FR1 Hi-Vis Red



Ottone

9151A2PEC



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

Solaka

9052A2PEC



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

Carpi

9042A2PEC



Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

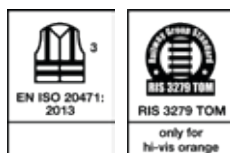
Loxton

439AA2PEC



Colour

FC1 Hi-Vis Orange



NEW *Anta* - 545AA2M09

Hi-vis waistcoat

You want to increase your visibility, but in a practical, comfortable and simple way? Our Anta hi-vis waistcoat with zipper is very functional with its chest pocket with pen pocket, two patched pockets and one mica pocket for an identification card. On the sides there is a press stud narrowing, which can easily be adjusted to fit you just right. Available in XS/S - 3XL/4XL.

Fabric


100% polyester mesh; $\pm 160 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards

 EN ISO 20471: 2013	 RIS 3279 TOM only for hi-vis orange
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Thermal wear

Sioen thermal wear consists of a wide range of clothing with good insulating properties. This second layer has something for everyone: a stylish fleece, a sporty softshell or a practical bodywarmer. The thermal layer is a perfect in-between layer, on top of the bodywear and underneath the top layer, but a lot of the clothing items can also be worn separately.

Designed for comfort.

The Sioen thermal wear comes in all kinds of shapes and fabrics. The fleeces and softshell fabrics are not only pleasant and comfortable to wear, but they also have good insulating properties. Our new styles have a modern look and cut and all our clothing is equipped with practical features for your comfort. New in our range is a ladies softshell because we also like women to feel comfortable while working.

Designed for protection.

The number one priority of Thermal wear is to provide exceptional insulation to keep the body warm. Next to this, the Sioen hi-vis Thermal wear also complies to the EN ISO 20471 standard making you visible all day and all night long. In other words, working comfortably, visible and protected from harsh weather conditions is possible with our Thermal wear collection.

Keep it layered!

We recommend you to always wear several layers of clothing. When you opt to wear a base, a thermal and a protective layer, you can adapt your outfit to the right working environment and the weather conditions and always feel safe in every situation.



HI-VIS SWEATERS

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9852A2TX5



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284AA2XA7



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131ZA2T01



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353AA2TX2



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712ZA2T01



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711ZA2T01



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552AA2LR4

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169AA2EU1



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1148A2F01



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.



Monterey - 9852A2TX5

Hi-vis fleece sweater

Combine increased visibility with optimal cold protection: the Monterey is a hi-vis fleece sweater with standing collar and elastic reflective tape. The sweater in soft fleece fabric has been treated against pilling and has been finished with a zipper with chin protection, a chest pocket with zipper and elastic sleeve ends. Available in S - XXXL.

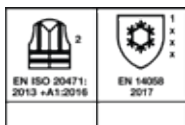
Fabric

Double sided microfleece: 100% polyester; $\pm 160 \text{ g/m}^2$

Colour

414 Hi-Vis Orange/Navy

European Standards



Bindal - 284AA2XA7

Hi-vis sweater

Are you looking for a fashionable hi-vis sweater? Then the Bindal is the perfect choice for you. The fabric feels very soft and supple. The reflective strips are elastic so that you can move freely. The standing collar and the knitted wind cuffs at the sleeve ends make this sweater complete. Available in S - XXXL.

Fabric

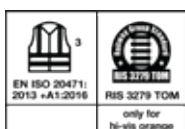
71% molleton polyester + 25% viscose + 4% elasthane; $\pm 280 \text{ g/m}^2$

Colour

856 Hi-Vis Yellow/Grey

707 Hi-Vis Orange/Grey

European Standards





Kingley - 497ZA2T01

Hi-vis fleece

The Kingley hi-vis fleece jacket, with zipper, is made from a soft, breathable fleece fabric that has been treated against pilling. With one inset chest pocket and two inset pockets on the side, all with zippers, this is a very practical fleece. Moreover, thanks to the handy I.L.S. system, it can be zipped into different jackets. Available in XS - XXXL.

Fabric



100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

414 Hi-Vis Orange/Navy

415 Hi-Vis Yellow/Navy

European Standards

	
EN ISO 20471: 2013 • A1 2016	EN 14058 2017



Reims - 131ZA2T01

Hi-vis fleece

The soft, double-sided Reims fleece ensures a warm and cosy feeling all winter long. The wind breaker at the front offers extra protection against wind, and the elastic sleeve ends and waist ensure that the fleece fits perfectly to your body and the wind does not stand a chance. The fleece is resistant to pilling and besides you can zip this fleece into the Brighton rain jacket (132Z) using the I.L.S. system. Available in XS - XXXL.

Fabric




100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange (**High availability**)

FY1 Hi-Vis Yellow (**High availability**)

European Standards

 EN ISO 20471: 2013 +A1:2016	 RHS 3279 TOM only for hi-vis orange	 EN 14058 2017
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Berkel - 353AA2TX2

Hi-vis fleece (RWS)

The Berkel is a soft hi-vis fleece jacket that is lined at the front with a fixed windbreaker and offers optimum protection against cold and wind. This fleece with inner pocket and two inset pockets with zipper is pilling-resistant. The sleeve ends and the waist have elastic cords so that the fleece fits perfectly around your body. Available in S - XXXL.




Fabric

Double sided fleece: 100% polyester; $\pm 285 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013 +A1:2016	 RHS 3279 TOM only for hi-vis orange	 EN 14058 2017
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Hi-vis S.E.P.P. collection

S.E.P.P.

The S.E.P.P. collection will protect you even in the most severe weather conditions. All fleeces and other linings conform to the EN 14058 standard and EN ISO 20471 class 3.

All these items are fully compatible with the S.E.P.P. jackets from the same collection, thanks to the I.L.S. concept. The outer jackets conform to EN 343 class 3-3 and EN ISO 20471 class 3.

MALDEN
724ZA2TU2

CASTOR
725ZA2IJ2

MOWETT
712ZA2T01

SENIC
711ZA2T01

PENDI
552AA2LR4

DEXTER
722ZA2TU2



S.E.P.P.

Castor - 725ZA2IJ2



Hi-vis quilted jacket with fleece lining

This quilted hi-vis jacket has more to offer than just good looks. The jacket with inside pocket is equipped with a fixed fleece lining that keeps you nice and warm. The standing collar protects your neck from the wind. The zipper has chin protection and a long zip puller for your convenience; as do the three inset pockets on the outside. The Castor has been beautifully finished with an elastic piping at the sleeve ends. Available in XS - XXXL.



Fabric

100% quilted polyester + 100% polyester fleece; $\pm 340 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013 +A1:2016	 EN 14058: 2004
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S.E.P.P.**Mowett - 712ZA2T01****Hi-vis fleece jacket**

The one-color hi-vis fleece jacket Mowett not only attracts attention thanks to its reflective tape, but also because of its beautiful fit and high-quality YKK zippers with ergonomic zipper pullers. The integrated windbreakers in the front and back protect you against the cold. Both in the hem and in the sleeve ends there is an elastic cord and with one inside pocket, one chest pocket and two inset side pockets you have plenty of storage space. Available in XS - XXXL.

Fabric




100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

		
EN ISO 20471:2013 + A1:2016	RIS 3279 TOM	EN 14058:2017
	only for hi-vis orange	

**S.E.P.P.****Senic - 711ZA2T01****Hi-vis fleece jacket**

Hip design, close-fitting and high-quality material, the Senic hi-vis fleece jacket stands out not only because of its fluorescent colour and reflective strips. The windbreaker lining at the front and back protects you against the cold, and the standing collar and the elastic at the sleeve ends protect you from the cutting wind. One chest pocket, two inset pockets and one inside pocket, and long zipper pullers are there for your comfort. Available in XS - XXXL.

Fabric

100% polyester double sided fleece; $\pm 285 \text{ g/m}^2$

Colour

415 Hi-Vis Yellow/Navv

414 Hi-Vis Orange/Navv

European Standards

	
EN ISO 20471:2013 + A1:2016	EN 14058:2017







1 inset chest pocket with zip closure



Detachable sleeves

S.E.P.P.

Malden - 724ZA2TU2

Hi-vis softshell jacket with detachable sleeves

The Malden hi-vis softshell jacket with detachable sleeves is made of high-quality, easy to maintain materials. This light and supple softshell with fleece on the inside protects you against cold and wind. All zippers, including the chest pockets and the two side pockets, are provided with conveniently long zipper cords. The softshell has been fitted in two contrasting colours and is provided with an inner pocket and sleeve narrowing with touch and close fastening. Available in XS - 4XL.

Fabric

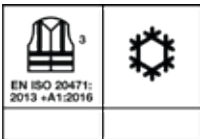
2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

415 Hi-Vis Yellow/Navy (**High availability**)

414 Hi-Vis Orange/Navy (**High availability**)

European Standards



 **HIGH AVAILABILITY**

Sleeve narrowing by touch and close fastening

2 inset pockets with zip closure



S.E.P.P.**NEW****Pendi - 552AA2LR4**

Hi-vis lightweight softshell jacket

This super light, close-fitting hi-vis softshell jacket is guaranteed to fit you. The comfortable 3-layer softshell acts as a windbreaker. The sleeve ends have elastic piping to protect you from the wind. The Pendi is equipped with one chest pocket and two side pockets with zipper and convenient long zip pullers. Can be combined with the Windsor (708Z) or Mildura (703Z) jackets thanks to the I.L.S. system. Available in S - XXXL.

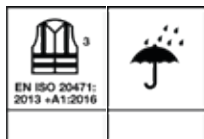
Fabric

3-layer laminated softshell:
100% polyester stretch +
PU breathable laminate +
100% polyester knitting inside;
± 200 g/m²

Colour

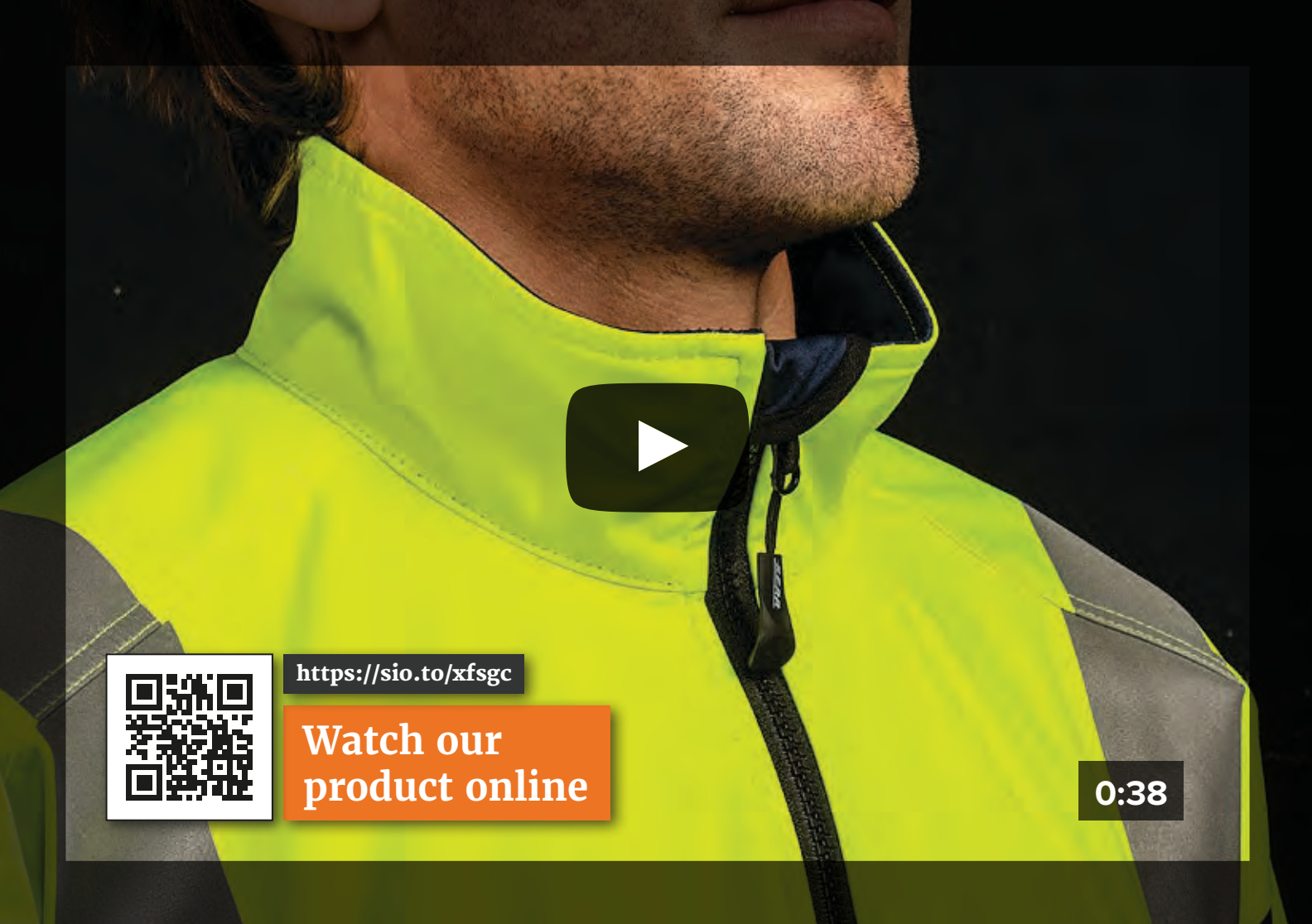
784 Hi-Vis Yellow/Navy
783 Hi-Vis Orange/Navy

European Standards



Reflective striping (50 mm)





1 inset chest pocket



Straight collar

S.E.P.P.

Dexter - 722ZA2TU2

Hi-vis softshell jacket

The Dexter is a 2-layer hi-vis softshell jacket from our S.E.P.P. collection that protects you against the wind thanks to the standing collar and sleeve narrowing with touch and close fastening. The inside of the softshell jacket has been fitted with one inside pocket and a soft fleece that keeps you warm. The chest pocket, the two inset pockets and the long zip have ergonomic zip pullers, which are extremely handy! Available in XS - XXXL.

Fabric




2-layer bonded softshell:
100% polyester stretch + 100% polyester
fleece inside; $\pm 250 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013 +A1:2016	 RIS 3279 TOM only for hi-vis orange	
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Genova - 9833A2TU2

Hi-vis softshell jacket

The Genova is a warm, comfortable and well-fitting softshell that is very easy to maintain. It protects you against the wind with the windbreaker lining at the front, the standing collar, the inner flap behind the zipper and the sleeve narrowing by means of touch and close fastening. The sleeves of the softshell are ergonomic and the reflective tape is elastic so that you are not hindered in your movements, but you are quick to defy the cold. Available in S - XXXL.




Fabric

2-layer bonded softshell:
100% polyester stretch + 100% polyester
fleece inside; $\pm 250 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FR1 Hi-Vis Red
FY1 Hi-Vis Yellow

European Standards

		
EN ISO 20471: 2013+A1:2016	RIS 3279 TOM	



Alphen - 498AA2TU2

Hi-vis softshell jacket with detachable sleeves (RWS)

This handy, well-fitting softshell has an extra windbreaker on the front for a cosy warm feeling. The Alphen hi-vis softshell has one inset chest pocket and two inset pockets with zipper on the outside and one pocket on the inside. The sleeve ends and the hem are elastic for your comfort. Moreover, this softshell has an extended back and detachable sleeves. Available in S - XXXL.




Fabric

2-layer bonded softshell: 100% polyester stretch +
100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

		
EN ISO 20471: 2013+A1:2016	RIS 3279 TOM only for hi-vis orange	



NEW *Jerica* - 547AA2TU2

Ladies hi-vis softshell

This 2-layer hi-vis softshell with reflective strips has been specially designed for women. The chest pocket and the two side pockets are provided with zippers, while the sleeve narrowing is done with touch and close fastening. The Jerica is finished on the inside with fleece and one inside pocket for extra storage. Thanks to the handy I.L.S. system, this softshell can be perfectly zipped into the Talia 546A raincoat. Available in XS - XXL.




Fabric

2-layer bonded softshell:
100% polyester stretch +
100% polyester fleece inside;
± 250 g/m²

Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

European Standards

 EN ISO 20471: 2013 +A1:2016	 RIS 3279 TOM only for hi-vis orange	
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<https://sio.to/23tpo>

Watch our
product online

1:43



1 inset chest pocket



1 inside pocket



Drayton - I67AA2TU2

Hi-vis softshell jacket with detachable sleeves

For optimum protection and a modern look, use the Drayton hi-vis softshell jacket. With a windbreaker lining and elastic sleeve ends, you will be perfectly protected against the wind and the cold. The reflective strips increase your visibility. As an extra, you can zip off the sleeves. Available in S - XXXL.

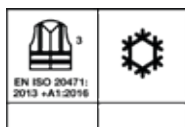
Fabric

2-layer bonded softshell: 100% polyester stretch + 100% polyester fleece inside; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards



Walney - 521AA2TUI

Hi-vis softshell jacket

This 3-layer laminated hi-vis softshell jacket with standing collar is not only water repellent and windproof, but also highly breathable. The fleece on the inside gives you a comfortable warm and snug feeling. The Walney has some interesting details such as a loop for a badge, a sleeve pocket, neoprene cuffs and sleeve narrowing with touch and close fastening. Available in S - XXXL.

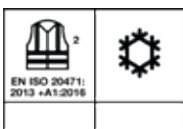
Fabric

3-layer laminated softshell: 100% polyester stretch + PU breathable laminate + 100% polyester fleece inside; $\pm 280 \text{ g/m}^2$

Colour

803 Hi-Vis Yellow/Blue

European Standards



Fuller - 9933A2TUI

Laminated hi-vis softshell jacket with detachable hood

This laminated hi-vis softshell jacket is a real eye-catcher with its trendy look. The soft fleece on the inside keeps you warm, and the extended back is a huge plus. The hood with chin guard can be attached to the standing collar or stored in the specially designed bag on the inside. This 3-layer water repellent and windproof softshell jacket has one chest pocket and two inset pockets, all with zipper, on the outside, and inside there is one extra pocket. The sleeves can be narrowed with touch and close fastening. In short, the Fuller is a winner! Available in S - XXXL.

Fabric

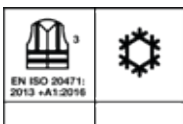
3-layer laminated softshell: 100% polyester stretch + PU breathable laminate + 100% polyester fleece inside; $\pm 280 \text{ g/m}^2$

Colour

803 Hi-Vis Yellow/Blue

951 Hi-Vis Orange/Navv

European Standards



Burton - I69AA2EU1

Reversible body warmer

The Burton is a modern, warm, comfortable and windproof body warmer. The water-repellent outer fabric keeps you perfectly dry. The inside has a moisture-absorbing layer so you never feel clammy inside. This multifunctional body warmer with reflective strips can be worn inside out. With two pockets on the inside and two on the outside, you will not lose any storage space, no matter how you wear the body warmer. Available in S - XXXL.

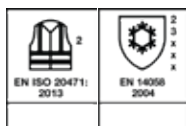
Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navly
279 Hi-Vis Orange/Navly

European Standards



SIOPOR®
ULTRA



Reversible bodywarmer





Arras - 1148A2F01

Hi-vis body warmer

Durable, comfortable, light, wind proof: the Arras is the perfect body warmer. The garment has two inset pockets with quilted lining to keep you warm. This Flexothane® body warmer is extremely wear resistant and the smooth surface is easy to wipe clean. It is the ideal work wear! Available in S - XXXL.



Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

European Standards

	
EN ISO 20471: 2013	EN 14058: 2004

FLEXOTHANE
CLASSIC



Workwear

Sioen workwear is designed to combine optimal (multi-norm) protection and wearer comfort at the same time. Sioen is known as a trustworthy partner with an excellent reputation. Our goal is to provide appropriate, reliable, durable and comfortable protective workwear, that can easily be combined with other garments of the Sioen range without compromising safety and protection. Companies choose Sioen workwear because it provides durability and safety. Industrial and service industry workwear of Sioen typically comprises trousers, vests, jackets and waistcoats, often personalised with the company logo. In combination with our other layers (body wear, thermal wear and rain wear), they offer you the right protection and comfort for every situation.

Designed for safety.

The Sioen hi-vis Workwear has always safety at work in mind. These garments do not only stand out because of their modern look, the fluorescent colour and reflective striping make sure that the wearer will not go unnoticed. This range not only complies to the EN ISO 20471 standard, but it also complies to the guidelines for work clothing drafted by the "Rijkswaterstaat" (RWS) in The Netherlands.

Designed for comfort.

The number one priority of Workwear is to keep the wearer protected. This does not mean however that clothing cannot be comfortable. The right protective fabric and the right additional features make sure that you can work comfortably in all safety.

Keep it layered!

We recommend you to always wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Choose the right protective layer for your own, unique situation and combine this with a base layer and a thermal layer to keep you protected, dry and warm.





POLYESTER COTTON

155

Hantum

NEW

052VA2PA8



155

Meddo

NEW

053VA2PA8



155

Zuten

NEW

054VA2PA8



156

Herven

NEW

055VA2PA8



157

Welten

NEW

056VA2PA8



157

Polyester cotton

Durable and water repellent fabric.

This fabric has been designed with the polyester on the face of the fabric for extra durability and the cotton on the back for the comfort and with a water repellent finish. It is high abrasion resistant and Oekotex® certified.

NEW **Hantum** - 052VA2PA8

Hi-vis jacket (RWS)

Practical and visible, two properties that apply perfectly to our Hantum RWS hi-vis jacket. The fluorescent material and the double stitched reflective strips ensure that you are fully visible. With four pockets, one pen pocket and one inside pocket, this is a very practical jacket. The breathable fabric with moisture-regulating properties increases comfort, just like the sleeve narrowing mechanism and the extended back. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).



Fabric

Polyester 70% / cotton 30%; $\pm 235 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013 A1:2016	 RIS 3279 TOM
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NEW **Meddo** - 053VA2PA8

Hi-vis trousers (RWS)

Comfortable hi-vis trousers with reflective striping on the side and bottom of the legs. The Meddo is equipped with a fly with zip closure and button closing on the waist, two diagonal inset pockets, one patched pocket with flap on the back, one thigh pocket with flap and one ruler pocket. To make your life more comfortable the trousers have an elasticated waist with belt loops and knee pockets. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).



Fabric

Polyester 70% / cotton 30%; $\pm 235 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013 A1:2016	 RIS 3279 TOM
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NEW **Zuten** - 054VA2PA8

Hi-vis bib & brace (RWS)

These hi-vis bib and brace have two patched pockets and one ruler pocket also pockets on the chest, the back and the thigh which are closed with press studs that are concealed under a flap. Both the elastic in the back and the elasticated braces with buckles can be adjusted to your preference. With knee pockets for reinforcement and a fly with zip closure, the Zuten is a comfortable and practical bib and brace. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

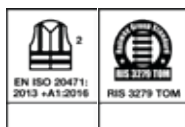
Fabric

Polyester 70% / cotton 30%; $\pm 235 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



NEW **Herven** - 055VA2PA8

Hi-vis coverall (RWS)

This V-neck hi-vis coverall without sleeves is extremely practical. The coverall can be closed with press studs and next to the two patched pockets and the ruler pocket, it is equipped with two chest pockets, one pen pocket, one thigh pocket and one back pocket which are closed with press studs hidden under a flap. Furthermore the Herven coverall has knee pockets for reinforcement and adjustable elastic in the back. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

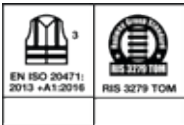
Fabric

Polyester 70% / cotton 30%; $\pm 235 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



NEW **Welten** - 056VA2PA8

Hi-vis coveral (RWS)

The orange fluorescent colour and the many reflective striping ensure that you stand out when wearing the Welten hi-vis coverall. The lay-flat collar in contrasting colour is a nice touch, just as the adjustable elastic in the back, the knee pockets for reinforcement and the sleeve narrowing by press studs. The coverall complies to EN 20471 and has a world of storage space with two chest pockets, one pen pocket, two patched diagonal pockets, one thigh pocket, one back pocket and one ruler pocket. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

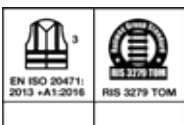
Fabric

Polyester 70% / cotton 30%; $\pm 235 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



Rainwear

With our extensive Hi-vis rainwear collection we protect you from all types of precipitation- from a slight, constant drizzle to a sudden downpour – all year round. We have lighter outfits in our assortment so you still feel comfortable in warmer weather but we can also protect you from icy rain in the winter.

Designed for comfort.

Feeling comfortable in the rain? It is possible. We have a wide range of waterproof clothing that keeps you dry in every season. Because when it gets warmer you prefer to change your winter jacket for a lightweight model that is at the same time breathable. You do not want water to leak through, no, on the contrary, you would like the perspiration to evaporate and the Sioen rainwear guarantees this.

Designed for protection.

Sioen stands for quality and innovation. Hence, we have the best people in-house who constantly look for waterproof solutions. Flexothane® and Siopor® are two technical fabrics developed by Sioen engineers to protect you from harsh weather conditions. Different coatings add different forms of extra protection. With Sioen rainwear you can stand your ground in the toughest weather conditions.

Keep it layered!

Wear several layers of clothing for the ultimate protection. Choose the right bodywear for a base layer that keeps you dry. Add a thermal layer to keep you warm and finish your outfit with a protective outer layer.



FLEXOTHANE® ESSENTIAL

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Erfurt
1785A2FE0



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Carmaux
4303A2FE0



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Amberg
6623A2FE0



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Kassel
4279A2FE0



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Bastogne
6361A2FE0



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Bergell
6361A4FE0



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Tacana
7650A2FE0



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Batur
6564A2FE0



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Merapi
7850A2FE0



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FLEXOTHANE[®] CLASSIC

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Unzen
3720A2F01 &
3720A2FC1



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Lassen
3763A2FC1



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Gorda
3762A2F01



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Gemini
6580A2F01 &
6580A2FC1



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Anonex
5429A6F01



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Aoba
6669A2FC1



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Dortmund (hv)
4820A2F01



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Rotterdam (hv)
4500A2F01



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Montreal (hv)
4964A2F01



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Etna
6936A2F01



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Rabaul
5616A2F01



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ULTRATEX

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Sparrow
029AA2PBE



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Eagle
050AA2PBE



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Stormflash
2006A2NI4



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

SIOPOR® REGULAR

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SIOPOR® ULTRA



Thoras
428AA2EU1



186

Stockton
5SABA2ZZ4



186

Anfield
166AA2EU1



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Merede
354AA2EX1



191

Campbell
364AN3EX1



193

Skollfield
209AN2X93



194

Horns
523AA2D06



199

Hobson
404AA2EU1



200

Cabin
440AA2EU1



201

Brighton
132ZA2EJ4



203

Preston
403ZA2EJ4



203

Mildura
703ZA2LH2



204

Flensburg
4448A2EJ4



204

Tarviso
5841A2EJ4



205

Windsor
708ZA2LH2



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a "High Availability" logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Flexothane® Essential

Our basic Flexothane® quality.

Flexothane® Essential is our basic Flexothane® quality.
With its 170 g/m², the one side PU coated polyester knitted fabric is also one of the lightest.



Erfurt - 1785A2FE0

Hi-vis rain jacket

The smooth Erfurt made of Flexothane® fabric resists water, wind and the harshest of weather conditions. This durable hi-vis rain jacket is fitted with a hood that can be stored away in the collar and a rain gutter at the bottom of the jacket. Furthermore, linings and fleeces can be zipped into this lightweight rain jacket. Available in S - XXXL.

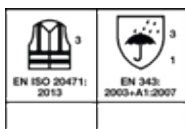
Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



FLEXOTHANE®
ESSENTIAL

Carmaux - 4303A2FE0

Hi-vis rain jacket

This Flexothane® fabric hi-vis rain jacket is lightweight yet very strong. The 100% water and windproof jacket is supple and elastic. The hood can be tucked away in the standing collar. The sleeve ends are equipped with an elastic. The Carmaux is your ideal partner to be visible in wind and weather. Available in S - XXXL.

Fabric

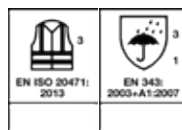
Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

062 Hi-Vis Orange/Navy

065 Hi-Vis Yellow/Navy

European Standards



FLEXOTHANE®
ESSENTIAL

Amberg - 6623A2FE0

Hi-vis rain bib and brace

Making you visible and keeping you dry, that is what the Amberg does. These comfortable bib and brace trousers with front bib protect you against the harshest weather conditions thanks to the impenetrable Flexothane® fabric. The fluorescent colour and the reflective tape around the waist and leg ends make you really stand out. Besides, the leg ends can be narrowed with press studs. The fly has press studs, and the supple fabric and the elastic braces with PVC buttons and buckles ensure that you will not be hindered in your movements. Available in S - XXXL.

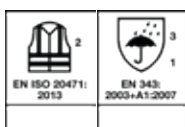
Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



FLEXOTHANE®
ESSENTIAL



Kassel - 4279A2FE0

Hi-vis rain jacket

A hi-vis rain coat that weighs little, is low-noise and is comfortable? The Kassel is all that, and protects you against the wind and the rain. For extra comfort, back ventilation and a sleeve narrowing mechanism are provided. In addition, you can zip different linings and fleeces on the inside, making it suitable for different seasons. Available in S - XXXL.

Fabric



Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange (High availability)

FY1 Hi-Vis Yellow (High availability)

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
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HIGH
AVAILABILITY

FLEXOTHANE
ESSENTIAL

Bastogne - 6361A2FE0

Hi-vis rain trousers

The Bastogne are comfortable water and windproof hi-vis rain trousers. They significantly increase your visibility during work with their reflective strips and fluorescent colour. These lightweight rain trousers come with an elastic waist and can be narrowed at the ankles with press studs. Available in XS - XXXL.

Fabric



Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange (**High availability**)

FY1 Hi-Vis Yellow (**High availability**)

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007

FLEXOTHANE
ESSENTIAL



Bergell - 6361A4FE0

Hi-vis rain trousers

Increase your visibility in all-weather conditions with the Bergell hi-vis rain trousers. These EN ISO 20471 Class two rain trousers in Flexothane® fabric protect you against rain, wind and dirt and thanks to the elastic fabric you will never be constrained in your movements. The comfortable rain trousers with elastic waist have reflective tape and narrowing at the leg ends. Available in S - XXXL.

Fabric



Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007

FLEXOTHANE
ESSENTIAL



Tacana - 7650A2FE0

Hi-vis winter rain jacket

If you want to be optimally visible in the winter and protected from rain and wind, it is best to opt for our Tacana. This winter hi-vis rain parka has a fixed quilted lining, knitted wind guards in the sleeves and a standing collar, with concealed hood that protect you from cold and wind. This rain parka is made of elastic and easy to maintain Flexothane® fabric and is conveniently finished with two pockets on the outside and one on the inside. Available in XS - XXXL.




Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007	 EN 14058 2004

FLEXOTHANE
ESSENTIAL



Merapi - 7850A2FE0

Hi-vis winter rain jacket (RWS)

Visible and warm through the winter in your Merapi. This durable hi-vis winter rain parka in Flexothane® not only has knitted wind cuffs at the sleeve ends, but a removable fleece as well. This extremely comfortable jacket has been fitted with two inset pockets and one inside pocket. The hood is stored in the standing collar. Available in S - XXXL.

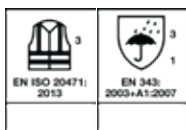
Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

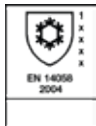
Colour

FC1 Hi-Vis Orange

European Standards



European standards detachable lining



Batur - 6564A2FE0

Hi-vis rain trousers (RWS)

The Batur hi-vis rain trousers are not only fitted with reflective tape at the leg ends, but at the entire side of the trousers. These lightweight rain trousers with elastic waist and ankle narrowing are made of Flexothane® fabric so that you are 100% protected against rain and wind. Available in S - XXXL.

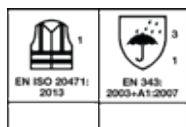
Fabric

Flexothane® Essential: 100% polyester knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



Flexothane® Classic

**Strong, resistant and
durable fabric.**

More value for money with our Flexothane® Classic fabric. It is a 180 g/m², one side PU coated polyamide knitted fabric. Main features: extreme durability and extended hydrolysis resistance, resulting in a longer life time.



Unzen - 3720A2F01 & 3720A2FC1

Hi-vis rain jacket

Increase your visibility during your work with the Unzen hi-vis rain jacket. With its waterproof and windproof outer fabric, this light jacket is ideal for rainy weather. The underarm ventilation is just a bonus! Available in XS - XXXL.

Fabric



Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007



Lassen - 3763A2FC1

Hi-vis rain jacket

Put on this Lassen Flexothane® hi-vis raincoat and you will notice how light and smooth it is. With sleeve narrowing, back ventilation, a rain gutter and a fixed hood it is the ideal partner on rainy days. Available in S - XXXL.



Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007



Gorda - 3762A2F01

Hi-vis rain jacket

Make sure you don't go unnoticed during your work with the Gorda hi-vis raincoat. This water- and windproof rain jacket made from supple, elastic fabric has a hood in the collar, two patched pockets and reflective strips. Moreover, this durable lightweight coat is extremely comfortable, and low-noise. Available in S - XXXL.

Fabric



Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007



Gemini - 6580A2F01 & 6580A2FC1

Hi-vis rain trousers

With a striking fluorescent colour and reflective strips, these hi-vis rain trousers are visible day and night. The Gemini (HV) has an elastic waist and narrowing at the leg ends with push buttons. The low-noise and durable Flexothane® fabric keeps you dry and protects you against the cold and wind. Available in S - XXXL.

Fabric



Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

	
EN ISO 20471:2013	EN 343:2003+A1:2007

FLEXOTHANE®
CLASSIC



Anonex - 5429A6F01

Hi-vis rain bib and brace

These hi-vis rain bib and brace trousers in Flexothane® fabric not only ensure that you are clearly visible, but at the same time they protect you against water and wind. The light, elastic fabric allows you to move freely and smoothly. The durable Anonex with front bib is furthermore equipped with one inside pocket, a fly with press studs, two slit pockets, elastic braces with PVC buttons and buckles and elastic narrowing in the back. Available in S - XXXL.



Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

	
EN ISO 20471:2013	EN 343:2003+A1:2007

FLEXOTHANE®
CLASSIC



Aoba - 6669A2FC1

Hi-vis rain bib and brace

The reflective tape around the waist and leg ends of the Aoba ensure optimal visibility, while the water and windproof Flexothane® fabric protects you against the elements. The hi-vis bib and brace trousers have two side slits, a front bib, braces with buckle, a fly with press studs, two patched pockets, and one yardstick pocket. These functional hi-vis bib and brace trousers protect you day and night in the harshest weather conditions. Available in S - XXXL.




Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

		
EN ISO 20471:2013	RIS 3279 TQM	EN 343:2003+A1:2007
	only for hi-vis orange	

FLEXOTHANE®
CLASSIC



Dortmund (hv) - 4820A2F01

Hi-vis rain jacket

The Dortmund hi-vis raincoat is made from rock solid Flexothane® Classic. Thanks to its exceptionally long service life, it will protect you from wind and rain for years. The hood is hidden in the standing collar. It is easy to maintain and machine washable. Because the coat does not weigh much and is very supple, optimal wearing comfort is ensured. The Dortmund hi-vis raincoat is often combined with the Rotterdam hi-vis rain trousers. Available in S - XXXL.

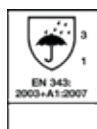
Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards



Rotterdam (hv) - 4500A2F01

Hi-vis rain trousers

Being seen and being protected: the Rotterdam hi-vis trousers are a pleasure to wear. Especially because of its fine design with an elastic waistband and narrowing at the leg ends with press studs. It is 100% waterproof, windproof and low-noise. These rain trousers are made of durable Flexothane® and will last a long time. Available in S - XXXL.

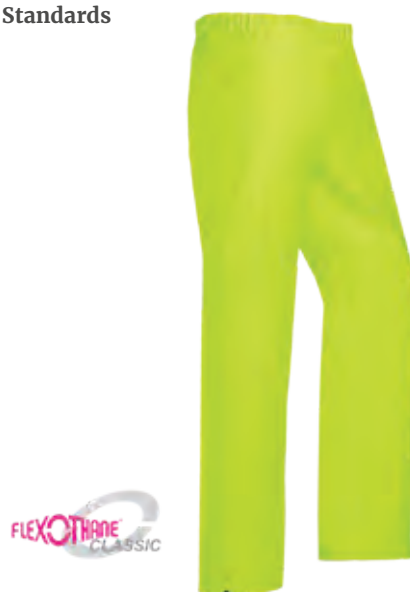
Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards



Montreal (hv) - 4964A2F01

Rain coverall

High visibility and perfect wind and water resistance, that's what the Montreal fluorescent rain coverall offers you. This smooth coverall with standing collar in which the hood is stored, protects you also against liquid chemicals. This durable and low-noise coverall with zipper under flap and press studs has knitted wind cuffs in the sleeves, elastic narrowing in the back and sleeve and ankle narrowing with press studs. Available in S - XXXL.

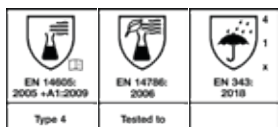
Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards



Etna - 6936A2F01

Hi-vis rain coverall

With this hi-vis rain coverall with fixed hood you are protected from the rain day and night. Even if you would be exposed to splashes of liquid chemicals, you are very well protected with this windproof Etna coverall in Flexothane® fabric. For your comfort, the waist is elastic and the leg ends can be narrowed with press studs. Available in S - XXXL.

Fabric





Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

 EN 14605: 2005+A1:2009 Type 4	 EN 14796: 2006 Tested to	 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
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Rabaul - 5616A2F01

Hi-vis winter rain coverall

During cold winter days you do not only need protection against the cold, rain and wind, but you also want to stand out and be visible. This is possible with our hi-vis winter rain coverall Rabaul. The standing collar and the knitted wind cuffs in the sleeves offer extra protection against the cutting wind, while the padded lining gives you a comfortable warm feeling. This rain coverall in elastic and durable Flexothane® fabric is designed with two front pockets, two patched thigh pockets and one Napoleon pocket. The elastic narrowing in the back and the concealed zip fastening on the trouser legs increase your comfort. The hood can be stored in the collar. Available in S - XXXL.

Fabric




Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

062 Hi-Vis Orange/Navy

065 Hi-Vis Yellow/Navy

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007	
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Sparrow - 029AA2PBE

Hi-vis winter bomber jacket with detachable sleeves

Being visible and staying warm, this is what the Sparrow offers you. This robust winter hi-vis jacket has a comfortable, warm, removable fur lining. The fur collar and sleeves, with knitted wind cuffs at the sleeve ends are removable. With an inner pocket and many outside pockets, including a phone pocket, pen pocket and a loop for a badge, you are never short on storage space. Available in XS - 4XL.

Fabric

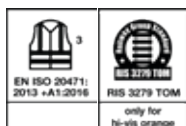
80% polyester + 20% cotton; $\pm 280 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow (**High availability**)

FC1 Hi-Vis Orange (**High availability**)

European Standards



European standards detachable lining



Eagle - 050AA2PBE

Hi-vis winter bomber jacket with detachable sleeves (RWS)

Being visible and protected from the cold at the same time? It is possible with the Eagle, our hi-vis winter jacket that keeps you warm during cold winter days. The sleeves are quilted and have knitted wind cuffs. On warmer days, you can easily remove the fur lining, as well as the sleeves and the fur collar. In addition, both the fur lining and the jacket itself have an inner pocket, a handy storage space in addition to the four outer pockets. Available in S - 4XL.

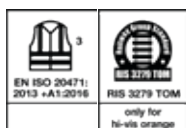
Fabric

80% polyester + 20% cotton; $\pm 280 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



European standards detachable lining



Stormflash - 2006A2NI4

Hi-vis winter rain jacket

Thanks to its waterproof outer fabric, its quilted lining and knitted wind cuffs in the sleeves, the Stormflash hi-vis winter rain parka protects you against rain, cold and wind. With two chest pockets and two patched pockets with flaps on the outside and one pocket on the inside, this rain parka is a very handy winter jacket. Available in S - XXXL.

Fabric




Ultratex: 100% polyester fabric with 100% PU coating; $\pm 200 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

 EN ISO 20471: 2013 +A1:2016	 EN 343: 2003	



Siopor® Regular

Breathable rain protection.

Siopor® Regular is our basic Siopor® quality. It sports all the general characteristics of our Siopor® range on top of being very light. Siopor® Regular is a plain weave polyester with a breathable (100%) PU coating. ($\pm 155 \text{ g/m}^2$)



Monoco - 598ZN2X98

Hi-vis rain jacket

Monoco is a quality hi-vis raincoat with detachable hood that keeps you perfectly dry. Never feel clammy thanks to the moisture-absorbing and breathable coating on the inside, and the underarm ventilation. The standing collar and sleeve narrowing with press studs act as a wind breaker. This supple, lightweight raincoat equipped with two patched pockets is a pleasure to wear. Available in S - XXXL.




Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow
FR1 Hi-Vis Red

European Standards

		
EN ISO 20471:2013	RIS 3279 TOM	EN 343:2003+A1:2007
	only for hi-vis orange	



Bitoray - 199AA2X98

Hi-Vis rain trousers

Looking for quality rain protection that you can wear for a long time and in warm conditions? The Bitoray meets these requirements. The elastic waist and leg end narrowing by press studs ensure that the trousers are comfortable. These lightweight rain trousers are made from a breathable fabric. Available in S - XXXL.




Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange (High availability)
FR1 Hi-Vis Red
FY1 Hi-Vis Yellow (High availability)

European Standards

	
EN ISO 20471:2013	RIS 3279 TOM
	only for hi-vis orange
	
EN 343:2003+A1:2007	

 **HIGH AVAILABILITY**

SIOPOR
REGULAR



Abado - 199AA4X98

Hi-Vis rain trousers (Cl 2)

You need high-quality hi-vis rain protection which you can wear for long periods of time and in warm conditions? Have a look at the Abado hi-vis rain trousers. Its elastic waist and narrowing at the leg ends by stud fastening ensure that the trousers have a comfortable fit. Available in S - XXXL.




Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FR1 Hi-Vis Red
FY1 Hi-Vis Yellow

European Standards

	
EN ISO 20471:2013	RIS 3279 TOM
	only for hi-vis orange
	
EN 343:2003+A1:2007	

SIOPOR
REGULAR



Monoray - 198AA2X98

Hi-vis rain jacket

The Monoray is a light hi-vis raincoat, perfect to wear in warmer weather. The Monoray is equipped with a fixed hood and underarm ventilation, and can be combined with Bitoray and Abado hi-vis rain trousers. Available in S - XXXL.

Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$




Colour

FC1 Hi-Vis Orange (High availability)

FR1 Hi-Vis Red

FY1 Hi-Vis Yellow (High availability)

European Standards

 EN ISO 20471: 2013	 RIS 3279 TOM	 EN 343: 2003+A1:2007
only for hi-vis orange		



SIOPOR®
REGULAR

Belvill - 798ZA2X98

Hi-vis rain jacket

The Belvill is a breathable, waterproof, optimum visibility raincoat. The moisture-absorbing coating on the inside and the underarm ventilation prevent clamminess. The hood can be stored away in the collar and the zipper is hidden under a flap with press studs. This water and windproof raincoat has been fitted with two pockets and elastic sleeve ends which can be narrowed with press studs. Available in S - XXXL.

Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy
279 Hi-Vis Orange/Navvy

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007



Norvill - 799ZA2X98

Hi-vis rain trousers

The breathable and waterproof outer fabric of these hi-vis rain trousers keep you perfectly dry, while the fluorescent colour and the reflective tape make you visible, also in low lighting conditions. The elastic waist increases comfort of these light rain trousers as does the press stud narrowing on the leg ends. Available in S - XXXL.



Fabric

Siopor® Regular: 100% polyester fabric (plain weave) with 100% PU coating; $\pm 155 \text{ g/m}^2$

Colour

279 Hi-Vis Orange/Navvy
278 Hi-Vis Yellow/Navvy

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007

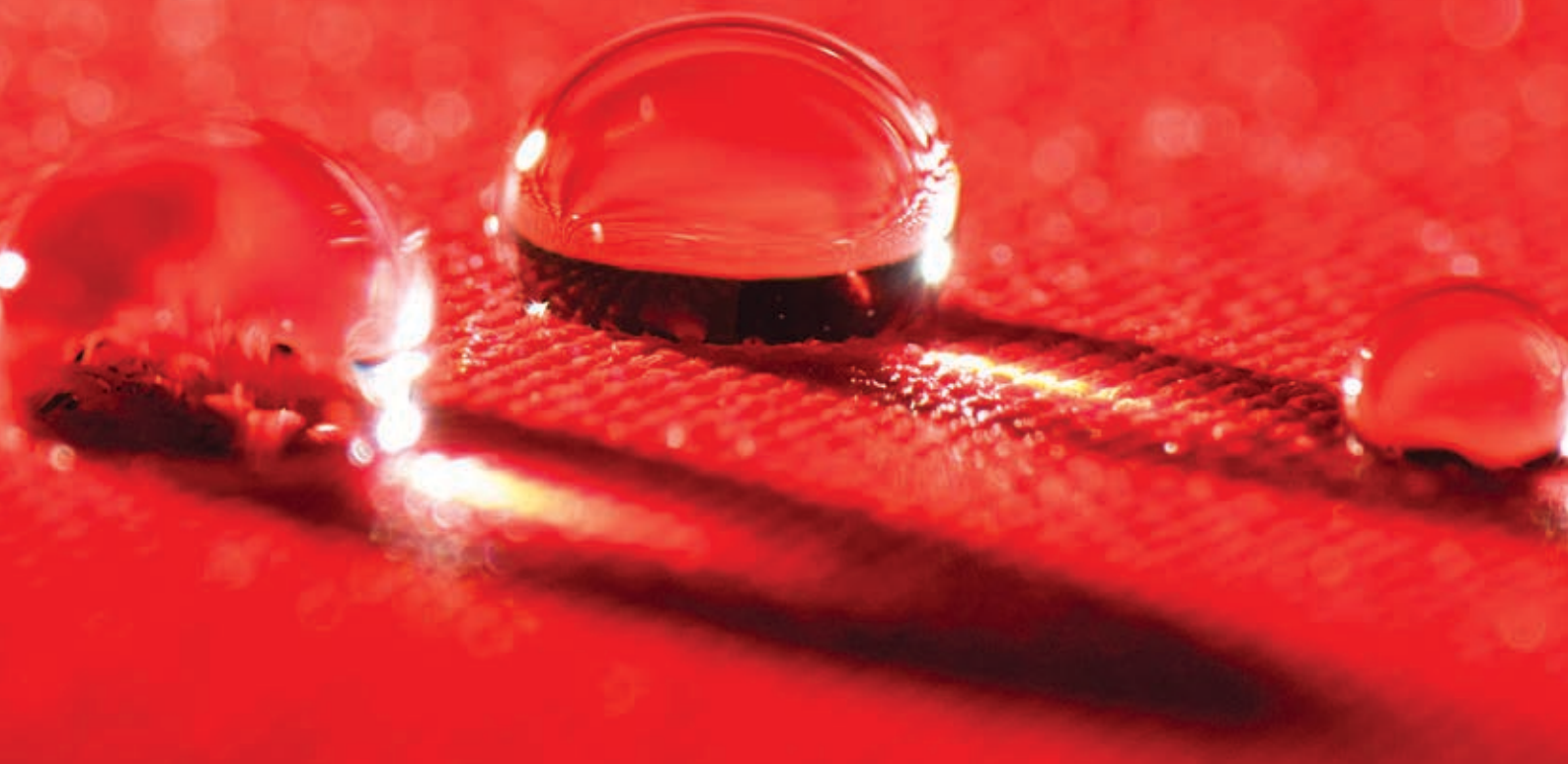
SIOPOR®
REGULAR



Siopor® Ultra

Durable and strong.

Siopor® Ultra is our all purpose Siopor® quality. It offers an increased tensile and tear strength on top of a better abrasion resistance. Siopor® Ultra is a 100% polyester fabric with breathable 100% PU coating. ($\pm 195 \text{ g/m}^2$)



Barcley - 346AN2ES3

Hi-vis Rainjacket

The Barcley is a Siopor® fabric hi-vis raincoat that protects you against wind and rain. Thanks to the breathability of the fabric you never feel clammy. The seams are waterproof taped and the jacket is fitted with a hood that can easily be stored away in the collar. The press stud sleeve narrowing and the knitted wind cuffs in the sleeves make sure not a breath of wind blows through! Available in S - XXXL.



Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

065 Hi-Vis Yellow/Navy

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007



Malbro - 347AN2ES3

Hi-vis bomber jacket with detachable sleeves

Do you often work sitting down? This short, breathable bomber jacket is the perfect choice for drivers and others that need to stay put. The Malbro is not only waterproof, the padded lining insulates your body in cold weather conditions so you can work comfortably. The standing collar and the knitted wind cuffs on the sleeves withstand even strong winds. Thanks to the detachable sleeves, you can transform this jacket into a body warmer. This jacket can be used as an additional lining with the Barcley jacket through the zip-in. Available in XS - 5XL.

Fabric




Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

062 Hi-Vis Orange/Navy

065 Hi-Vis Yellow/Navy

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007	 EN 14058: 2004



U H F

JERICA
547AA2TU2

TALIA
546AA2EU1



**Create
your own
microclimate.**

For more information
about our I.L.S. system
please visit page 428.

NEW *Talia* - 546AA2EU1

Ladies hi-vis rainjacket

Women deserve all the same comfort as men in rainy weather. The Talia hi-vis raincoat has therefore especially been designed for women. With ergonomic sleeves, underarm ventilation, an elastic cord at the waist and an elastic wristband with touch and close fastening for comfort. The practical side has not been overlooked, with a removable hood with elastic cord that can be stored in a special pocket on the inside, 2 patched pockets, a sleeve pocket and one inside pocket. Available in XS - XXL.

Fabric




Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards

 EN ISO 20471: 2013	 RIS 3279 TOM only for hi-vis orange	 EN 343: 2003+A1:2007
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SIOPOR®
ULTRA



Thoras - 428AA2EU1

Hi-vis rain jacket

Protect yourself against the rain, wind and cold with the hi-vis parka Thoras. With a water-repellent outer fabric and a moisture-absorbing coating on the inside, you are protected against the weather and you never get a clammy feeling at the same time. The parka has a detachable hood with chin guard, extended back, sleeve narrowing and knitted wind cuffs in the sleeves for increased comfort. The padded lining with elastic material in the sleeve ends is removable so that you can wear this hi-vis parka during all seasons. Available in S - XXXL.

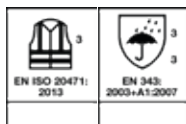
Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

945 Hi-Vis Yellow/Hi-Vis Red/Black

European Standards



European standards detachable lining



Stockton - 5SABA2ZZ4

Braces with clips

The Stockton braces with stainless clips are optimally adjustable in height. Available in Uni.

Fabric

80% polyester + 20% elasthane





Anfield - 166AA2EU1

Hi-vis rainjacket

Our Anfield hi-vis rain parka is water and windproof, light and supple in a beautiful design. The Siopor® outer lining keeps you dry and prevents a clammy feeling, even after a whole day of work in wind and rain. The wind is kept out by the knitted wind cuffs in the sleeves and the elastic wrist bands that can be narrowed with touch and close fastening. The parka has a detachable hood with a chin guard, underarm ventilation and three pockets on the outside and one on the inside. Personalise this multifunctional parka with the logo of your company! Available in S - 4XL.



Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards

	
EN ISO 20471: 2013	EN 343: 2003+A1:2007

SIOPOR®
ULTRA



Alford - 168AA2EU1

Hi-vis bomber jacket with detachable sleeves

The Alford is a complete and comfortable jacket. This jacket is equipped with knitted wind cuffs in the sleeves, two pockets on the inside and two pockets on the outside. The sleeves are removable and this jacket can be fitted with a hood. The breathable, water-repellent outer fabric and moisture-absorbing coating on the inside protect you from wet weather conditions. Available in S - 4XL.




Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards

		
EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 14058 2004

SIOPOR®
ULTRA



I.L.S.

ALFORD
168AA2EU1

ANFIELD
166AA2EU1



**Create
your own
microclimate.**

For more information
about our I.L.S system
please visit page 428.

Diezel - 351AN2EX1

Hi-vis bomber jacket with detachable sleeves (RWS)

The water and windproof Diezel hi-vis bomber jacket made from Siopor® fabric protects you optimally against wind and rain with its water-repellent outer fabric and waterproof taped seams. Adapt the jacket completely to your body with the elastic wristband with narrowing with touch and close fastening and the extra narrowing in the elastic waist with press studs. The extended back and the removable sleeves contribute even more to your comfort. Available in S - 4XL.

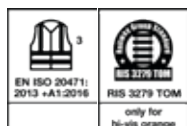
Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards



European standards detachable lining



Boorne - 350AA2EX1

Hi-vis rain jacket (RWS)

The Boorne is a hi-vis raincoat that is completely water- and windproof. This light rain jacket with waterproof taped seams has a standing collar and sleeve narrowing with touch and close fastening that stops the wind. Thanks to a moisture-absorbing coating on the inside you never feel clammy. In addition, you can zip different liners and fleeces in, so that you can continue to use this raincoat even in cold weather. Available in S - XXXL.

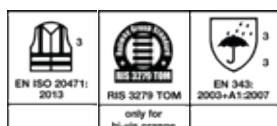
Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards





Merede - 354AA2EX1

Hi-vis rain trousers (RWS)

Waterproof, windproof, and breathable: enter the Merede. These light and comfortable hi-vis trousers have a moisture-absorbing coating on the inside, an elastic waist, narrowing at the legs and reflective strips. Available in S - XXXL.

Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

		
EN ISO 20471: 2013	RIS 3279 TOM only for hi-vis orange	EN 343: 2003+A1:2007

SIOPOR®
ULTRA





Detachable sleeves



Elongated back tail

Campbell - 364AN3EXI

Hi-vis winter bomber jacket with detachable sleeves

The Campbell hi-vis winter bomber jacket offers excellent protection against the cold and the rain. The jacket is not only waterproof, but also the Siopor® material ensures that the jacket breathes so that you never experience an unpleasant clammy feeling. On warmer days, the fleece, the hood and sleeves can be removed. With arm, chest and side pockets, this is a very handy bomber jacket with storage space for ballpoint pens, a phone and a badge. This light jacket with extended back is easy to adjust to your body with narrow mechanisms at the wrist and waist. In short, the Campbell is the ideal winter bomber jacket for working safely and comfortably in cold and wet weather conditions. Available in XS - 4XL.

Fabric



Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour


065 Hi-Vis Yellow/Navy (High availability)

062 Hi-Vis Orange/Navy (High availability)

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
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European standards detachable lining

 EN 14058 2004 Detachable Lining
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SIOPOR®
ULTRA



**HIGH
AVAILABILITY**

Skollfield - 209AN2X93

Hi-vis rain jacket with detachable bodywarmer

A warm, waterproof winter jacket, a light raincoat, an overcoat, and a body warmer, all in a single piece of clothing? The Skollfield is exactly this, a multifunctional coat. The Siopor® Ultra quality ensures that you can continue to work comfortably in all weather conditions. The knitted wind cuffs in the sleeves help to keep the wind out. Every jacket is equipped with handy pockets. This bestseller is your ideal partner throughout the year. Available in XS - 5XL.

Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

065 Hi-Vis Yellow/Navy

(High availability)

279 Hi-Vis Orange/Navy

(High availability)

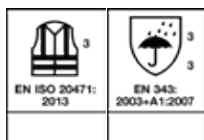
717 Hi-Vis Red/Grey

(High availability)

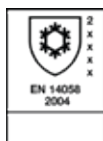
320 Hi-Vis Yellow/Green

(High availability)

European Standards



European standards detachable lining

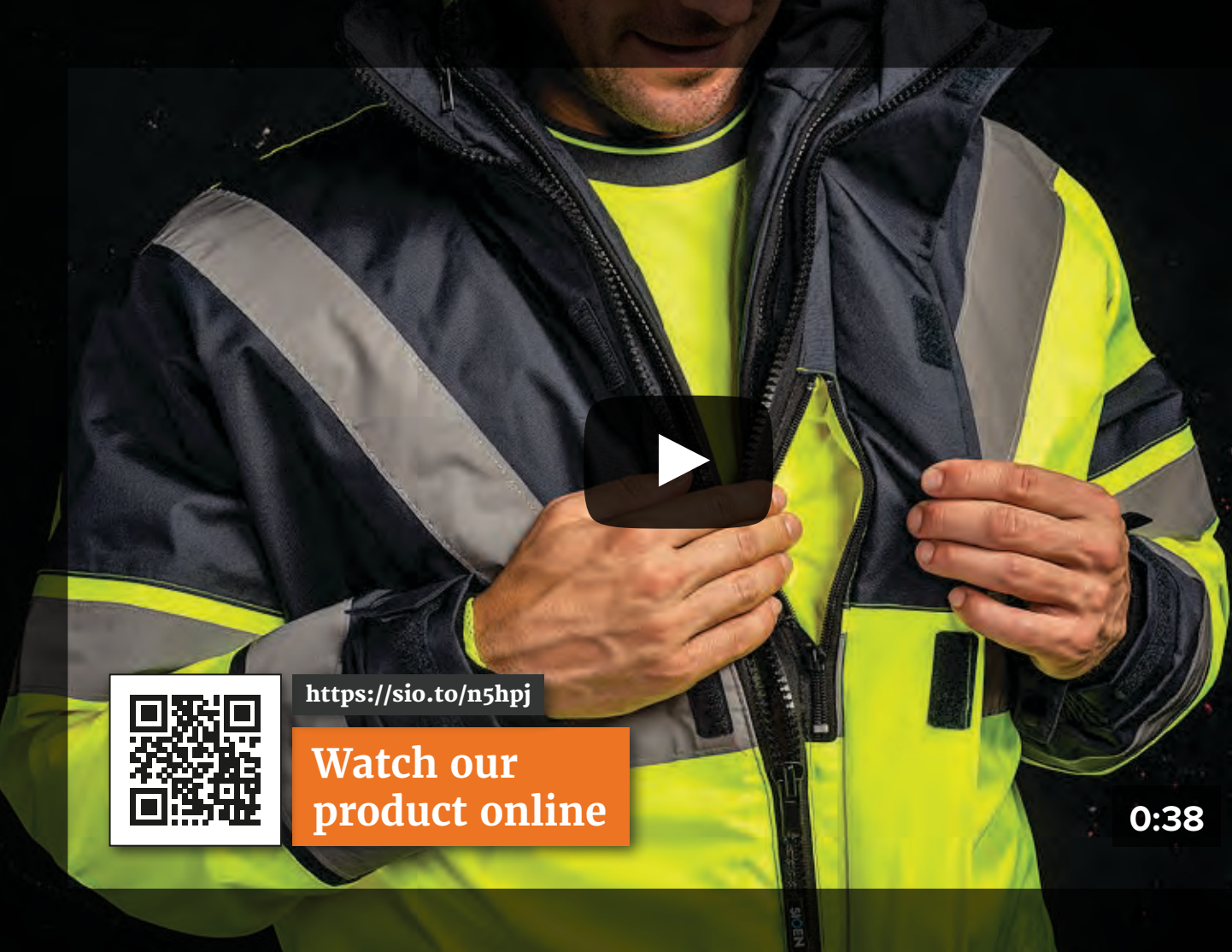


SIOPOR®
ULTRA



HIGH
AVAILABILITY





<https://sio.to/n5hpj>

Watch our
product online

0:38

4-IN-1



Rain jacket
with detachable
bodywarmer



Bodywarmer with
detachable sleeves

Rain jacket



Sleeveless
bodywarmer



<https://sio.to/ca94x>

Watch our
product online

0:53

4-IN-1



Powell - 401AN3EU1

Hi-vis rain jacket with detachable softshell jacket

Looking for a work outfit suitable for all-weather conditions? The Powell hi-vis rain parka meets all your needs with its removable softshell jacket. This high-quality 4-in-1 model is made from a strong yet light, supple and breathable fabric. The rain parka with knitted wind cuffs in the sleeves has a detachable hood, two pockets on the outside, one inside pocket and one Napoleon pocket. Through the elastic cord in the waist and the elastic wristband, you can adapt this light raincoat fully to your body. The removable softshell jacket has one inside pocket and two side pockets. The detachable sleeves have an elastic at the end. Available in S - 5XL.

Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$



Colour

279 Hi-Vis Orange/Navy (High availability)

278 Hi-Vis Yellow/Navy (High availability)

717 Hi-Vis Red/Grey

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
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European standards detachable lining

 EN 14058 2004 Detachable Lining
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Elasticated wristband with narrowing by touch and close fastening

SIOPOR®
ULTRA





Thornton - 520AA2LI7

Hi-vis rain jacket

The Thornton is a versatile, quality hi-vis rain parka. In addition to its many pockets (eight including one on the inside), this wind and waterproof rain parka has a lot of extra advantages: the hood is detachable and has an elastic drawstring, chin guard and flap. Wear-intensive areas such as the shoulders and elbows have been reinforced. The sleeves can be narrowed and are provided with knitted wind fingers. For optimum comfort, the air circulation in the back has been improved, and a wind guard has been designed around the waist. In short, the Thornton is a must have multifunctional hi-vis rain parka. Available in S - XXXL.

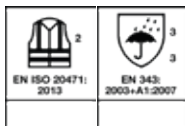
Fabric

Siopor® Ultra: 100% laminated polyester fabric with 100% PU laminate; $\pm 195 \text{ g/m}^2$

Colour

803 Hi-Vis Yellow/Blue

European Standards



SIOPOR®
ULTRA

Anholt - 522AA2LI7

Hi-vis rain trousers

These beautiful and stylish, yet strong and smooth hi-vis rain trousers protect you from rain and wind thanks to the water-repellent outer fabric. The moisture-absorbing coating on the inside ensures that you feel comfortable, day in and day out. These rain trousers are designed for your comfort: preshaped knees, seat reinforcement, narrowing at the leg ends and elastic wind cuffs at the ankles. In addition to two inset pockets, the Anholt trousers are provided with knee and thigh pockets. As extra features there is a zipper with flap and touch and close fastening at the bottom of the leg, and the back top can be removed. Performing heavy work comfortably, you can do all this with our Anholt. Available in S - XXXL.

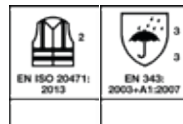
Fabric

Siopor® Ultra: 100% laminated polyester fabric with 100% PU laminate; $\pm 195 \text{ g/m}^2$

Colour

803 Hi-Vis Yellow/Blue

European Standards



SIOPOR®
ULTRA

Horns - 523AA2D06

Bag

Striking and strong: that is the Horns carrying bag. Ideal for storing work gear or clothing. Available in Uni.

Fabric

PVC C2380

Colour

H50 Royal Blue



Hobson - 404AA2EU1

Hi-vis winter bomber jacket

In case of cold and erratic weather, it is best to put on the Hobson. This hi-vis winter bomber jacket protects you in all-weather conditions thanks to the specially developed Siopor® fabric. This sturdy water-repellent fabric has good breathability, so you can continue to work comfortably. The extended back and the elastic constriction at the wrist and at the waist contribute to your comfort. Its many pockets, including a pocket on the inside and on the sleeve, make this a very practical bomber jacket. Available in S - XXXL.

Fabric





Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

 EN ISO 20471: 2013	 RIS 3279 TOM	 EN 343: 2003+A1:2007	 EN 342 2004
	only for hi-vis orange		airflow 0,421 m³/kw



SIOPOR®
ULTRA

Cabin - 440AA2EU1

Hi-vis winter rain coverall

100% waterproof / Windproof / Highly breathable /
Water repellent outer fabric / Moisture attracting
coating on the inside / Comfortable / Supple / High tear
resistance / Good cold protection Available in S - XXXL.




Fabric

Siopor® Ultra: 100% polyester fabric with
100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards

		
EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 342 2004
aircler 0,435 m²K/w		



Rogat - 495AA2EU1

Hi-vis winter bib & brace

The Rogat are practical hi-vis rain bib and brace trousers that are made from a water-repellent outer fabric with a moisture-absorbing coating on the inside. The Rogat has a fixed quilted lining and therefore protects you excellently against the cold. A concealed zip closure is provided on the lower legs and for your further comfort the leg ends can be narrowed with touch and close fastening and the elastic buckled braces can be adjusted. As an additional asset, the back top can be completely removed. Available in S - XXXL.




Fabric

Siopor® Ultra: 100% polyester fabric with
100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

279 Hi-Vis Orange/Navy
278 Hi-Vis Yellow/Navy

European Standards

		
EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 342 2004
aircler 0,411 m²K/w		



Lightflash - 313AN2ES3

Hi-vis winter rain jacket

In the Lightflash you will remain warm and very good visible in extreme winter conditions. This comfortable hi-vis rain parka offers excellent protection against cold, water and wind. The standing collar, sleeve narrowing and knitted wind cuffs in the sleeves protect you against the cold wind. With two pockets on the outside and one on the inside, one Napoleon, one mica and one phone pocket you can also perfectly store all of your gear. Available in S - XXXL.




Fabric

Siopor® Ultra: 100% polyester fabric with 100% PU coating; $\pm 195 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards

		
EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 342 2004
aircler 0,411 m²K/w		



SIOPOR® Extra

The ultimate breathable weather protection.

Siopor® Extra is our top range Siopor® quality specifically used in our S.E.P.P. range. Thanks to the use of a membrane, it performs very well in terms of breathability. The fabric is also very supple and has a cotton feel, which makes it into an exceptionally agreeable outer fabric. Siopor® Extra is a 100% polyester spun fabric with breathable (100%) PU laminate. ($\pm 205 \text{ g/m}^2$)



Brighton - 132ZA2EJ4

Hi-vis rain jacket

The Brighton is a classic, stylish, high quality hi-vis parka. The laminated fabric feels surprisingly comfortable and pleasant to the touch. Thanks to the fine membrane, this raincoat is breathable and waterproof. Additional advantages are the detachable hood with chin guard, the many practical pockets both on the inside and the outside and the possibility to zip in a fleece. Available in XS - XXXL.

Fabric

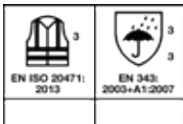
Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

414 Hi-Vis Orange/Navy (**High availability**)

415 Hi-Vis Yellow/Navy (**High availability**)

European Standards



Preston - 403ZA2EJ4

Hi-vis rain jacket

Windproof and watertight, these are the absolute strengths of our Preston hi-vis rain jacket. On the outside it has a water-repellent fabric, on the inside a moisture-absorbing and highly breathable coating. Extra ventilation is provided under the arms. The jacket is supple and comfortable to wear, thanks to the elastic cord in waist and hem, and will last long due to its high tear resistance. Inside there is one regular pocket and one phone pocket, and there are various liners and fleeces that can be zipped into it. Available in S - XXXL.

Fabric

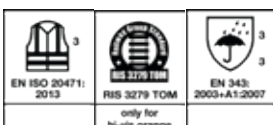
Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards



S.E.P.P.**Mildura - 703ZA2LH2****Hi-vis rain jacket**

This stylish hi-vis rain parka, part of the S.E.P.P. collection not only has the perfect fit, but thanks to the laminated fabric with breathable membrane, you are also perfectly protected against wind, cold and rain. Finished in two colours and provided with reflective tape, underarm ventilation, elastic wrist bands with narrowing and ergonomic zippers. The hood with flap and chin guard can be stored in a specially designed inside pocket. With one extra inner pocket, two chest pockets, two inset pockets, one sleeve and one Napoleon pocket, there is ample storage space. Available in XS - XXXL.

Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

EN ISO 20471:2013	RIS 3279 TOM	EN 343:2003+A1:2007
	only for hi-vis orange	

**S.E.P.P.****Flensburg - 4448A2EJ4****Hi-vis rain trousers**

The ultimate breathable waterproof protection. The Flensburg are a light and comfortable pair of hi-vis rain trousers with a water-repellent outer fabric and a moisture-absorbing coating on the inside so you never get clammy. The leg ends can be narrowed with press studs and reflective strips increase your visibility. These rain trousers come with an elastic waist with cord, and a fly with press studs. Available in XS - XXXL.

Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards

EN ISO 20471:2013	RIS 3279 TOM	EN 343:2003+A1:2007
	only for hi-vis orange	

SIOPOR
EXTRA




S.E.P.P.

Tarviso - 5841A2EJ4

Hi-vis rain trousers

Work comfortably and yet be visible and protected against wind and rain. This is possible with our Tarviso hi-vis rain trousers. The water-repellent outer fabric is tear-resistant and has reflective strips. Thanks to a membrane and the moisture-absorbing coating on the inside, these are breathable trousers that will never make you feel clammy. The trousers come with a fly with press studs, two inset pockets, narrowing at the leg ends with press studs and an elastic waist with cord. Available in XS - XXXL.



Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

414 Hi-Vis Orange/Navy
415 Hi-Vis Yellow/Navy

European Standards

	
EN ISO 20471: 2013	EN 343: 2003+A1:2007

**SIOPOR®
EXTRA**



Oeko-Tex®
STANDARD 100
certified by independent
institutions
www.oeko-tex.com/standard100

S.E.P.P.

Windsor - 708ZA2LH2

Hi-vis rain jacket

The products from our S.E.P.P. collection protect you in the most extreme weather conditions but in a very stylish way. The Windsor hi-vis rain parka is the perfect example of this. The Siopor® Extra fabric protects and ensures that you remain perfectly dry thanks to a very breathable and waterproof laminate. This allows you to work comfortably even in the most extreme weather conditions. This windproof rain parka features a standing collar, an elastic wristband with narrowing and a cord in the waist and hem to break the wind. The detachable hood has a chin guard and a flap and can be stored in a special inside pocket. For your convenience, the sleeves are preformed and the zippers have long zipper pullers. Equipped with seven pockets (including one inside pocket), this is a very practical rain parka. Available in XS - XXXL.



Fabric

Siopor® Extra: 100% polyester fabric (cotton touch) with 100% PU laminate; $\pm 205 \text{ g/m}^2$

Colour

415 Hi-Vis Yellow/Navy (High availability)
414 Hi-Vis Orange/Navy (High availability)
952 Hi-Vis Yellow/Grey

European Standards

 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
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SIOPOR®
EXTRA



**HIGH
AVAILABILITY**





<https://sio.to/zq47x>

Watch our
product online

0:38



1 Napoleon pocket



Underarm ventilation





MULTI-NORM

FR AST
ARC
CHEMICAL

FR AST

Certified Flame Retardant
Anti-Static protection
EN ISO 11612 & EN 1149

FR AST Bodywear

Various types of close-fitting clothing, especially underwear, polo shirts and waistcoats.

FR AST Underwear	216
FR AST Shirts	218
FR AST Waistcoats.....	222

FR & FR AST Thermal wear

Garments that keep you warm: softshell jackets, bodywarmers, fleeces, fleece linings and hats.

Flame Retardant Fleece Linings.....	229
Flame Retardant Fleece Jackets.....	230
FR AST Bodywarmers	232
FR AST Softshells	234

FR AST Workwear

Reliable, durable and comfortable protective workwear that includes jackets, trousers, coveralls and bib and brace trousers.

Sio-Flame™ Anti-Static.....	243
Sio-Flame™ Molten Metal	251

FR AST Rainwear

Garments that keep you protected: rain jackets, trousers, bib and brace trousers, coveralls and hoods.

Sio-Stretch™ FR AST.....	259
Flexothane® Anti-Static	263
Sio-Start™	265
Sio-Start™ Modular.....	268
Siopor® FR AST	277
Siopor® Excell	289

General information

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FR AST Bodywear

Light, close-fitting clothing which feels soft and natural. Sioen's bodywear collection includes long johns, polo shirts, T-shirts and waistcoats that not only feel like a second skin but thanks to the innovative technology, make you feel comfortable all day long. The idea behind this bodywear is to equip you with the perfect base layer that keeps you comfortable and protected.

Designed for comfort.

Our bodywear is designed to breathe; In a modern cut and perfect fit, it regulates body moisture so you stay dry and fresh. Our designers select yarns and fibres with anti-microbial properties so you feel at ease and comfortable at work. The fabrics are light and soft and do not irritate your skin.

Designed for protection.

As this layer comes into direct contact with your skin, it is more important than you think. It does not only protect your skin by transporting perspiration away to keep you dry, it also protects you against working hazards as this FR AST bodywear also complies to the highest standards regarding to safety.

Keep it layered!

We offer you the perfect solution as we recommend you wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Combine this multi-norm base layer for extra protection with a thermal layer and a protective top layer.





FR AST UNDERWEAR

216



FR AST SHIRTS

218



FR AST WAISTCOATS

222



Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

SIO-FIT

Beltane - 2690A2MPC

Flame retardant, anti-static T-shirt with long sleeves

Protect yourself from heat and flames down to your skin with this flame retardant and anti-static long sleeve T-shirt. Thanks to its great fit and moisture permeability, this is the ideal bodywear when working in potentially hazardous environments. The Beltane T-shirt has a round neck and elastic wristbands. Available in XS - 5XL.




Fabric

Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

B90 Navy Blue (High availability)

European Standards

		
EN ISO 11612: 2015	EN ISO 14116: 2015	EN 1149-5: 2008
A1 B1 C1 P1	Index 3	



Protex

VILOFT



SIO-FIT

Borger - 2689A2MPC

Flame retardant, anti-static long john

The Borger long johns are the perfect multi norm underwear. These flame retardant and anti-static long johns offer protection against heat and flames in hazardous environments. The long johns have a fly and separate ankle cuffs for extra comfort. The long johns feel light and are moisture-permeable. Available in XS - 4XL.




Fabric

Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

B90 Navy Blue (High availability)

European Standards

		
EN ISO 11612: 2015	EN ISO 14116: 2015	EN 1149-5: 2008
A1 B1 C1 P1	Index 3	



Protex

VILOFT





SIO-FIT

Picton - 518AN2MPC

Flame retardant, anti-static T-shirt

The timeless Picton T-shirt with V-neck and long sleeves has everything you need to protect yourself during your work. The fabric is inherently flame retardant and anti-static and has moisture-regulating and antibacterial properties. Its soft and light fabric ensure the highest wearing comfort. Available in S - 4XL.

Fabric




Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

B90 Navy Blue

M44 Grey

European Standards

		
EN ISO 11612: 2015	EN ISO 14116: 2015	EN 1149-5: 2008
A1 B1 C1 P1	Index 3	



Anti-Microbial

Quick Absorption

Quick Dry

Protex

VILOFT

OEKO-TEX®
STANDARD 100
1112004-1 Certified
Tested for harmful substances
www.oeko-tex.com/standard100

SIO-FIT

Polton - 519AA2MPC

Flame retardant, anti-static polo shirt

The Polton is a classic polo shirt with inherently flame retardant and anti-static properties. This light shirt with turnover collar, button fastening and long sleeves has moisture-regulating and antibacterial properties that keep your body comfortably dry, fresh and odour-free. Available in S - XXXL.

Fabric





Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

B90 Navy Blue

M44 Grey

European Standards

			
EN ISO 11612: 2015	EN ISO 14116: 2015	EN 13758-2: 2003 + A1:2006	EN 1149-5: 2008
A1 B1 C1 P1	Index 3	UPF 50+	



Anti-Microbial

Quick Absorption

Quick Dry

Protex

VILOFT

OEKO-TEX®
STANDARD 100
1112004-1 Certified
Tested for harmful substances
www.oeko-tex.com/standard100

NEW *Garat* - 539AA2MPI

**Flame retardant, anti-static
hi-vis polo shirt**

The Garat is a flame retardant, anti-static hi-vis polo shirt with good moisture management properties. The long-sleeved shirt with turnover collar has undergone antibacterial treatment and protects you against exposure to UV sunlight. This comfortable and soft polo shirt increases your visibility during work thanks to the welded, segmented reflective tape on the arms, chest, stomach and back. Available in S - XXXL.

Fabric

Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

FY1 Hi-Vis Yellow

European Standards

				
EN ISO 11612: 2015	EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 13758-2: 2003 +A1:2006	EN 1149-5: 2006
A1 B1 C1 F1	Index 3		UPF 50+	



Anti-
Microbial

Quick
Absorption

Quick
Dry

Protex

VILOFT

NEW **Arran - 540AA2MPI**

Flame retardant, anti-static hi-vis polo shirt

Comfortable, safe, visible and fashionable: the Arran has it all. This light hi-vis polo shirt is not only flame retardant and anti-static, but it has good moisture-regulating and antibacterial properties to combat unpleasant odours. This polo shirt with long sleeves is provided with a smooth, welded and segmented reflective tape and has a turnover collar and hidden press stud closure. Available in S - XXXL.






Fabric

Jersey: 60% Protex® + 39% Viloft® + 1% AST; ± 180 g/m²

Colour

065 Hi-Vis Yellow/Navy

European Standards

 EN ISO 11612: 2015 A1 B1 C1 F1	 EN ISO 14116: 2015 Index 3	 EN ISO 20471: 2013 +A1:2016
 EN 13758-2 2003 +A1:2006 UPF 50+	 EN 1149-5: 2008	



Anti-
Microbial

Quick
Dry

Quick
Absorption

Protex. VILOFT®



<https://sio.to/oiltw>

**Watch our
product online**

0:38



Lay-flat collar. Closure with hidden press studs under flap.



Long sleeves

Hellisan - 307AA2PX8

Flame retardant and anti-static hi-vis waistcoat

Fabric

100% polyester with
100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$
Available in S - 4XL.





Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

FR1 Hi-Vis Red

European Standards

			
EN ISO 14116: 2006	EN ISO 20471: 2013	RHS 3279 TOM	EN 1149-5: 2006
Index 1		only for hi-vis orange	



Raufar - 308AA2PX8

Flame retardant and anti-static hi-vis waistcoat (RWS)

Fabric





100% polyester with
100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$
Available in S - XXXL.

Colour

FC1 Hi-Vis Orange

FY1 Hi-Vis Yellow

European Standards

			
EN ISO 14116: 2006	EN ISO 20471: 2013	RHS 3279 TOM	EN 1149-5: 2006
Index 1		only for hi-vis orange	



Senra - 494AA2MF0

Flame retardant and anti-static hi-vis waistcoat

Fabric





98% polyester flame retardant mesh + 2% AST;
± 120 g/m² Available in S - XXXL.

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

			
EN ISO 14116: 2006	EN ISO 20471: 2013	RBS 3279 TOM	EN 1149-5: 2008
Index 1		only for hi-vis orange	



NEW Corato - 550AA2PI8

Flame retardant, anti-static hi-vis waistcoat





Fabric

50 % cotton + 39 % modacrylic + 10 % viscose +
1 % AST; ± 170 g/m²
Available in S - XXXL.

Colour

FY1 Hi-Vis Yellow

European Standards

			
EN ISO 11612: 2015	EN ISO 20471: 2013 +A1:2016	EN 13034: 2005 +A1:2009	EN 1149-5: 2018
A1 A2 B1 C1 F1		Type PB [B]	



NEW Sarvan - 620AA2MF3

Flame retardant and anti-static hi-vis waistcoat

Fabric


98% polyester + 2% AST; ± 120 g/m²
Available in M - XXXL.

Colour

FY1 Hi-Vis Yellow

FC1 Hi-Vis Orange

European Standards

		
EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 1149-5: 2018
Index 1		



FR AST Thermal wear

Sioen FR AST thermal wear consists of a wide range of clothing with good insulating properties. This second layer has something for everyone: a warm lining or fleece jacket, a sporty softshell or a practical bodywarmer.

The thermal layer is a perfect in-between layer, on top of the bodywear and underneath the top layer, but a lot of the clothing items can also be worn separately.

Designed for comfort.

The Sioen thermal wear comes in all kinds of shapes and fabrics. The fleeces and softshell fabrics are not only pleasant and comfortable to wear, but they also have good insulating properties and keep you comfortably warm. Our garments have been designed with the utmost care, always keeping the needs of the customer in mind.

Designed for protection.

The number one priority of Thermal wear is to provide exceptional insulation to keep the body warm. FR AST thermal wear adds an extra level of protection to this. Work safely in explosive atmospheres and protect yourself against heat and flames with our FR AST products.

Keep it layered!

We recommend you to always wear several layers of clothing. Like this you can dress to the weather and to the situation. When working in potentially explosive environments you better choose FR AST products. Combine this with a base and top layer for the ultimate protection.



FLAME RETARDANT FLEECE LININGS

229

Royston
7220A2TF1



229

Watson
7221A2TF1



229

Liberchies
7760N2TF1



229

Molenbaix
7761N2TF1



229

Heflin
7254A2TF1



229

FLAME RETARDANT FLEECE JACKETS

230

Obaix
7759N2TF1



230

Dampremy
7771N2TF1



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Rainier
496ZN2TF1



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FR AST BODYWARMERS

232

Sidney
9387A2EF3



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Garnich
2578E2EF3



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Bravone
1666A2EF3



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Flaxton
7231A2ET1



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FR AST SOFTSHELLS

234

Belarto
9644A2TV4



234

Heatherton
9643A2TV4



236



Next to a lot of products you will find a “High Availability” logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

I.L.S.

LIBERCHIES
7760N2TF1

DUFFEL
3074N2EF7



**Create
your own
microclimate.**

For more information
about our I.L.S. system
please visit page 428.

Flame Retardant Fleece Linings

Fabric

Double sided fleece:



100% flame retardant polyester; $\pm 275 \text{ g/m}^2$

Available in S - XXXL.

Colour

B75 Navy Blue

European Standards

 EN ISO 14116: 2008	 EN 14058: 2004
Index 1	

Liberchies - 7760N2TF1

Flame retardant fleece lining
with sleeves



Molenbaix - 7761N2TF1

Flame retardant fleece lining



Heflin - 7254A2TF1

Flame retardant fleece lining
with sleeves



Royston - 7220A2TF1

Flame retardant fleece lining



Watson - 7221A2TF1

Flame retardant fleece lining
with sleeves



Obaix - 7759N2TF1



Flame retardant fleece

Meet the soft Obaix, a flame-retardant fleece that guarantees comfortable wear. Thanks to the anti-pilling treatment, it stays lint free longer. The fleece, with two pockets on the outside and one inside pocket, has been fitted with an elastic cord in the hem and elastics in the sleeve ends. Available in XS - 5XL.

Fabric



Double sided fleece:

100% flame retardant polyester; $\pm 275 \text{ g/m}^2$

Colour

B75 Navy Blue (**High availability**)

European Standards

 EN ISO 14116: 2006 Index 1	 EN 14058: 2004
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Dampremy - 7771N2TF1



Flame retardant fleece

The flame retardant Dampremy fleece ensures a warm, cosy feeling all winter long. The soft, breathable fabric has undergone an anti-pilling treatment. The fleece can be zipped in to several jackets, and is finished with a standing collar, a zipper, two outer pockets, one inside pocket, elastics in the sleeve ends and an elastic cord in the hem. Available in S - XXXL.

Fabric



Double sided fleece:

100% flame retardant polyester; $\pm 275 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

 EN ISO 14116: 2015 Inner : Index 3 Outer : Index 1	 EN 14058: 2017
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Rainier - 496ZN2TF1

Flame retardant hi-vis fleece

The flame retardant hi-vis fleece Rainier can be zipped into different jackets thanks to the I.L.S. system. You can wear the fleece separately to protect you from cold and wind. The soft breathable fleece fabric has undergone an anti-pilling treatment which makes it last longer. The fleece, with elastic sleeve ends and an elastic cord in the hem, features two inset pockets with zipper and one inside pocket. Available in S - XXXL.

Fabric

Double sided fleece: 100% flame retardant polyester; $\pm 275 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

 EN ISO 14116: 2006	 EN ISO 20471: 2013	 EN 14058 2004
Index 1		



Sidney - 9387A2EF3

Flame retardant, anti-static hi-vis body warmer

The Sidney is a flame retardant and anti-static sleeveless hi-vis body warmer. The waterproof and water repellent outer fabric keeps you dry while the moisture-absorbing coating on the inside ensures that you never get clammy. The Sidney has a standing collar, two pockets on the outside, one inside pocket and two loops for gas detection meters. The body warmer has been fitted with an elastic cord in the hem and reflective FR strips on the stomach, back and chest. Available in S - XXXL.






Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 14058: 2017	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			Type PB [E]	

SIOPOR®
FR AST



Garnich - 2578E2EF3

Flame retardant, anti-static body warmer

The Garnich is a warm, comfortable and breathable body warmer with a reflective FR strip on the chest making you more visible. The waterproof Siopor® outer fabric keeps you dry. Two outside pockets, one pocket on the inside and two loops for gas detection meters complete this windproof body warmer. The Garnich easily zips into several other coats. Available in S - XXXL.





Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue (**High availability**)

European Standards

			
EN ISO 14116: 2015	EN 14058: 2017	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [E]	

SIOPOR®
FR AST



 **HIGH AVAILABILITY**



Bravone - 1666A2EF3

Flame retardant, anti-static hi-vis body warmer

Windproof, breathable, comfortable: the Bravone has it all. With its water-repellent outer fabric and moisture-absorbing coating on the inside, this body warmer keeps you warm at all times. The flame retardant lining on the inside provides you with the necessary protection, and the reflective FR strips on the outside increase your visibility. In addition, this model is easy to zip into several multi-norm jackets. Available in S - 4XL.

Fabric






Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy (**High availability**)

279 Hi-Vis Orange/Navy

European Standards

 EN ISO 14116: 2015	 EN ISO 20471: 2013 +A1:2016	 EN 14058 2017	 EN 13034: 2005 +A1:2009	 EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			Type PB [6]	



SIOPOR®
FR AST

Flaxton - 7231A2ET1

Flame retardant, anti-static hi-vis bodywarmer

A stylish body warmer with high-quality protection? That is the flame retardant and anti-static hi-vis body warmer Flaxton. It protects you against heat and flames, rain and wind. This strikingly light body warmer has high tear resistance and has a chest pocket, two pockets on the inside and two on the outside. The zipper is hidden under a flap with touch and close fastening and the hem has been fitted with an elastic cord. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy
279 Hi-Vis Orange/Navvy

European Standards

A1 A2 B1 C1 E1 F1	Index 3	Class 1 - A1/A2				Type PB [6]

**SIOPOR®
EXCELL**



Belarto - 9644A2TV4

Flame retardant, anti-static softshell with detachable sleeves

The flame retardant and anti-static Belarto is a 3-layer softshell that is perfectly windproof, yet breathable. The softshell, with a standing collar, protects you against the cold. If you get too hot, you can take off the sleeves. The Belarto has on the outside one inset chest pocket and two inset pockets on the side, all with zippers. Inside there is a pocket for storage. The softshell has been fitted with sleeve narrowing with touch and close fastening and narrow reflective FR strips on the arms and chest. Available in S - XXXL.

Fabric

3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; $\pm 350 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

A1 B1 C2 F1	Index 3	Class 2 - A1		Type PB [6] Without sleeves



I.L.S.

BELARTO
9644A2TV4

GLENROY
7222A2EF7



I.L.S.

Create your own microclimate.

For more information
about our I.L.S system
please visit page 428.

Heatherton - 9643A2TV4

Flame retardant, anti-static hi-vis softshell with detachable sleeves

The Heatherton is a 3-layer hi-vis softshell with flame retardant and anti-static properties. The light material has a water-repellent outer fabric, is windproof and offers good cold protection. The softshell is equipped with one inset chest pocket, two inset pockets on the side, one inside pocket and a loop for a badge, and has been finished with reflective FR strips. The sleeves can be narrowed with touch and close fastening and if you get too hot, you can remove them. Available in S - XXXL.

Fabric









3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; $\pm 350 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navv

279 Hi-Vis Orange/Navv

European Standards

							
EN ISO 11612: 2008	EN ISO 14116: 2008	EN ISO 11611: 2007	EN ISO 20471: 2013	EN 14058: 2004	EN 13034: 2009 +A1:2009	EN 1149-5: 2008	
A1 B1 C2 P1	Index 3	Class 2 - A1			Type PB [6] Without sleeves		





FR AST Workwear

Despite of all preventive measures, the risk of an explosion cannot always be excluded in some industries. One of the biggest risks is the built up of static electricity on the clothing surface. Sioen cares for your safety and has developed a workwear range which is flame retardant and anti-static without losing.

Designed for safety.

The Sioen FR AST Workwear products correspond to the latest standards with regards to safety in work environments. Although the garments are made of light fabrics, they offer a very high degree of protection. The Sioen experts also developed garments that protect you against splashes of molten metals.

Designed for comfort.

When working in dangerous environments you want to feel comfortable. That is why Sioen has used light and flexible fabrics for its FR AST workwear collection.

Keep it layered!

We recommend you to always wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Combine the FR AST workwear with a FR AST base layer and thermal layer for optimal protection and comfort.



Novara

002VA2PIF



243

Bardi

004VN2PIF



243

Aversa

007VN2PIF



244

Gimont

001VA2PIF



246

Altea

003VN2PIF



246

Alvito

005VN2PIF



248

Ferrol

006VN2PIF



249

Lonic

039VA2PIU

NEW



251

Gulia

040VA2PIU

NEW



251



Sio-Flame™ Anti-Static

**A flame retardant treated
cotton fabric.**

Sio-Flame™ Anti-static is a comfortable and breathable fabric with good moisture management properties, non-allergic and harmless to the skin. It can be washed using conventional methods of industrial laundering and can also be dry cleaned. Sio-Flame™ Anti-static offers safety and comfort at a reasonable price.



Novara - 002VA2PIF

Flame retardant, anti-static offshore jacket

The Novara is a comfortable one-color jacket. The breathable fabric ensures comfort and the flame retardant and anti-static properties of this tailored jacket give you an optimal feeling of protection. Reinforced seams and double-stitched reflective FR strips ensure increased durability and a longer lifespan of your jacket. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2008	EN ISO 11611: 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	



SIO-FLAME™
ANTI-STATIC



Bardi - 004VN2PIF

Flame retardant, anti-static offshore trousers

Durable, breathable, non-allergenic, flame retardant and anti-static: our Bardi trousers offer you optimal protection. The Bardi is equipped with double stitched reflective strips, an elastic waist with loops for a belt and several pockets both front, back and on the side. The Novara jacket fits perfectly with these trousers. Available in EUR 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2008	EN ISO 11611: 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	



SIO-FLAME™
ANTI-STATIC



Aversa - 007VN2PIF

Flame retardant, anti-static offshore coverall

Looking for a flame-retardant anti-static coverall? Our Aversa is made from a breathable, non-allergenic fabric with moisture-regulating properties. Reinforced seams and double-stitched reflective FR strips ensure a longer lifespan and high wear resistance. The adjustable elastic waist and press stud sleeve narrowing contribute to a higher wearing comfort. Our Aversa is the ideal protective coverall. Available in EUR 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static:
99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2008	EN ISO 11611 2007	EN 1149-5: 2006
A1 B1 C1 E3 F1	Class 1 - A1	

2 patched chest
pockets with flap
closed by concealed
press studs



SIO-FLAME™
ANTI-STATIC



OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100
100% FR Cotton
Tested for harmful substances
www.oeko-tex.com/standard100



Double stitched (2x2) flame retardant reflective striping (50mm)



2 side slits

Gimont - 001VA2PIF

Flame retardant, anti-static jacket

Comfortable, flame retardant and anti-static. Those are the core features of the Gimont jacket which optimally protects you. This jacket is made from breathable fabric that has moisture-regulating properties. It is non-allergenic and harmless to your skin. Reinforced seams provide increased durability and a longer lifespan. For your convenience, it has a loop on the outside that can be used for a gas detection meter or other gear. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2006	EN ISO 11611: 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	



Altea - 003VN2PIF

Flame retardant, anti-static trousers

Durable and comfortable trousers with handy ruler pocket, made from a breathable fabric with moisture-regulating properties. Non-allergenic and harmless to your skin. Reinforced seams ensure increased durability and a longer lifespan of your flame retardant and anti-static Altea. These trousers are often worn in combination with the Gimont jacket. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2006	EN ISO 11611: 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	

SIO-FLAME™
ANTI-STATIC





Alvito - 005VN2PIF

Flame retardant, anti-static bib & brace

One-color bib and brace made from breathable, non-allergenic fabric with moisture-regulating properties. Reinforced seams ensure increased durability and a longer lifespan. Both the braces and the waist are elastically adjustable for optimal wearing comfort. These flame-retardant and anti-static bib and brace protect you and give you a feeling of safety. Available in EUR 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2008	EN ISO 15811: 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	

SIO-FLAME™
ANTI-STATIC



OEKO-TEX®
STANDARD 100
1788400 Certified
Tested for harmful substances
www.oeko-tex.com/standard100



Ferrol - 006VN2PIF

Flame retardant, anti-static coverall

Comfortable single-color coverall made from a breathable and non-allergenic fabric with moisture-regulating properties. Reinforced seams provide increased durability and a longer lifespan, and with both chest and side pockets, a back pocket and ruler pocket, this flame retardant and anti-static Ferrol coverall is a very practical piece of clothing that contributes to your safety. Available in EUR 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Anti-Static: 99% FR cotton + 1% AST; $\pm 340 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

		
EN ISO 11612: 2008	EN ISO 11611 2007	EN 1149-5: 2008
A1 B1 C1 E3 F1	Class 1 - A1	



SIO-FLAME™
ANTI-STATIC

OEKO-TEX®
STANDARD 100
Certified
Tested for harmful substances
www.oeko-tex.com/standard100



NEW **Lonic** - 039VA2PIU

Jacket with protection against molten metals

The Lonic is the perfect protective jacket when working with molten metals. Made from a light and supple but inherently flame-retardant fabric, this jacket offers excellent protection against molten aluminium (D3) and steel (E3). The jacket is lined with reinforced and sloped seams, which significantly increases durability and wear resistance and also reduces the risk of molten metal sticking to the seams. The standing collar and the sleeve narrowing provide extra protection. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Molten Metal: 54% Lenzing FR - 20% Wool - 20% Polyamide - 5% Aramid + AST; $\pm 375 \text{ g/m}^2$

Colour

141 Red/Navy

European Standards

		
EN ISO 11612: 2015	EN ISO 11611: 2015	EN 1149-5: 2008
A1 A2/B1 C1 D3 E3/F1	Class 2 - A1/A2	



NEW **Gulia** - 040VA2PIU

Trousers with protection against molten metals

The Gulia trousers are ideally suited for protection against the risks of working with molten metals. With five pockets this is a very practical pair of trousers. Made from a light and supple but inherently flame-retardant fabric, these trousers offer excellent protection against molten aluminium (D3) and steel (E3). The Gulia has reinforced and sloping seams which significantly increases the lifespan and wear resistance and reduces the risk of molten metal standing on the seams. The trousers are made of a light and supple fabric that is inherently flame retardant. Thanks to the breathable, non-allergenic fabric, these trousers are extremely comfortable. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).




Fabric

Sio-Flame™ Molten Metal: 54% Lenzing FR - 20% Wool - 20% Polyamide - 5% Aramid + AST; $\pm 375 \text{ g/m}^2$

Colour

141 Red/Navy

European Standards

		
EN ISO 11612: 2015	EN ISO 11611: 2015	EN 1149-5: 2008
A1 A2/B1 C1 D3 E3/F1	Class 2 - A1/A2	

SIO-FLAME™
MOLTEN METAL



OEKO-TEX®
STANDARD 100
1788400 Certified
Tested for harmful substances.
www.oeko-tex.com/standard100

FR AST Rainwear

With our extensive rainwear collection we protect you from all types of precipitation - from a slight, constant drizzle to a sudden downpour – all year round. Our Rainwear FR AST collection comprises jackets, trousers, coveralls, bib and brace trousers and hoods.

Designed for comfort.

Feeling comfortable in the rain? It is possible. We have a wide range of waterproof clothing that keeps you dry in every season. Sioen has developed two technical fabrics, Siopor® FR AST and Siopor®, that both feel light and flexible while no water leaks through. On the contrary, the perspiration evaporates so you never feel clammy.

Designed for protection.

Sioen stands for quality and innovation. Hence, we have the best people in-house who constantly look for protective solutions. With our FR AST rainwear collection you are not only protected from the toughest weather conditions but also against the hazards of working in environments with a high risk for explosion.

Keep it layered!

We recommend you to always wear several layers of clothing. Combine a FR AST base layer that transports the perspiration away from your skin with a warm FR AST thermal layer. On top you can wear multinorm workwear to protect you from several hazards, combine this with an extra layer of rainwear to keep you protected from harsh weather.



SIO-STRETCH™ FR AST

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Merton

4U10A2FFX



259

Witham

6U08A2FFX



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Netley

7U01A2FFX



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Coch

4U09A2FFX



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Walmer

6U07A2FFX



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FLEXOTHANE® ANTI-STATIC

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Andilly

9728A2FF5



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Greeley

6580A2FF5



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SIO-START™

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Waverly
7361N2EF5



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Baltero
9461N2EF5



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Wellsford
4691N2EF5



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Marex
9464N2EF5



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Reaven
9462N2EF5



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Waddington
9495N2EF5



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Delano
9485N2EF5



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Tielson
5874N2EF5



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Brisbane
6133A2EF5



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SIO-START™ MODULAR

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Ridley
7218A2EF7



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Elliston
7219A2EF7



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Glenroy

7222A2EF7



277

Ekofisk

5806A2EF3



277

Hasnon

3085N2EF7



278

Duffel

3074N2EF7



279

Winseler

3073N2EF7



280

Hedland

7223A2EF7



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Barker

7224A2EF7



284

Hinton

7225A2EF7



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Oregon

1874A2EF5



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Gladstone

5729A2EF7



286

Geralton

5634A2EF7



286

Carret

7253A2EF7



287

Barrington

7238A2ET1



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Durant

7237A2ET1



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Toledo

7236A2ET1



289

Falcon

7229A2ET1



291

Kamber

7235A2ET1



291

Talbot

7252A2ET1



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Sio-Stretch® FR AST

**Plain FR AST coating on a
stretchable FR knitted base.**

First entry stretch FR AST fabric for professional protective
clothing offering good rain and wind protection.

Merton - 4U10A2FFX

Flame retardant, anti-static rain jacket

The Merton rain jacket with fixed hood, two inset pockets and sleeve narrowing by press studs is made from a very supple but highly protective fabric. This flame retardant and anti-static jacket protects you from water penetrating but remains breathable at the same time making this jacket very comfortable to wear. Available in S - XXXL.

Fabric

Sio-Stretch® Fr Ast: 100% FR Polyester knitting with FR PU coating + AST; ± 240 g/m²

Colour

B90 Navy Blue

European Standards

 EN ISO 14116: 2006	 EN 343: 2003+A1:2007	 EN 1149-5: 2006
Index 1		



Witham - 6U08A2FFX

Flame retardant, anti-static rain trousers

Don't be fooled by the simple look of our Witham trousers as they have more to offer than an elasticated waist and leg narrowing by press studs. As it is, this flame retardant, anti-static pair of rain trousers offers you a lot of protection complying to several norms like EN ISO 14116, EN 1149-5 and EN 343. Available in S - XXXL.




Fabric

Sio-Stretch® Fr Ast: 100% FR Polyester knitting with FR PU coating + AST; ± 240 g/m²

Colour

B90 Navy Blue

European Standards

 EN ISO 14116: 2006	 EN 343: 2003+A1:2007	 EN 1149-5: 2006
Index 1		



Netley - 7U01A2FFX

Flame retardant, anti-static rain coverall

Our Netley anti-static rain coverall with elasticated waist is made from a supple fabric that not only moves along with you but it also offers a high degree of protection against precipitation and the dangers caused by static electricity. This flame retardant coverall also complies to EN ISO 14116 limiting flames from spreading and thus protecting the wearer from injuries. The coverall can be narrowed at the sleeves and ankles by press studs and next to this the sleeves are provided with elasticated windcuffs. Available in S - XXXL.




Fabric

Sio-Stretch® Fr Ast: 100% FR Polyester knitting with FR PU coating + AST; $\pm 240 \text{ g/m}^2$

Colour

H45 Royal Blue

European Standards

 EN ISO 14116: 2006 Index 1	 EN 343: 2003+A1:2007 3	 EN 1149-5: 2008
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Coch - 4U09A2FFX

Flame retardant, anti-static hi-vis rain jacket

Protect yourself from explosive dangers in foul weather with our Coch hi-vis rain jacket. This flame retardant and anti-static jacket is a very supple lightweight of which the sleeves can be narrowed with press studs. The jacket complies to many norms and does not only prevent flames from spreading but it also makes you visible through night and day and protects you against the rain and the dangers of static electricity. Available in S - XXXL.





Fabric

Sio-Stretch® Fr Ast: 100% FR Polyester knitting with FR PU coating + AST; $\pm 240 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

			
EN ISO 14116: 2006	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 1149-5: 2008
Index 1			



Walmer - 6U07A2FFX

Flame retardant, anti-static hi-vis rain trousers

Protection against the spread of flames, against the dangers of static electricity, from precipitation and on top of this all, the Walmer trousers enhance significantly your visibility. Simply finished with an elasticated waist and leg narrowing by press studs for extra protection, this supple and flexible pair of trousers offers you protection on many levels, definitely a must-have! Available in S - XXXL.





Fabric

Sio-Stretch® Fr Ast: 100% FR Polyester knitting with FR PU coating + AST; $\pm 240 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

			
EN ISO 14116: 2006	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 1149-5: 2008
Index 1			



Flexothane® Anti-Static

Flame retardant with permanent anti-static properties.

The conductive yarn which avoids the building-up of static charges is integrated in the knitting. Flexothane® Anti-Static is a combination of high quality polyurethane coating on a stretchable, flame retardant polyester knitting. Due to its' composition Flexothane® Anti-Static offers extended durability against hydrolysis, which means that the wearer can use his Flexothane® product much longer. Extended wearing time means increased value for money.

Fabric: 100% FR polyester knitting
with FR PU coating; $\pm 200 \text{ g/m}^2$



Andilly - 9728A2FF5



Flame retardant, anti-static hi-vis rain jacket

Our Andilly is a very light but durable waterproof hi-vis raincoat. The conductive yarn, which prevents the build-up of static electricity, has been integrated into the knitting, and gives the jacket not only flame-retardant, but permanent anti-static properties. The hood can be stored in the standing collar and the sleeves can be narrowed with press studs. The raincoat is provided with two inset pockets and reflective FR strips on the arms, stomach, chest and back. On colder days, you can opt to zip in a lining or fleece. Available in S - XXXL.

Fabric

Flexothane® Anti-Static: 100% FR polyester knitting with FR PU coating + AST; $\pm 200 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

European Standards

EN ISO 14116: 2006	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2006
Index 1			Type PB [B]	



Greeley - 6580A2FF5

Flame retardant, anti-static hi-vis rain trousers

Our waterproof Greeley hi-vis rain trousers in Flexothane® Anti-Static fabric is not only flame retardant, but has also permanent anti-static properties. The rain trousers with elastic waist are equipped with reflective FR strips and narrowing at the leg ends with press studs. In these durable and comfortable rain trousers you are clearly visible and protected. Available in S - XXXL.

Fabric

Flexothane® Anti-Static: 100% FR polyester knitting with FR PU coating + AST; $\pm 200 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange
FY1 Hi-Vis Yellow

European Standards

EN ISO 14116: 2006	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2006
Index 1			Type PB [B]	



Sio-Start™

A first entry range of flame retardant and anti-static products.

Basic in design but up to the most stringent standards with regards to flame retardant and anti-static protection. Offering you protection When you need it at a very good price-quality ratio. Sio-Start™ is totally water- and windproof, breathable, extremely comfortable, supple and machine washable. The high degree of breathability offers you excellent comfort.

Fabric: 100% polyester with 100% FR PU coating +
AST; $\pm 250 \text{ g/m}^2$

Waverly - 7361N2EF5**Flame retardant, anti-static rain bomber jacket**

Flame retardant and anti-static, these are the two most important properties of this water and windproof rain jacket. The Waverly is equipped with a sleeveless removable flame retardant fleece lining with inside pocket. Also on the inside of the Waverly there is a pocket, while the outside has three pockets, including one Napoleon pocket. The hood is stored away in the standing collar and the sleeves can be narrowed and secured with press studs. The elastic hem increases the wearing comfort of this light and supple rain jacket. Available in S - XXXL.





Fabric

Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$



Colour

B75 Navy Blue

European Standards

			
EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2008
Inner : Index 3 Outer : Index 1		Type PB [S]	

European standards detachable lining

	
EN ISO 14116: 2015	EN 14058 2017
Index 1	



Baltero - 9461N2EF5**Flame retardant, anti-static rain jacket**

The Baltero is our tear-resistant, flame-retardant and anti-static rain parka. The hood is stored in the standing collar and the zipper is hidden under a flap with touch and close fastening. If it gets too hot, you can remove the flame retardant fleece lining (without sleeves, with inside pocket). The waterproof parka has two patched pockets and one Napoleon pocket on the outside and one inside pocket. The comfortable parka has been fitted with sleeve narrowing with press studs, a drawstring in the hem and narrow reflective FR strips on the arms and chest as a finishing touch. Available in S - XXXL.





Fabric

Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$



Colour

B75 Navy Blue (**High availability**)

European Standards

			
EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [6]	

European standards detachable lining

	
EN ISO 14116: 2015	EN 14058: 2017
Index 1	1 x x x

**Wellsford - 4691N2EF5****Flame retardant, anti-static rain trousers**

Looking for a smooth and comfortable pair of rain trousers that ensures optimal protection? Then the flame retardant and anti-static Wellsford is perfect for you. It is waterproof, windproof, tear-resistant and has a narrow reflective FR strip. The moisture-absorbing coating on the inside prevents you from feeling clammy. The waist is elastic and the leg ends can be narrowed with press studs so that the rain trousers fit perfectly to your body. Available in S - XXXL.





Fabric

Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

			
EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2018
Inner: Index 3 Outer: Index 1		Type PB [6]	







SIOSTART

Ridley - 7218A2EF7



Flame retardant, anti-static rain jacket

The Ridley is a flame-retardant and anti-static raincoat that offers very good protection. The fabric is perfectly waterproof and never gives you a clammy feeling thanks to its breathable coating. The standing collar and the sleeve narrowing with press studs act as wind breakers. This comfortable raincoat has two loops for gas detection meters, two inset pockets and one inside pocket. In addition, there is a special storage pocket inside for a hood that you can purchase separately. This jacket can be combined with two separately available fleece linings that can be zipped in when it gets colder. The raincoat has a narrow reflective FR strip for improved visibility. Available in S - XXXL.

Fabric

Sio-Start™ FR AST: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [6]	





SIO-START

Elliston - 7219A2EF7



Flame retardant, anti-static hi-vis rain jacket

The Elliston is a flame retardant and anti-static hi-vis raincoat that has two contrasting colours with reflective FR strips. The fabric used is perfectly waterproof and never gives you a clammy feeling thanks to the breathable coating. A hood (sold separately) can be attached to the standing collar or it can be stored inside the jacket in a specially provided pocket. With one extra inner pocket, two patched pockets, two loops for gas detection meters and sleeve narrowing by press studs this is a very functional coat. This jacket can be combined with two separately available fleece linings that can be zipped in during colder weather. Available in S - XXXL.

Fabric

Sio-Start™ FR AST: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navv
279 Hi-Vis Orange/Navv

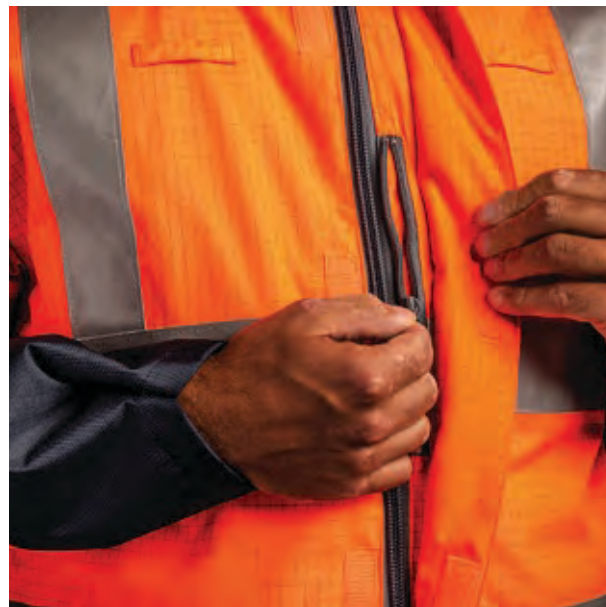
European Standards

 EN ISO 14116: 2015 Inner: Index 3 Outer: Index 1	 EN ISO 20471: 2013 +A1:2016	 EN 343: 2003 +A1:2007
 EN 13034: 2005 +A1:2009 Type PB [6]	 EN 1149-5: 2008	





Sleeve narrowing by press studs



1 Napoleon pocket

SIOSTART

Marex - 9464N2EF5

Flame retardant, anti-static hi-vis rain jacket

Optimal visibility, high-quality protection and extremely functional, that is how our customers describe the Marex. This rain parka with water-repellent outer fabric is flame retardant and anti-static, provided with a detachable sleeveless flame retardant fleece lining with inside pocket. Inside, the rain parka has one inside pocket, while on the outside it has two loops for gas detection meters, two patched pockets, one Napoleon pocket, sleeve narrowing and a cord in the hem. The hood can be stored in the standing collar. The parka has been fitted with reflective FR strips on the arms, waist, back and chest. Available in S - 4XL.

Fabric






Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour



278 Hi-Vis Yellow/Navy (High availability)

279 Hi-Vis Orange/Navy (High availability)

European Standards

 EN ISO 14116: 2015 Inner: Index 3 Outer: Index 1	 EN ISO 20471: 2013 + A1:2016	 EN 343: 2003 + A1:2007	 EN 13034: 2005 + A1:2009	 EN 1149-5: 2006
Type PB [6]				

European standards detachable lining

 EN ISO 14116: 2015 Index 1	 EN 14058: 2017
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SIO START

Reaven- 9462N2EF5

Flame retardant, anti-static hi-vis rain jacket

The Reaven has it all. The flame retardant anti-static Siopor® fabric is not only water- and windproof, but it also prevents flames from spreading. In addition to protection against weather and industrial hazards, this hi-vis rain parka is extremely functional, with two pockets and one Napoleon pocket on the outside, one inside pocket, sleeve narrowing, a hood in the standing collar, a cord in the hem and a removable flame retardant sleeveless fleece lining with inside pocket. Available in S - XXXL.

Fabric

Sio-Start™ Fr Ast:
100% polyester fabric with 100% FR PU coating + AST; ± 250 g/m²

Colour

278 Hi-Vis Yellow/Navy
279 Hi-Vis Orange/Navy

European Standards

EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003+A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2006
Inner: Index 3 Outer: Index 1			Type PB [B]	

European standards detachable lining

EN ISO 14116: 2015	EN 14058: 2017
Index 1	





SIO START

Waddington - 9495N2EF5

Flame retardant, anti-static hi-vis rain bomber jacket

The comfortable and tear-resistant Waddington with water-repellent, windproof outer fabric and a moisture-absorbing coating on the inside is the perfect hi-vis rain jacket. The highly breathable fabric has flame retardant and anti-static properties and has been provided with reflective FR strips on the outside to increase your visibility. The hood is stored in the standing collar and on the outside there are two loops for gas detection meters as well as two patched pockets and one Napoleon pocket. Inside there is another pocket. If you get too hot, you can always take the sleeveless, flame-retardant fleece lining out of the jacket. In addition, the sleeves can be narrowed and the hem is elastic for your comfort. Available in S - 4XL.

Fabric

Sio-Start™ Fr Ast:
100% polyester fabric with 100% FR PU
coating + AST; ± 250 g/m²

Colour

278 Hi-Vis Yellow/Navy (**High availability**)
279 Hi-Vis Orange/Navy

European Standards

EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003 +A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2006
Inner: Index 3 Outer: Index 1			Type PB [S]	

European standards detachable lining

EN ISO 14116: 2015	EN 14058: 2017
Index 1	



Delano - 9485N2EF5

Flame retardant, anti-static hi-vis rain bomber jacket

This rain jacket meets the strict requirements in terms of flame retardation and protection against static electricity. In addition, a high-breathing water-repellent outer fabric has been used so that the jacket is water and windproof and you don't get clammy. On the inside of the Delano you will find a pocket, a removable, sleeveless, flame-retardant fleece lining, also with inside pocket. The exterior has a fluorescent finishing with reflective FR strips, two patched pockets, one Napoleon pocket, sleeve narrowing and an elastic hem for extra comfort. Available in S - XXXL.

Fabric

Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

European Standards

EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003 +A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			Type PB [B]	

European standards detachable lining

EN ISO 14116: 2015	EN 14358: 2017
Index 1	



Tielson - 5874N2EF5**Flame retardant, anti-static
hi-vis rain trousers**

The Tielson are flame retardant and anti-static hi-vis rain trousers that not only increase your visibility thanks to the reflective FR strips, but also come with a durable water repellent finish that protects you when it rains. These windproof and tear-resistant rain trousers are comfortable thanks to the elastic waist and the press stud narrowing at the leg ends. Available in XS - 5XL.

Fabric






Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; ± 250 g/m²

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003 +A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			Type PB [S]	

**Brisbane** - 6133A2EF5**Flame retardant, anti-static hi-vis bib & brace**

Brisbane are flame retardant anti-static hi-vis bib and brace trousers that protect you optimally. The tear-resistant outer material repels water and stops wind. These trousers with front bib not only enhance your safety, but also feel comfortable to wear. The moisture-absorbing coating on the inside allows your skin to breathe and the trousers are easy to put on thanks to the elastic buckle braces and the zippers with touch and close fastening at the lower legs. In addition, the leg ends can be narrowed by means of touch and close fastening. Available in S - XXXL.

Fabric






Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; ± 250 g/m²

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003 +A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			Type PB [S]	



Siopor® FR AST

**Siopor® FR AST is our
flame retardant anti-static
Siopor® quality.**

When in contact with flames; it will not propagate the production of flames. It also has permanent anti-static properties. Siopor® FR AST has an increased water-and chemical repellency thanks to a durable water repellent treatment. With this range Sioen offers you a versatile and well-designed range of multi-norm rainwear garments. Thanks to our I.L.S. concept a whole range of multi-norm fleeces, linings, bodywarmers and softshells can be zipped in.

Fabric: 100% FR polyester fabric with breathable
100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Glenroy - 7222A2EF7



Flame retardant, anti-static rain jacket

The stylish Glenroy is a waterproof, flame retardant and anti-static rain parka. It has been fitted with narrow reflective FR strips for increased visibility. The rain parka has a standing collar to which a hood can be attached (sold separately) which can then be stored in a special inside pocket. In addition, it has one inside pocket and two outside pockets, one chest pocket, one Napoleon pocket and two loops for gas detection meters. Additional features are the sleeve narrowing and the drawstring at the waist. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in XS - XXXL.

Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [6]	



Ekofisk - 5806A2EF3

Flame retardant, anti-static rain trousers

The Ekofisk rain trousers in Siopor® FR AST fabric not only protect you in all-weather conditions, but ensure that flames do not spread. The breathable trousers have permanent anti-static properties and are provided with reflective FR strips at the bottom. The trousers have a fly with press studs, two slit pockets and narrowing at the leg ends with touch and close fastening. The elastic waist and trouser legs with concealed zipper ensure that you can easily slip in and out of these trousers. Available in XS - XXXL.

Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [6]	

SIOPOR®
FR AST



Hasnon - 3085N2EF7

Flame retardant, anti-static rain jacket

Equipped with seven pockets and two loops for gas detection meters or other gear, this functional parka is a real bestseller. The Hasnon has reflective FR strips for optimal visibility, while the flame-retardant and anti-static fabric further ensures your safety in this timeless rain parka. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in XS - 4XL.





Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue (**High availability**)

European Standards

 EN ISO 14116: 2015 Inner: Index 3 Outer: Index 1	 EN 343: 2003+A1:2007	 EN 13034: 2005+A1:2009 Type PB [6]	 EN 1149-5: 2006
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SIOPOR®
FR AST



Duffel - 3074N2EF7

Flame retardant, anti-static rain jacket

Do you have to brave heat and flames in all kinds of weather conditions? Then the flame retardant and anti-static Duffel rain parka is the ideal and most fashionable solution for you! This parka is water and windproof thanks to the Siopor® fabric. The breathable protective layer ensures that you can continue to do your work comfortably. The hood can be stowed away in the collar and with six pockets on the outside and one on the inside this rain parka is extremely practical. Reflective FR strips increase your visibility. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in S - XXXL.





Fabric

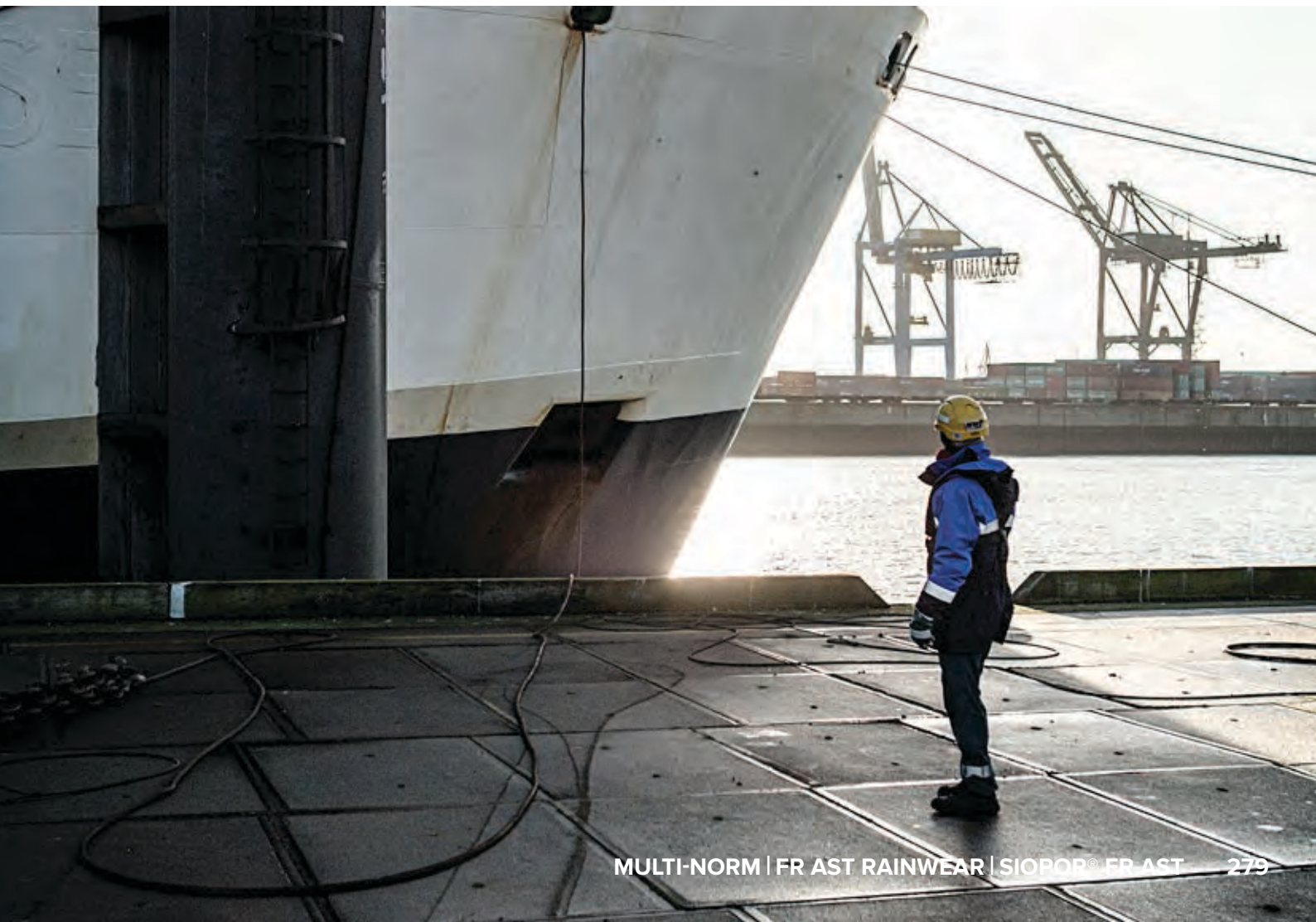
Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

019 Navy/Royal Blue

European Standards

 EN ISO 14116: 2015	 EN 343: 2003+A1:2007	 EN 13034: 2005+A1:2009	 EN 1149-5: 2008
Inner: Index 3 Outer: Index 1		Type PB [6]	



Winseler - 3073N2EF7

Flame retardant, anti-static hi-vis rain jacket

The stylish parka design, combined with the flame-retardant and anti-static Siopor® fabric makes our hi-vis rain parka Winseler into a timeless classic. The reflective FR strips increase your visibility, the elastic waist in the back, the sleeve narrowing and the many pockets increase your comfort. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in XS - 4XL.

Fabric






Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy (**High availability**)

279 Hi-Vis Orange/Navy (**High availability**)

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 +A1:2016	EN 343: 2003 +A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2006
Inner: Index 3 Outer: Index 1			Type PB [6]	



**HIGH
AVAILABILITY**

SIOPOR®
FR AST





Hedland - 7223A2EF7

Flame retardant, anti-static hi-vis rain jacket

Flame retardant, anti-static and waterproof, are the main assets of the Hedland. This rain parka has been stylishly designed in a two colour pattern and is equipped with flame retardant reflective tape. It is a very functional parka with two pockets, one chest pocket, one Napoleon pocket, one inside pocket and two loops for gas detection meters. In addition, the separately available hood can be attached to the standing collar or stored in the special inner pocket. The Hedland has sleeves that can be narrowed, and a cord in the hem. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in XS - 5XL.

Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$






Colour

278 Hi-Vis Yellow/Navy (**High availability**)

279 Hi-Vis Orange/Navy (**High availability**)

815 Hi-Vis Red/Navy

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 + A1:2016	EN 343: 2003 + A1:2007	EN 13036: 2005 + A1:2009	EN 1149-5: 2006
Inner: Index 3 Outer: Index 1			Type PB [6]	



**HIGH
AVAILABILITY**

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Sleeve narrowing by touch and close fastening



Straight collar. Provided for hood (hood available separately).



Barker - 7224A2EF7

**Flame retardant,
anti-static rain hood**



Fabric

Siopor® Fr Ast: 100% polyester fabric with
100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner : Index 3 Outer : Index 1		Type PB [S]	

Hinton - 7225A2EF7

**Flame retardant,
anti-static rain hood**



Fabric

Siopor® Fr Ast: 100% polyester fabric with
100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

EN ISO 14116: 2015	EN 343: 2003+A1:2007	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Inner : Index 3 Outer : Index 1		Type PB [S]	

Oregon - 1874A2EF5

Flame retardant, anti-static hi-vis bomber jacket with detachable sleeves

Our Oregon hi-vis jacket has it all. It is water-resistant, flame retardant, anti-static yet light and comfortably warm. The multifunctional jacket has one inside pocket and two outer pockets and a loop for a gas detection meter, or other gear. Moreover, the sleeves are detachable and the jacket is compatible with different raincoats through our I.L.S. system. Available in S - 5XL.





Fabric

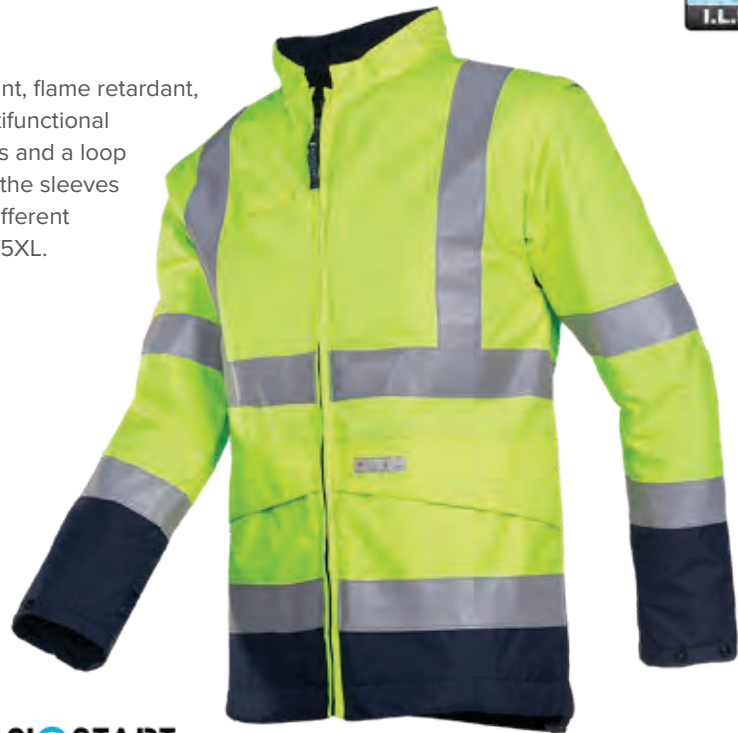
Sio-Start™ Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy

European Standards

 EN ISO 14116: 2015	 EN ISO 20471: 2013 +A1:2016	 EN 14058 2017	 EN 1149-5: 2008
Inner: Index 3 Outer: Index 1			



SIOSTART



Gladstone - 5729A2EF7

Flame retardant, anti-static hi-vis rain trousers

With two slit pockets, touch and close narrowing at the leg ends and a concealed zipper at the leg ends, the Gladstone is a very practical pair of trousers. The water-repellent outer fabric protects you against rain while the moisture-absorbing coating on the inside ensures that you will never feel clammy. The reflective FR strips on these comfortable and tear-resistant trousers ensure optimum visibility. Available in XS - XXXL.






Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy
279 Hi-Vis Orange/Navvy

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 + A1:2016	EN 343: 2003 + A1:2007	EN 13034: 2005 + A1:2009	EN 1149-5: 2008
Inner: Index 3			Type PB [E]	
Outer: Index 1				

SIOPOR
FR AST



Geralton - 5634A2EF7

Flame retardant, anti-static hi-vis rain coverall

A flame retardant and anti-static garment that covers your whole body and protects against splashes of liquid chemicals, that is our hi-vis rain coverall Geralton. The elastic waist and zippers at the bottom of the leg make it easy to get in and out of the Geralton. The hood is removable and can be stored inside. The coverall has one extra inside pocket, one chest pocket, two inset pockets, one sleeve and pen pocket, one Napoleon pocket and one patched thigh pocket. In addition to all these storage options, a loop for a gas detection meter is provided, while the elastic wrist band with touch and close fastening increases the wearing comfort. Available in S - XXXL.






Fabric

Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy

European Standards

				
EN ISO 14116: 2015	EN ISO 20471: 2013 + A1:2016	EN 343: 2003 + A1:2007	EN 13034: 2005 + A1:2009	EN 1149-5: 2008
Inner: Index 3			Type 6	
Outer: Index 1				

SIOPOR
FR AST



Carret - 7253A2EF7

Flame retardant, anti-static hi-vis rain winter coverall

Protected from head to toe against flames, the build-up of static electricity, rain and wind and in difficult lighting conditions? The Carret hi-vis winter rain coverall does it all. This coverall with knitted wind cuffs in the sleeves and elastic wrist bands, which can be narrowed, is made of Siopor® FR AST fabric and has a flame-retardant inner lining. The separately available hood can be attached to the standing collar or stored in the special inner pocket. With two loops for gas detection meters and seven pockets (including one inside pocket) on the body, arm and thigh, this is a very functional coverall. The elastic narrowing in the back and the zipper at the bottom of the legs ensure that you can slip into the Carret in no time. Available in S - XXXL.

Fabric







Siopor® Fr Ast: 100% polyester fabric with 100% FR PU coating + AST; $\pm 250 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

 EN ISO 14116: 2015	 EN ISO 20471: 2013 +A1:2016
Inner: Index 3 Outer: Index 1	
 EN 343: 2003+A1:2007	 EN 14058 2017
 EN 13034: 2005 +A1:2009	
Type 6	
 EN 1149-5: 2008	



SIOPOR®
FR AST

SIOPOR® Excell

The three-layered fabric offers an excellent protection against heat, flames and welding sparks.

Meets the requirements of the new EN ISO 11612 and EN 11611 standards even without the addition of an extra lining. For a fabric that guarantees such a high level of protection, SIOPOR® Excell is remarkably lightweight which improves wearing comfort considerably.

Fabric: SIOPOR® Excell is a dobby ripstop polyester fabric with anti-static grid + breathable FR PU coating + inherent FR knitting weight: $\pm 270 \text{ g/m}^2$



Barrington - 7238A2ETI

Flame retardant, anti-static rain hood

The Barrington is a 3-layer detachable hood with chin guard that protects you against rain, wind, heat and flames. The hood is provided with a drawstring and narrowing with touch and close fastening.. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

A1 A2/B1 C1 E1 F1 W3	Index 3	Class 1 - A1/A2		Type PB [6]	

SIOPOR®
EXCELL



Durant - 7237A2ETI

Flame retardant, anti-static rain jacket

Water-repellent, windproof, flame-retardant, anti-static, tear-resistant, light and comfortable, those are the many strengths of the Durant! This raincoat in Siopor® Excell stops the wind also thanks to the elastic wrist bands that can be narrowed and the standing collar that can be fitted with a hood. With a chest pocket, a Napoleon pocket, two pockets on the outside and two on the inside there is certainly plenty of storage space. The narrow reflective FR strips and the two loops for gas detection meters complete the Durant. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

A1 A2/B1 C1 E1 F1 W3	Index 3
Class 1 - A1/A2	
Type PB [6]	



SIOPOR®
EXCELL

Toledo - 7236A2ETI

Flame retardant, anti-static rain trousers

The flame retardant and anti-static rain trousers Toledo are made from the 3-layer Siopor® Excell fabric and protect you perfectly against both industrial hazards and the natural elements. The trousers are provided with an elastic waist and the leg ends can be narrowed by means of press studs. These smooth and comfortable rain trousers are finished with narrow reflective FR strips. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

A1 A2/B1 C1 E1 F1 W3	Index 3	Class 1 - A1/A2
	Type PB [6]	



SIOPOR®
EXCELL

S I I

HEATHERTON
9643A2TV4

FALCON
7229A2ET1



**Create
your own
microclimate.**

For more information
about our I.L.S. system
please visit page 428.

Falcon - 7229A2ET1



Flame retardant, anti-static hi-vis rain jacket

Our anti-static Falcon hi-vis raincoat offers high protection against heat and flames. Yet this functional jacket, finished in two colours and with reflective FR strips, is surprisingly light. Stop every breath of air by narrowing the elastic wrist bands and by attaching a hood to the standing collar. With two pockets on the inside and outside, one chest pocket, one Napoleon pocket and two loops for gas detection meters you can easily store all your equipment. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navv
279 Hi-Vis Orange/Navv

European Standards

EN ISO 11612: 2008	EN ISO 14116: 2006	EN ISO 15811: 2007	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2006
A1/A2/B1/C1/E1/F1/H30	Index 3	Class 1 - A1/A2			Type PB [B]	



SIOPOR®
EXCELL

Kamber - 7235A2ET1

Flame retardant, anti-static hi-vis rain trousers

With the Kamber you are protected always and everywhere! The 3-layer fabric Siopor Excell® provides excellent protection against heat and flames. These remarkably light, water and windproof trousers with elastic waist have leg narrowing with pres studs. The fluorescent colour and the reflective FR strips make you visible under all light conditions. Available in S - XXXL.

Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navv
279 Hi-Vis Orange/Navv

European Standards

EN ISO 11612: 2008	EN ISO 14116: 2006	EN ISO 15811: 2007	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2006
A1/A2/B1/C1/E1/F1/H30	Index 3	Class 1 - A1/A2			Type PB [B]	



SIOPOR®
EXCELL



Elasticated wristband with narrowing by touch and close fastening



Elasticated waist and narrowing by press studs at the sides of the waist

Talbot - 7252A2ET1

Flame retardant, anti-static hi-vis rain bomber jacket

The Talbot is a flame retardant, anti-static hi-vis rain bomber jacket in Siopor® Excell fabric that not only provides excellent protection against heat and flames, but also against water and wind. This light rain jacket with reflective FR strips is extra comfortable thanks to the extended back and the elastic waist that can be narrowed. In cold weather, a fleece with long sleeves (Heflin) can be zipped in. The wind is kept out by the elastic wrist bands that can be narrowed and by the standing collar to which a hood can be attached. The separately available hood can be stored in the special purpose inside pocket. You can store your other gear in the inner pocket, the chest pocket or Napoleon pocket or in either of the two patched pockets. In addition, this jacket has two loops for gas detection meters. Available in S - XXXL.

Fabric








Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

279 Hi-Vis Orange/Navy

European Standards

 EN ISO 11612: 2008 A1 A2/B1 C1 E1 F1 W3	 EN ISO 14116: 2008 Index 3	 EN ISO 11611: 2007 Class 1 - A1/A2	 EN ISO 20471: 2013	 EN 343: 2003+A1:2007
 EN 13034: 2005+A1:2009 Type PB [E]	 EN 1149-5: 2008			

SIOPOR®
EXCELL



ARC PROTECTION

Certified
Arc protection
IEC 61482-2

ARC protection

Protection against the risks caused by an electric flashover

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ARC Bodywear

Various types of close-fitting clothing, especially underwear and (polo) shirts.

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ARC Thermal wear

Garments that keep you warm: softshell jackets, sweaters, fleeces and even a hat.

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ARC Workwear

Reliable, durable and comfortable protective workwear.

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ARC Rainwear

Garments that keep you sheltered and protected from the rain: rain jackets, bomber jackets, bib and brace coverall and hoods.

Sio-Safe™ Aqua	379
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ARC protection

Protection against the risks caused by an electric flashover.

An electric ARC flashover is caused by an accidental or unexpected link between 2 conductors (one of both to be live). This can occur for example when accidentally dropping tools or in case of improper use of live testing equipment...

The unexpected contact between electrodes creates an ARC that ionizes the surrounding air. Electric arcs produce the highest possible temperatures (2-3 times the temperature of the sun).

This results in a very powerful blast that generates a sudden release of bright light and intensive heat and can cause very serious or even fatal burn injuries.

Characteristics of an electric flashover.

- develops a very strong radiant heat (several thousands °C) which can cause secondary fires or explosions.
- creates a powerful shock wave.
- creates a sound shock of more than 165 db.
- generates a splash of molten metal particles or even generates vaporized metal.
- lasts for a very short time less than a second but can last longer.

Appropriate protective clothing must be worn while performing activities with a risk of an ARC flashover. Wearing the proper protective clothing will increase the chances of survival of the worker.

Sioen offers ARC protective garments that conform to IEC 61482-2 with protection level class 1 and class 2.

ARC Single Garments

	Type	Weight	Styles	ATPV/EBT (cal/cm²)	PPE Cate- gory	ELIM	HAF%	LOI%	ARC CL 1	ARC CL 2
Bodywear	Underwear AMF2	220 g/m²	462A, 560A, 559A, 463A	5,7	1	5,1	79,2	32,1	•	
	Polo-shirts AMR2	220 g/m²	496A, 527A, 542A	7,4 (EBT)	1	6,1	81,2	30,1	•	
	Shirts APIC	180 g/m²	065V, 068V	6,4 (EBT)	1	5,6	72,6		•	
Thermal wear	Sweater AMR3	320 g/m²	549A	14,8	2	14	84,8	29,1	•	
	Fleeces ATF5	310 g/m²	7690, 9854, 9896	10,7 (EBT)	2	8,8	85,9	31,4	•	
	Softshells ATV4	400 g/m²	9633, 9634	24,3	2	20	90,6	28,4	•	
Workwear	Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V, 066V, 067V	15,2	2	11,7	82,2		•	
	Sio-Safe™ Extra APF9	300 g/m²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V	8,8	2	8,2	74,4		•	
	Sio-Safe™ Supra APIT (with lining)	400 g/m²	057V, 058V, 059V, 060V	21,9	2	20,1	90,5			•
	Sio-Safe™ Extra APFD	315 g/m²	020V, 022V, 026V	8,8	2	8,2	74,4	25,6	•	
Rainwear	Sio-Safe™ Aqua ALE9 (with lining)	520 g/m²	7240A, 6144A	46,3	4	42,9	94,5			•
	Sio-Safe™ Aqua ALK2 (with lining)	495 g/m²	7227	31,9	3	29,9	91,6	28,4 (without lining)	•	
	Sio-Safe™ Aqua ALKA (with lining)	495 g/m²	1005, 7241	40,5	4	36,6	93,5	28,4 (without lining)		•

ARC Configurator

**Increase the level
of ARC protection by
multi-layering garments.**

When selecting personal protective clothing to be worn in multi-risk environments it is important that not only the outer shell offers the required protection for that work environment. Also the layers underneath must offer extra protection for the worker in case the hazard penetrates the outer layers.

When combining different layers of garments the level of protection increases.

1. ARC Bodywear

The perfect protective base layer that keeps you dry and warm

2. ARC Thermal wear

Keeps you warm and also conforms to multi-norm standards

3. ARC Workwear

Our multi-norm workwear combines optimal protection and wearer comfort

4. ARC Rainwear

Our rainwear keeps you protected and weatherproof

A higher level of ARC protection can be obtained by combining and wearing different ARC protective garments together. Also the air in between the different garment acts as a thermal insulator offering increased protection against the thermal effects of an ARC flash.

Using this type of multiple layer solutions offers a high degree of flexibility for workers.

For example when an ARC Class 1 longsleeved polo-shirt is worn together with ARC Class 1 workwear the ARC Class 2 protection level is reached. Thus increasing the level of protection offered by the combination of these garments.

When doing other maintenance work where no ARC Class 2 is required, according to the safety risk analysis, the worker can take off one of the garments, thus going back to an ARC Class 1 level of protection.



Other companies use the ATPV or ELIM value to establish the required level of protection of the worker exposed to the thermal risks of an ARC. Each garment has a value of ATPV or Elim. **The higher this value the higher level of protection shall be offered to the worker in case of exposure to these kind of risks. When combining two garments together the ATPV/ELIM value of the combination will be higher than the sum of the separate values.**

Please find an overview on the next page for the combinations of Sioen ARC Class 1 garments that offer ARC Class 2 protection when wearing them together. The values for the combinations in bold have been fully tested. The values in italic are deductions achieved by adding up the values of the individual garments.



ARC Configurator

Some examples with ARC Bodywear as a first layer



Example 01

First layer		Second layer	
Underwear - 462AA2MF2		Polo-shirt - 527AA2MR2	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 5,7 cal/cm ² (ATPV)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 7,4 cal/cm ² (EBT)
462AA2MF2 + 527AA2MR2			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 15,2 cal/cm ² (EBT)	

Example 02

First layer		Second layer	
Shirt - 068VA2PIC		Softshell - 9633A2TV4	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 6,4 cal/cm ² (EBT)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 24,3 cal/cm ² (ATPV)
068VA2PIC + 9633A2TV4			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 33,2 cal/cm ² (ATPV)	

Example 03

First layer		Second layer	
Polo-shirt - 542AA2MR2		Workwear - 010VA2PFA	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 7,4 cal/cm ² (EBT)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 15,2 cal/cm ² (ATPV)
542AA2MR2 + 010VA2PFA			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 44,8 cal/cm ² (ATPV)	

First layer: ARC Bodywear

Please find below the configuration options which are possible when using ARC Bodywear as a first layer in your multi-layer garment configuration.

First layer			+	Second layer			=	Combination						
Type	Weight	Styles		Type	Weight	Styles		ATPV/EBT (cal/cm ²)	PPE Category	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2
Underwear AMF2	220 g/m ²	462A, 560A, 559A, 463A		Polo-shirts AMR2	220 g/m ²	496A, 527A, 542A		15,2 (EBT)	2	14	89			
				Shirts APIC	180 g/m ²	065V, 068V		<i>12,1</i>	<i>2</i>					
				Sweater AMR3	320 g/m ²	549A		30,8 (EBT)	3	29	92,5			
Polo-shirts AMR2	220 g/m ²	496A, 527A, 542A		Shirts APIC	180 g/m ²	065V, 068V		<i>13,8</i>	<i>2</i>					
				Sweater AMR3	320 g/m ²	549A		<i>22,2</i>	<i>2</i>					
				Fleece jackets ATF5	310 g/m ²	7690, 9854, 9896		38,4	3	31,3	92,3			
				Softshells ATV4	400 g/m ²	9633, 9634		44,9	4	42,2	93,2			•
				Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 011V, 012V, 013V/014V, 015V, 016V, 017V, 018V		44,8	4	41	94,2			•
				Sio-Safe™ Extra APF9	300 g/m ²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		<i>16,2</i>	<i>2</i>					•
				Sio-Safe™ Extra APFD	315 g/m ²	020V, 022V, 026V		<i>16,2</i>	<i>2</i>					•
				Sio-Safe™ Aqua ALK2	500 g/m ²	7227, 1005, 7241		<i>47,9</i>	<i>4</i>					•
Shirts APIC	180 g/m ²	065V, 068V		Sweater AMR3	320 g/m ²	549A		<i>21,2</i>	<i>2</i>					
				Fleece jackets ATF5	310 g/m ²	7690, 9854, 9896		<i>17,1</i>	<i>2</i>					
				Softshells ATV4	400 g/m ²	9633, 9634		33,2	3	28,9	92,4			•
				Sio-Safe™ Essential APFA	350 g/m ²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V		21	2	19				•
				Sio-Safe™ Extra APF9	300 g/m ²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		18	2	16				•
				Sio-Safe™ Extra APFD	315 g/m ²	020V, 022V, 026V		<i>15,2</i>	<i>2</i>					
				Sio-Safe™ Aqua ALK2	500 g/m ²	7227, 1005, 7241		<i>46,9</i>	<i>4</i>					•



Some examples with ARC Bodywear as a first layer

Bold & • = Tested
Italic & • = Deducted



ARC Configurator

Some examples with ARC Thermal wear as a first layer

Example 01

First layer		Second layer	
Sweater - 549AA2MR3		Sio-Safe™ Essential - 009VA2PFA	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 14,8 cal/cm ² (ATPV)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 15,2 cal/cm ² (ATPV)
549AA2MR3 + 009VA2PFA			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 50,2 cal/cm ² (EBT)	

Example 02

First layer		Second layer	
Fleece - 9896N2TF5		Sio-Safe™ Essential - 010VA2PFA	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 10,7 cal/cm ² (EBT)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 15,2 cal/cm ² (ATPV)
9896N2TF5 + 010VA2PFA			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 25,9 cal/cm ² (ATPV)	

First layer: ARC Thermal wear

Please find below the configuration options which are possible when using ARC Thermal wear as a first layer in your multi-layer garment configuration.

First layer			+	Second layer			=	Combination						
Type	Weight	Styles		Type	Weight	Styles		ATPV/ EBT (cal/cm²)	PPE Cate- gory	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2
Sweater AMR3	320 g/m²	549A		Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 011V, 012V, 013V/014V, 015V, 016V, 017V, 018V		50,2 (EBT)	4	46	95,8			•
				Sio-Safe™ Extra APF9	300 g/m²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		23,6	3					•
				Sio-Safe™ Extra APFD	315 g/m²	020V, 022V, 026V		23,6	2					•
				Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		55,3	4					•
Fleeces ATF5	310 g/m²	7690, 9854, 9896		Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 011V, 012V, 013V/014V, 015V, 016V, 017V, 018V		25,9	3					•
				Sio-Safe™ Extra APF9	300 g/m²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		19,5	2					
				Sio-Safe™ Extra APFD	315 g/m²	020V, 022V, 026V		19,5	2					
				Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		51,2	4					•
Softshells ATV4	400 g/m²	9633, 9634		Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 011V, 012V, 013V/014V, 015V, 016V, 017V, 018V		39,5	3					•
				Sio-Safe™ Extra APF9	300 g/m²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		38	3	32				•
				Sio-Safe™ Extra APFD	315 g/m²	020V, 022V, 026V		33,1	3					•
				Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		64,8	4					•
				Siopor® Excell (AET1 + APVF)	280 g/m²	7227		60	4	51,6	95,3			

Bold & • = Tested



Italic & • = Deducted

Test results with ARC Thermal wear as a first layer



ARC Configurator

Some examples with ARC Workwear as a first layer

Example 01

First layer		Second layer	
Sio-Safe™ Essential - 010VA2PFA		Sio-Safe™ Aqua - 7227A2LK2	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 15,2 cal/cm² (ATPV)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 31,9 cal/cm² (ATPV)
010VA2PFA + 7227A2LK2			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 55,2 cal/cm² (ATPV)	

Example 02

First layer		Second layer	
Sio-Safe™ Extra - 019VA2PF9		Sio-Safe™ Aqua - 7227A2LK2	
			
IEC 61482-1-2: Class 1	IEC 61482-1-1: 8,8 cal/cm² (ATPV)	IEC 61482-1-2: Class 1	IEC 61482-1-1: 31,9 cal/cm² (ATPV)
019VA2PF9 + 7227A2LK2			
IEC 61482-1-2: Class 2		IEC 61482-1-1: 49,3 cal/cm² (ATPV)	

First layer: ARC Workwear

Please find below the configuration options which are possible when using ARC workwear as a first layer in your multi-layer garment configuration.

First layer			+	Second layer			=	Combination						
Type	Weight	Styles		Type	Weight	Styles		ATPV/ EBT (cal/cm²)	PPE Cate- gory	ELIM	HAF %	LOI %	ARC CL 1	ARC CL 2
Sio-Safe™ Essential APFA	350 g/m²	008V, 009V, 010V, 011V, 012V, 013V, 014V, 015V, 016V, 017V, 018V		Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		55,2	4	49,3	96			•
				Sio-Safe™ Aqua ALE9	335 g/m²	7240		64,4	4	54	95,6			
Sio-Safe™ Extra APF9	300 g/m²	019V, 020V, 021V, 022V, 023V, 024V, 026V, 031V		Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		49,3	4					•
Sio-Safe™ Extra APFD	315 g/m²	020V, 022V, 026V		Sio-Safe™ Aqua ALK2	500 g/m²	7227, 1005, 7241		49,3	4					•

Test results with ARC Workwear as a first layer

Bold & • = Tested
Italic & • = Deducted

ARC Bodywear

Light, close-fitting clothing which feels soft and natural. Sioen's ARC bodywear collection includes long johns and shirts that not only feel like a second skin but thanks to the innovative technology, make you feel comfortable and highly protected all day long. The idea behind this bodywear is to equip you with the perfect base layer that keeps you warm or cool depending on the weather, that absorbs and transports perspiration and that tackles annoying odours, whilst also offering you a high level of protection.

Designed for comfort.

Our ARC bodywear is designed to breathe. In a modern cut and perfect fit, it regulates body moisture so you stay dry and fresh. Our designers choose light and soft fabrics that do not irritate your skin. The good moisture regulating properties of the garments make sure you do not get a clammy feeling while working.

Designed for protection.

As this layer comes into direct contact with your skin, it is more important than you think. The Sioen ARC bodywear does not only absorb and transport perspiration away from the skin, it also protects you from the risks of an electric flashover. With Sioen bodywear you can work comfortably in dangerous environments.

Keep it layered!

When choosing for multiple layers, you choose for increased protection. Combine bodywear with a thermal layer, with workwear and when the weather demands it, with rainwear for the ultimate protection.





ARC UNDERWEAR

310

Tiolo

NEW

462AA2MF2



310

Glato

NEW

463AA2MF2



311

Artig

NEW

559AA2MF2



311

Togny

NEW

560AA2MF2



311

ARC SHIRTS

312

Ardva

NEW

542AA2MR2



312

Elgin

NEW

527AA2MR2



312

Forbes

496AA2MR2



313

Kendal

NEW

065VA2PIC



314

Lerby

NEW

554AA2IP0



315

Colne

NEW

068VA2PIC



317

NEW **Tiolo** - 462AA2MF2

T-Shirt long sleeves with ARC protection

The Tiolo is flame retardant, anti-static with arc protection and at the same time very comfortable. This T-shirt with round neck and long sleeves feels very light. The Tiolo has elastic wrist bands and has good moisture-regulating and antibacterial properties. Available in XS - 4XL.





Fabric

60% Modacryl + 38% cotton + 2% AST; $\pm 220 \text{ g/m}^2$

Colour

B97 Navy Blue

European Standards

			
IEC 61482-2: 2009	EN ISO 11612: 2008	EN ISO 14116: 2006	EN 1149-5: 2006
Class 1 ATPV 5,7 cal/cm²	A1 B1 C1 F1	Index 3	



NEW **Glato** - 463AA2MF2

Long john with ARC protection

The Glato are long johns with arc protection. This soft, comfortable bodywear with moisture-regulating and antibacterial properties is inherently flame retardant and anti-static. The Glato, with fly and separate ankle band are the perfect protective yet fashionable long johns for you. Available in XS - 4XL.





Fabric

60% Modacryl + 38% cotton + 2% AST; $\pm 220 \text{ g/m}^2$

Colour

B97 Navy Blue

European Standards

			
IEC 61482-2:2009 Class 1 ATPV 5,7 cal/cm²	EN ISO 11612:2008 A1 B1 C1 FI	EN ISO 14116:2008 Index 3	EN 1149-5:2008



NEW **Artig** - 559AA2MF2

Neck Protection

You remember to buy a jacket and trousers to protect your body against heat and flames, but have you thought about protecting your neck? It deserves a bit of thought, because your head is on it! That is why we have developed the Artig. This neck protection gear effectively prevents flames from spreading. Available in Uni.

Fabric

60% Modacryl + 38% cotton + 2% AST; $\pm 220 \text{ g/m}^2$

Colour

B97 Navy Blue

European Standards

			
EN ISO 14116:2015 Index 3	EN ISO 14116:2015	EN 1149-5:2008	EN ISO 14116:2015



NEW **Togny** - 560AA2MF2

Balaclava

This balaclava is essential for protecting your face from heat and flames. If you need head protection against heat and flames, the Togny is the best choice for you. Available in Uni.





Fabric

60% Modacryl + 38% cotton + 2% AST; $\pm 220 \text{ g/m}^2$

Colour

B97 Navy Blue

European Standards

			
EN ISO 11612:2015 A1 B1 C1 FI	EN ISO 14116:2015 Index 3	EN 1149-5:2008	EN ISO 14116:2015



NEW **Ardva** - 542AA2MR2

Hi-vis polo shirt with ARC protection

This stylish arc class one long-sleeved polo shirt protects you against industrial hazards such as arc flashover. The welded and segmented reflective strips are very light and supple, so you are better protected in darker surroundings. This flame retardant and anti-static polo shirt has good moisture-regulating and anti-static properties. Moreover, the Ardva is stylishly finished with a turnover collar and sleeve ends in a contrasting colour. Available in S - XXXL.






Fabric

54,5% modacrylic + 44,5% cotton + 1% AST; $\pm 220 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navvy

European Standards

				
IEC 61482-2: 2009	EN ISO 11612: 2008	EN ISO 14116: 2006	EN ISO 20471: 2013	EN 1149-5: 2006
Class 1 EBT 7,4 cal/cm²	A1 B1 C1 F1	Index 3		



Anti-
Microbial

NEW **Elgin** - 527AA2MR2

Hi-vis polo shirt with ARC protection

Flame retardant, anti-static, moisture-regulating and antibacterial: the most important features of the Elgin hi-vis polo shirt with arc protection. This light and comfortable shirt with turnover collar and long sleeves is provided with reflective FR strips on the arms, chest, stomach and back. This soft hi-vis polo shirt of top quality is a real must-have. Available in S - 4XL.






Fabric

54,5% modacrylic + 44,5% cotton + 1% AST; $\pm 220 \text{ g/m}^2$

Colour

FY1 Hi-Vis Yellow

European Standards

				
IEC 61482-2: 2009	EN ISO 11612: 2008	EN ISO 14116: 2006	EN ISO 20471: 2013	EN 1149-5: 2006
Class 1 EBT 7,4 cal/cm²	A1 B1 C1 F1	Index 3		



Anti-
Microbial

Forbes - 496AA2MR2

Polo shirt with ARC protection

A classic comfortable polo shirt with turnover collar and long sleeves that protects you during risky work. That is the Forbes, a light polo shirt with arc protection. The fabric is not only inherently flame retardant and anti-static, but has moisturising and antibacterial properties that allow your skin to breathe. Available in S - XXXL.





Fabric

54,5% modacrylic + 44,5% cotton + 1% AST; $\pm 220 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

			
IEC 61482-2: 2009 Class 1 EBT 7,4 cal/cm²	EN ISO 11612: 2008 A1 B1 C1 P1	EN ISO 14116: 2008 Index 3	EN 1149-5: 2008



Anti-
Microbial

OEKO-TEX®
STANDARD 100
111.0004 Certified
Approved for textile applications
www.oeko-tex.com



NEW ***Kendal*** - 065VA2PIC

Shirt with ARC protection

The Kendal not only looks very nice, but is also comfortable and offers protection against the risks of electric arc flashover. The light, breathable fabric has excellent moisture-regulating properties so you can comfortably withstand the heat. This fashionable shirt is flame retardant and anti-static. The flaps of the two patched chest pockets are nicely finished with a piping in a contrasting colour. With a loop for a gas detector or other gear and sleeve narrowing this practical shirt is simply perfect. Available in S - XXXL.





Fabric

54% modacrylic + 44% cotton + 2% AST; $\pm 180 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

			
IEC 61482-2: 2009	EN ISO 11612: 2015	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1 EBT 6,4 cal/cm ²	A1 A2 B1 C1 F1	Type PB [6]	



NEW *Lerby* - 554AA2IP0

Hi-vis polo shirt with Arc protection

This nice hi-vis polo shirt with arc protection has been designed with a turnover collar and cuffs in a contrasting colour. The long sleeved polo shirt makes you more visible with the reflective FR strips and protects you against industrial hazards such as an electric arc. Available in S - 4XL.

Fabric

Double knitting: Exterior: polyester / Interior: Protex® + Lenzing FR + para-aramide + AST; $\pm 220 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards

				
IEC 61482-2: 2018	EN ISO 11612: 2015	EN ISO 20471: 2013 + A1:2016	RIS 3279 TOM	EN 1149-5: 2015
APC1	A1 B1 C1 F1		only for hi-vis orange	

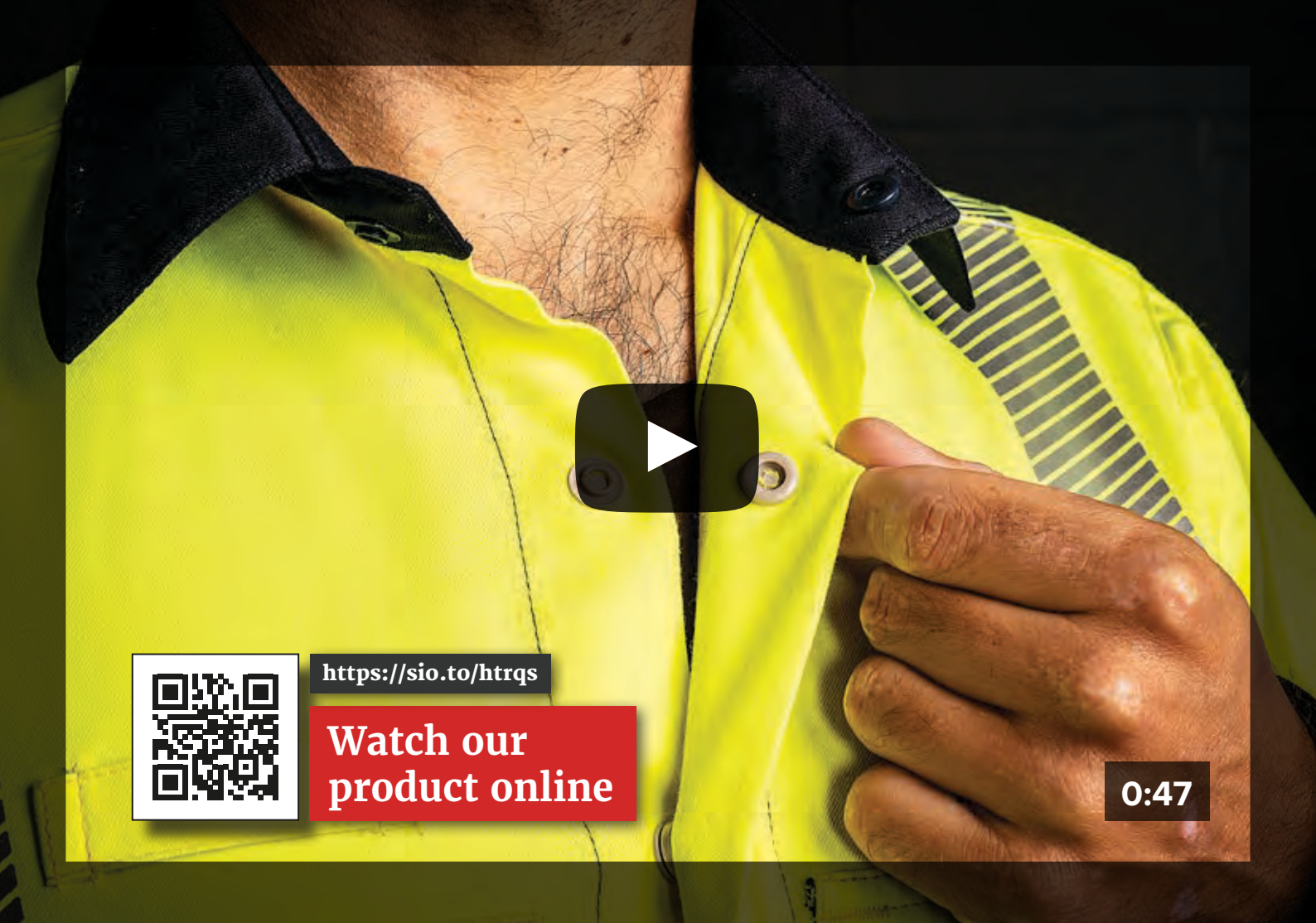


Anti-
Microbial

Quick
Dry

Quick
Absorption

Protex®



Sleeve narrowing by press studs



Welded, segmented reflective tape

NEW**Colne - 068VA2PIC**

Hi-vis shirt with ARC protection

Feel comfortable and safe in this hi-vis shirt with arc protection. The light fabric is not only flame retardant and anti-static, but has good moisture-regulating properties. The shirt is fitted with welded, segmented reflective tape to increase your visibility. The flaps of the two patched chest pockets are finished with a contrasting colour piping and give the shirt a fashionable look. Available in S - XXXL.






Fabric

54% modacrylic + 44% cotton +
2% AST; $\pm 180 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

		
IEC 61482-2: 2009 Class 1 EBT 6,4 cal/cm²	EN ISO 11612: 2015 A1 A2 B1 C1 F1	EN ISO 20471: 2013 +A1:2016 Class 2
		
EN 13034: 2005 +A1:2009 Type PB [6]	EN 1149-5: 2008	

Loop for gas
detection

2 patched chest pockets
with flap closed by
concealed press studs

ARC

Thermal wear

Sioen ARC thermal wear consists of a wide range of clothing with good insulating properties. This second layer has something for everyone: a stylish sweater or fleece jacket, a sporty softshell and even a hat to brave the cold temperatures comfortably. The thermal layer is a perfect in-between layer, on top of the bodywear and underneath the top layer, but a lot of the clothing items can also be worn separately.

Designed for comfort

Our ARC thermal wear comes in all kinds of shapes and fabrics. The fleeces and softshell fabrics are not only pleasant and comfortable to wear, but they also have good insulating properties. Our products have a modern look and cut and all our clothing is equipped with practical features for your comfort.

Designed for protection.

The number one priority of thermal wear is to provide exceptional insulation to keep the body warm. However, in an environment where the risk of electrical flashover exists extra protection is needed. Because when the worker wears the right protective clothing his/her chances of survival increase considerably.

Keep it layered!

When dressing in layers, you dress to the situation and your needs. You can combine a base layer that keeps you dry with a thermal layer that keeps you warm. Add a protective outer layer for ultimate safeguarding.



ARC CAPS

322

Heron
1007A2TF5



322

Kolding
368AC2MXD



322

ARC FLEECE JACKETS

325

Arlier
9896N2TF5

NEW



325

Tobado
7690N2TF5



325

ARC SWEATERS

323

Urbino
9854N2TF5



323

Melfi
549AA2MR3

NEW



323

ARC SOFTSHELLS

327

Playford
9633N2TV4



327

Cardinia
9634N2TV4



328

Toven
9632A2TV4



328



**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.



Heron - 1007A2TF5

Cap with ARC protection








Fabric

Double sided fleece: 54% Protex® + 34,2% FR cotton + 10% nylon + 1,8% AST; $\pm 310 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

				
EN ISO 11612: 2008	EN ISO 14116: 2008		EN 1149-5: 2008	
A1 B1 C2 F1	Index 3			

Kolding - 368AC2MXD

Flame retardant and anti-static hat



Fabric

68% wool + 30% aramid + 2% AST; $\pm 400 \text{ g/m}^2$

Colour

B75 Navy Blue

Urbino - 9854N2TF5

Fleece sweater with ARC protection

The Urbino fleece sweater protects against cold and against the thermal risks of an electric arc flashover. The sweater has a standing collar, a concealed zipper, an elastic hem and elastic sleeve ends. As a bonus the soft fleece fabric has been treated against pilling. Available in S - XXXL.






Fabric

Double sided fleece: 54% Protex® + 34,2% FR cotton + 10% nylon + 1,8% AST; $\pm 310 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

				
IEC 61482-2: 2009 Class 1 EBT 15,7 cal/cm²	EN ISO 11612: 2008 A1 B1 C2 F1	EN ISO 14116: 2008 Index 3	EN 14058 2004	EN 1149-5: 2008



Protex.

NEW Melfi - 549AA2MR3

Sweater with ARC protection

The Melfi looks like a simple navy blue sweater with long sleeves, but it protects you against industrial hazards such as arc flash, heat and flame spread. This sweater with arc protection has a round neckline and elastic hem and wrist bands. Simple but effective. Available in S - XXXL.





Fabric

55% modacrylic + 43% cotton + 2% AST; $\pm 300 \text{ g/m}^2$

Colour

B75 Navy Blue

European Standards

			
IEC 61482-2: 2009 Class 1 ATPV 14,8 cal/cm²	EN ISO 11612: 2008 A1 B1 C1 F1	EN ISO 14116: 2008 Index 3	EN 1149-5: 2008



Anti-Microbial

S. I. I.

PLAYFORD
9633N2TV4

NASH
7227A2LK2



**Create
your own
microclimate.**

For more information
about our I.L.S. system
please visit page 428.

NEW **Arlier** - 9896N2TF5



Hi-vis fleece jacket with ARC protection

Protect yourself from the cold and increase your visibility with the hi-vis fleece jacket Arlier. It protects you against the risks of electric arc flashover. The jacket has a standing collar and the zipper has been hidden under a flap that is closed with touch and close fastening. The jacket has two pockets on the inside and two on the outside. For your comfort, there is an elastic cord in the hem and the sleeve ends are also elastics. Thanks to the anti-pilling treatment, pilling doesn't stand a chance. Available in S - XXXL.

Fabric

Double sided fleece: 54% Protex® + 34,2% FR cotton + 10% nylon + 1,8% AST; ± 310 g/m²

Colour

278 Hi-Vis Yellow/Navvy

European Standards

IEC 61482-2:2009	EN ISO 11612:2008	EN ISO 14116:2008	EN ISO 20471:2013	EN 14058:2004	EN 1149-5:2008
Class 1 EBT 10,7 cal/cm²	A1 B1 C2 F1	Index 3			



Protex.

Tobado - 7690N2TF5



Fleece jacket with ARC protection

A simple fleece jacket, but with extraordinary protection. The Tobado fleece jacket with arc protection is not only warm, breathable and soft, but also flame retardant and anti-static. The zipper is hidden under a flap with touch and close fastening. The elastic cord in the hem, the elastic sleeve ends and the standing collar keep the wind out. With two pockets on the outside and two inside, this is a very practical fleece that can be zipped into several coats. Available in XS - XXXL.

Fabric

Double sided fleece: 54% Protex® + 34,2% FR cotton + 10% nylon + 1,8% AST; ± 310 g/m²

Colour

B75 Navy Blue (**High availability**)

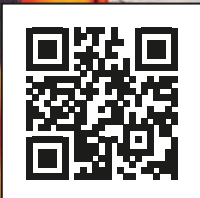
European Standards

IEC 61482-2:2009	EN ISO 11612:2008	EN ISO 14116:2008	EN 14058:2004	EN 1149-5:2008
Class 1 EBT 10,7 cal/cm²	A1 B1 C2 F1	Index 3		



HIGH AVAILABILITY

Protex.



<https://sio.to/64khn>

**Watch our
product online**

0:47



1 inset chest pocket with zip closure



Sleeve narrowing by touch and close fastening

Playford - 9633N2TV4

Hi-vis softshell with ARC protection

Without a doubt the best of our multi-norm products. The Playford hi-vis softshell is top of the line. Designed in two contrasting colours, it looks stylish and sporty, but at the same time it offers excellent arc protection. This softshell with sleeve narrowing and standing collar is waterproof and fitted with reflective FR strips. The Playford is furthermore equipped with one inside pocket, and plenty of functional storage options (one chest pocket, two inset pockets, and one loop for gas detection meter) on the outside. The Playford can be worn separately, or as extra lining in other multi-standard raincoats. Available in XS - 5XL.

Fabric









3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; $\pm 350 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy (**High availability**)

279 Hi-Vis Orange/Navy (**High availability**)

European Standards

				
IEC 61482-2: 2009 Class 1 ATPV 24,3 cal/cm²	EN ISO 11612: 2008 A1 B1 C2 F1	EN ISO 14116: 2006 Index 3	EN ISO 11611: 2007 Class 2 - A1	EN ISO 20471: 2013 Class 3
				
EN 14058: 2004	EN 13034: 2005 + A1:2009	EN 1149-5: 2008		
		Type PB [6]		



Zip closure under
flap with touch &
close fastening



Cardinia - 9634N2TV4



Softshell with ARC protection

Stylish arc protection in a 3-layer laminated softshell. The low maintenance Cardinia has a standing collar, one inset chest pocket, two inset pockets on the side and one inside pocket. The Cardinia keeps you warm and dry and if you narrow the sleeves using the touch and close fastening it protects you from the wind. The softshell has been fitted with a narrow reflective FR strip on the arms and chest. The Cardinia can be worn separately or as extra lining in many multi-norm raincoats. Available in XS - 4XL.

Fabric

3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; $\pm 350 \text{ g/m}^2$

Colour

B75 Navy Blue (**High availability**)

European Standards



Toven - 9632A2TV4



Hi-vis softshell with ARC protection (RWS)

The Toven hi-vis softshell protects you when exposed to electric arcs. The 3-layer laminated fabric is perfectly waterproof and keeps you warm during cold winter days. The standing collar, the concealed zipper under a flap with touch and close fastening and the sleeve narrowing protect you from the cutting wind. This softshell is also practical with one patched chest pocket with zipper, two inset pockets, one inside pocket and one loop for a gas detection meter. Available in S - XXXL.

Fabric

3-layer softshell: polyester fabric + breathable FR PU + inherent FR fleece + AST; $\pm 350 \text{ g/m}^2$

Colour

FC1 Hi-Vis Orange

European Standards





ARC Workwear

The Sioen workwear layer is designed to combine optimal (multinorm) protection and wearer comfort at the same time. All garments comply to several safety norms protecting the wearer of multiple risks on a daily basis. Because comfortable workwear offering the highest protection is so important for every worker, Sioen now also designed ladies workwear for a comfortable feeling in hazardous situations.

Designed for safety.

When you have to work in dangerous surroundings, you want to feel comfortable to do so. Sioen has used supple and breathable fabrics in the ARC workwear collection so the wearer can fully concentrate on his/her dangerous tasks.

Designed for protection.

The Sioen workwear collection complies to a wide range of safety standards, including protection against the risks of electrical flashovers. Wearing the correct protective clothing significantly increases the chances of survival of the worker.

Keep it layered!

We recommend you to always wear several layers of clothing so you can dress to the weather and to the existing safety risks. When you combine layers, you combine comfort and protection.



SIO-SAFE™ ESSENTIAL LIGHT

337

Ramea

NEW

009VA2PFB



337

Moreda

NEW

012VN2PFB



337

Devona

NEW

017VN2PFB



338

Vendat

NEW

010VA2PFB



338

Ambok

NEW

013VN2PFB



339

Macas

NEW

018VN3PFB



339



SIO-SAFE™ EXTRA LIGHT

355



SIO-SAFE™ EXTRA

359



SIO-SAFE™
SUPRA

SIO-SAFE™ SUPRA

371

Godern
057VA2PIT

NEW



371

Hanfeld
058VA2PIT

NEW



371

Lobau
059VA2PIT

NEW



372

Karden
060VA2PIT

NEW



373



Sio-Safe™ Essential Light

Lightweight flame retardant cotton-polyester fabric.

Our Sio-Safe™ Essential Light range combines optimal wearing comfort with essential protection. The cotton-polyester fabric is flame retardant with good moisture management properties. The durable but light fabric (260 g/m²) is very pleasant to wear and still offers outstanding protection against molten metal splashes.



NEW **Ramea** - 009VA2PFB

Offshore jacket with ARC protection

This one-color jacket with arc protection features double-stitched reflective FR strips on the shoulders and arms and protects against heat and metal splashes. The jacket is made from a breathable, non-allergenic, lightweight (260 g/m²) fabric with moisture-regulating properties. The extended back further increases comfort. With two loops for gas detection meters, two patched chest pockets and two slanted pockets with concealed press studs closure, this is an extremely practical flame retardant and anti-static jacket. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

B98 Navy Blue

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 14116: 2015	EN ISO 11611: 2015	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2	Type PB [6]	

SIO-SAFE™
ESSENTIAL LIGHT



NEW **Moreda** - 012VN2PFB

Offshore trousers with ARC protection

Lightweight, but durable, these comfortable arc trousers with double-stitched reflective FR strips on the leg ends protect you against the risks of electric arcs, heat and metal splashes. These practical trousers with two inset pockets, one back pocket and one ruler pocket feel comfortable thanks to the breathable non-allergenic fabric and with a weight of 260 g/m² they are very light and comfortable to wear. For your convenience, there are also knee pockets in which knee protection can be inserted, and the elastic waist has belt loops. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

B98 Navy Blue

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 14116: 2015	EN ISO 11611: 2015	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2	Type PB [6]	

SIO-SAFE™
ESSENTIAL LIGHT



NEW Devona - 017VN2PFB

Offshore coverall with ARC protection

This durable and multifunctional arc coverall features six different pockets on the outside and one on the inside. This model with double-stitched reflective FR strips is made from a very light fabric weighing only 260 g/m². At the same time, the fabric is very breathable and supple, flame-retardant, anti-static and offers you excellent protections against heat and metal splashes. For extra comfort and a good fit the waist can be adjusted, the sleeves can be narrowed by using press studs and knee protection can be pushed into the knee pockets. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

B98 Navy Blue

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN 13034:2005 +A1:2009	EN 1149-5:2008
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2	Type 6	

SIO-SAFE™
ESSENTIAL LIGHT

OEKO-TEX®
STANDARD 100
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Tested for harmful substances
www.oeko-tex.com/standard100



NEW Vendat - 010VA2PFB

Hi-vis jacket with ARC protection

This multifunctional hi-vis arc jacket attracts attention: double stitched reflective FR strips, two patched chest pockets and two regular pockets with concealed press studs closure and a finish with piping in contrasting colour. The breathable and very light (260 g/m²) fabric with moisture-regulating properties gives you a pleasant feeling while still providing excellent protection against heat and metal splashes. In addition, this lightweight arc jacket is anti-static. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

049 Hi-Vis Yellow/Navy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009	EN 1149-5:2008
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2		Type PB [B]	

SIO-SAFE™
ESSENTIAL LIGHT

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STANDARD 100
17088400 Certified
Tested for harmful substances
www.oeko-tex.com/standard100



NEW **Ambok** - 013VN2PFB

Hi-vis trousers with ARC protection

These comfortable hi-vis trousers with double stitched reflective FR strips are made from a breathable, supple and very lightweight (260 g/m²) fabric with moisture-regulating properties. These multifunctional arc trousers have 2 side pockets, 1 back pocket, 1 thigh pocket and knee pockets for knee protection. They are antistatic and protect against heat and metal splashes. The reinforced seams guarantee a long service life and a high wear resistance. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

049 Hi-Vis Yellow/Navy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 12034:2005 +A1:2009	EN 1149-5:2006
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2		Type PB [B]	

SIO-SAFE™
ESSENTIAL LIGHT



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NEW **Macas** - 018VN3PFB

Hi-vis coverall with ARC protection

Safety and wearing comfort are the two main assets of this hi-vis coverall. Safety: arc protection, flame retardant, anti-static, heat and metal splash resistant, with double-stitched reflective FR strips. Wearing comfort: very light fabric (260 g/m²), breathable, supple fabric with moisture-regulating properties, sleeve narrowing with press studs, adjustable elastic waist and knee pockets for knee protection. This extremely practical coverall has it all: 2 radio loops, seven pockets on the outside and one on the inside! Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential Light: 79% FR cotton + 20% PES + 1% AST; ± 260 g/m²

Colour

049 Hi-Vis Yellow/Navy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 12034:2005 +A1:2009	EN 1149-5:2006
Class 1	A1 A2 B1 C1 E2 F1	Index 3	Class 1 - A1/A2		Type 6	

SIO-SAFE™
ESSENTIAL LIGHT



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Sio-Safe™ Essential

Durable flame retardant treated cotton-polyester fabric.

Sio-Safe™ Essential is a flame retardant treated cotton-polyester fabric with good moisture management properties. It is also non-allergic and harmless to the skin. The garments can be washed at home and are also resistant to industrial laundering. The flame retardant properties of this fabric remain intact even after 50 industrial washes. Sio-Safe™ Essential also offers an outstanding molten metal splash protection making these garments suited for welding activities.

Fabric specs: 79% FR cotton + 20% PES +1% AST;
satin 4.1; weight: $\pm 350 \text{ g/m}^2$

Obera - 008VA2PFA

Jacket with ARC protection

This one-color jacket offers excellent protection against electric arcs, heat and metal splashes. Made from a breathable, non-allergenic fabric with excellent moisture management, this flame-retardant anti-static tailored jacket feels very comfortable. Reinforced seams ensure a longer lifespan and higher wear resistance. The pocket flaps of the two chest pockets and the two side pockets are lined with a reflective piping. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$






Colour

H46 Royal Blue

B98 Navy Blue

M44 Grey

European Standards

				
Class 1 ATPV 15,2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	

SIO-SAFE™
ESSENTIAL

OEKO-TEX®
CONFIRMED BY TESTS
STANDARD 100
100% Cotton Certified
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Zarate - 011VN2PFA

Trousers with ARC protection

Multifunctional and anti-static arc trousers that provide excellent protection against arcs, heat, and metal splashes. The trousers are made of a breathable and non-allergenic fabric and are very practical with two inset pockets with flap, one back pocket, one thigh pocket and one ruler pocket with concealed press stud fastening and reflective piping on the pocket flap. The trousers are provided with knee pockets where knee protection can be inserted. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$






Colour

H46 Royal Blue

B98 Navy Blue

M44 Grey

European Standards

				
Class 1 ATPV 15,2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	

SIO-SAFE™
ESSENTIAL

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Carlow - 017VN2PFA

Offshore coverall with ARC protection

This durable, multifunctional coverall with arc protection features six different pockets on the outside and one on the inside. This model with double-stitched reflective FR strips is made from a breathable and supple fabric with moisture-regulating properties and is flame-retardant, anti-static and offers excellent protection against heat and metal splashes. For your comfort, the sleeves can be narrowed using press studs and knee protection can be pushed into the knee pockets. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).






Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

B98 Navy Blue
H46 Royal Blue
C36 Orange
R26 Red

European Standards

				
IEC 61482-2: 2009 Class 1 ATPV 15,2 cal/cm²	EN ISO 11612: 2015 A1 A2 B1 C1 E3 F1	EN ISO 11611: 2015 Class 1 - A1/A2	EN 13036: 2005 +A1:2009 Type 6	EN 1149-5: 2008

SIO-SAFE™
ESSENTIAL

Double stitched
(2x2) flame retardant
reflective striping
(50mm)



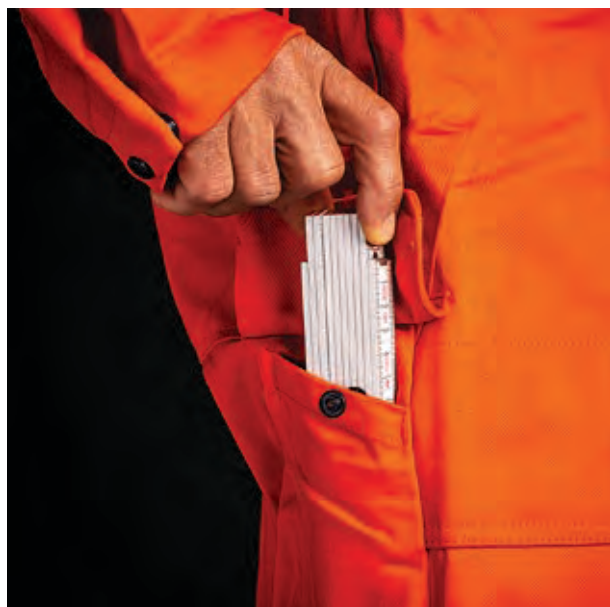
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<https://sio.to/cz7m1>

**Watch our
product online**

1:47



1 ruler pocket with flap closed by
concealed press studs



Sleeve narrowing by press studs

Montero - 009VA2PFA

Offshore jacket with ARC protection

This one-color jacket with arc protection features double-stitched reflective FR strips on the shoulders and arms and protects against heat and metal splashes. The jacket is made from a breathable, non-allergenic fabric with moisture-regulating properties. The extended back further increases comfort. With two loops for gas detection meters, two patched chest pockets and two slanted pockets with concealed press studs closure, this is an extremely practical flame retardant anti-static jacket. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).






Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

M44 Grey
B98 Navy Blue
H46 Royal Blue

European Standards

				
Class 1 ATPV 15.2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	



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Corinto - 012VN2PFA

Offshore trousers with ARC protection

Durable, one-color arc trousers with double-stitched reflective FR strips. The anti-static Corinto protects you against the risks of electric arcs, heat and metal splashes. These practical trousers with two inset pockets, one back pocket and one ruler pocket feel comfortable thanks to the breathable non-allergenic fabric. For your convenience, there are knee pockets in which knee protection can be inserted, and the elastic waist has belt loops. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).






Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

B98 Navy Blue
H46 Royal Blue
M44 Grey

European Standards

				
Class 1 ATPV 15.2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	



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NEW *Atting* - 877VA2ZZD

Flame retardant belt



EN ISO 14116: 2015
Index 3

You can save lives by paying attention to details. That is also what Sioen thinks and that is why we now have developed this flame retardant belt. Choose optimal protection and complete your flame retardant outfit with this black belt, with buckle made in PA 6.6, which complies to EN ISO 14116:2015 index 3. Available in 4 sizes: 100 - 110 - 120 - 130 cm.

Perkam - YMB00000C

Knee protectors



OEKO-TEX®
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by OEKO-TEX®
Certified
Tested for harmful substances
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Prevent discomfort, injuries and even chronic injuries by providing your employees with proper knee pads. Through the Perkam knee protectors, the applied force is evenly distributed between the knees, protecting them against hard surfaces and small stones. The dimensions are 240x147x20 mm.

Millau - 010VA2PFA

Hi-vis jacket with ARC protection

Our multifunctional hi-vis jacket Millau attracts attention: double stitched reflective FR strips, two patched chest pockets and two regular pockets with concealed press studs closure and a finish with piping in contrasting colour. The breathable fabric with moisture-regulating properties gives you a pleasant feeling while still providing excellent protection against heat and metal splashes. In addition, this arc jacket is anti-static. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential:

79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navv

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 +A1:2016	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1 ATPV 15,2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type PB [6]	



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Royan - 013VN2PFA

Hi-vis trousers with ARC protection

These comfortable hi-vis trousers with double stitched reflective FR strips are made from a breathable, supple fabric with moisture-regulating properties. These multifunctional arc trousers have five pockets and knee pockets for knee protection. They are anti-static and protect against heat and metal splashes. The reinforced seams guarantee a long service life and a high wear resistance. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
IEC 61482-2:2005	EN ISO 11612:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009	EN 1149-5:2008
Class 1 ATPV 15.2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type PB [6]	

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STANDARD 100
Unlimited Guarantee
Suitable for household use
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Bayonne - 015VN2PFA

Hi-vis bib & brace with ARC protection

Combine optimal safety and wearing comfort with these hi-vis bib and brace. The breathable fabric with good moisture management is completely harmless to the skin. These comfortable bib and brace with arc protection are flame retardant, anti-static and offer excellent protection against arcs, heat and metal splashes. Reinforced seams increase the durability and wear resistance of the trousers. Equipped with six large multi-purpose pockets for storing things, and two knee pockets for knee protection. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
Class 1 ATPV 15.2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type PB [6]	

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Autun - 018VN3PFA

Hi-vis coverall with ARC protection

Safety and wearing comfort are the two main assets of our Autun hi-vis coverall. Safety: arc protection, flame retardant, anti-static, heat and metal splash resistant, with double-stitched reflective FR strips. Wearing comfort: breathable, supple fabric with moisture-regulating properties, sleeve narrowing with press studs, adjustable elastic waist and knee pockets for knee protection. This extremely practical coverall has it all with no less than seven pockets on the outside and one on the inside! Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
Class 1 ATPV 15.2 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type 6	

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NEW **Kasie** - 066VA2PFA

Ladies hi-vis jacket with ARC protection

Comfortable hi-vis work clothing designed for ladies. This jacket with ARC protection, made of a breathable, non-allergenic flame-retardant fabric with moisture-regulating properties, features double-stitched reflective FR strips for increased visibility. The sleeves can be narrowed to protect your arms and with four pockets on the outside and one on the inside, this tailored jacket is not only beautiful but very practical, too. Available in EUR 36 - 56. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

 IEC 61482-2: 2009 Class 1 ATPV 15,2 cal/cm²	 EN ISO 11612: 2015 A1 A2 B1 C1 E3 F1	 EN ISO 11611: 2015 Class 1 - A1/A2	 EN ISO 20471: 2013 +A1:2016	 EN 13034: 2005 +A1:2009 Type PB [6]	 EN 1149-5: 2008
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SIO-SAFE™
ESSENTIAL

NEW **Lesha** - 067VA2PFA

Ladies hi-vis trousers with ARC protection

The Lesha are hi-vis trousers with arc protection specially designed for women. The trousers are made of a soft, breathable fabric with good moisture-regulating features, harmless to the skin. These flame-retardant trousers, with double-stitched reflective FR strips protect you against heat and metal splashes while five pockets give you ample storage space. Make the trousers more comfortable by sliding knee protection into the provided knee pockets. Available in EUR 36 - 56. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Essential: 79% FR cotton + 20% PES + 1% AST; $\pm 350 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

 IEC 61482-2: 2009 Class 1 ATPV 15,2 cal/cm²	 EN ISO 11612: 2015 A1 A2 B1 C1 E3 F1	 EN ISO 11611: 2015 Class 1 - A1/A2	 EN ISO 20471: 2013 +A1:2016	 EN 13034: 2005 +A1:2009 Type PB [6]	 EN 1149-5: 2008
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ESSENTIAL

Sio-Safe™ Extra Light

**Inherently flame retardant,
lightweight fabric.**

Thanks to the inherent flame retardant properties, our Sio-Safe™ Extra Light range offers excellent protection against burns and many other industrial hazards. The fabric is supple, durable and light (260 g/m²) but retains its strength and top-level protection even after extensive washing.



NEW *Orlu* - 020VA2PIP

Hi-vis jacket with ARC protection

Made from an inherently flame-retardant, breathable and supple fabric, harmless to the skin, this jacket offers excellent arc protection, and protection against heat and metal splashes. It is equipped with double-stitched reflective FR strips for increased visibility. The tailored jacket is anti-static and resistant to wear, shrink and pilling, even after frequent washing. Because the fabric is so light (260 g/m²), this jacket is very comfortable. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra Light: 57% aramid + 42% polyester + 1% AST; ± 260 g/m²

Colour

048 Hi-Vis Orange/Navvy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 + A1:2016	EN 12034:2005 + A1:2009	EN 1149-5:2008
Class 1	A1 B1 C1 F1	Index 3	Class 1 - A1		Type PB [B]	



SIO-SAFE™
EXTRA LIGHT



NEW *Bakki* - 022VN2PIP

Hi-vis trousers with ARC protection

These hi-vis trousers stand out with their double-stitched reflective FR strips and fluorescent colour. Although we use a light fabric (260 g/m²) the degree of protection remains high. These trousers with arc protection are anti-static and offer excellent protection against heat and metal splashes. In addition, these comfortable and practical trousers with five pockets are made from a light, inherently flame-retardant, breathable and supple fabric with moisture-regulating properties, harmless to the skin. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra Light: 57% aramid + 42% polyester + 1% AST; ± 260 g/m²

Colour

048 Hi-Vis Orange/Navvy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 + A1:2016	EN 12034:2005 + A1:2009	EN 1149-5:2008
Class 1	A1 B1 C1 F1	Index 3	Class 1 - A1		Type PB [B]	



SIO-SAFE™
EXTRA LIGHT



NEW **Mornant** - 026VN2PIP

Hi-vis coverall with ARC protection

Practical and multi-functional are two characteristics that apply to this hi-vis coverall with arc protection. Practical thanks to its many features like knee pockets, sleeve narrowing, adjustable elastic waist, many pockets and above all thanks to its light weight (260 g/m²). The double-stitched reflective FR strips make you visible so that you can safely do your work. The coverall is flame retardant and also protects you against heat and metal splashes. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra Light: 57% aramid + 42% polyester + 1% AST; ± 260 g/m²

Colour

048 Hi-Vis Orange/Navvy

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009	EN 1149-5:2008
Class 1	A1 B1 C1 FI	Index 3	Class 1 - A1		Type 6	

SIO-SAFE™
EXTRA LIGHT



NEW **Warwick** - 892VC2PIP

Hi-vis coverall with ARC protection

Protect yourself thoroughly while performing activities with a risk of an arc flashover. Our hi-vis Warwick coverall with straight collar and double stitched flame retardant reflective striping has sufficient storage space with 2 patched chest pockets, 2 patched slanted pockets, 1 ruler pocket, 1 back pocket, 1 thigh pocket, 1 inside pocket and 2 loops for gas detectors. Adjust the coverall for a perfect fit by means of sleeve narrowing by press studs and the adjustable elasticated waist. The coverall complies with many norms like IEC 61482-2, EN ISO 11612, EN ISO 11611, EN ISO 14116, EN1149-5, EN 13034 and EN ISO20471. Available in EUR 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra Light: 57% aramid + 42% polyester + 1% AST; ± 260 g/m²

Colour

FC1 Hi-Vis Orange

European Standards

IEC 61482-2:2009	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009	EN 1149-5:2008
Class 1	A1 B1 C1 FI	Index 3	Class 1 - A1		Type 6	

SIO-SAFE™
EXTRA LIGHT





Attention !
Les arcs électriques (hors tension) à courant nul) seulement avec
un équipement de 30 kV à une pression
relative d'au moins 1 bar.

Achtung !
Für die Arbeiten an & neben
hochspann. Strom- & Spannungs-
leitungen ist das Tragen der
Schutzausrüstung zwingend erforderlich.
Tragen Sie die Schutzkleidung stets.
100%

Achtung !
Für Arbeiten an Hoch- Spannungs-
leitungen sind die Schutzkleidung
zwingend erforderlich.

TRANSFO S.A.
D. TRANSFO
15kV - 160kV



Sio-Safe™ Extra

Inherent flame retardant properties which won't wash or wear out.

Sio-Safe™ Extra is soft and supple and offers excellent protection against severe body burns caused by the exposure to an electric ARC or other industrial heat and flame hazards. It offers significantly better moisture regulating properties in comparison with synthetic aramid fibres. This thanks to the special viscose fibres in the blend.

The garments retain their strength, colour and are dimensionally stable even after extensive industrial laundering. The FR properties of the fabric have been tested after 100 industrial washes (After 75 industrial washes for hi-vis styles).

Sio-Safe™ Extra is a blend of 54% modacryl - 45% viscose - 1% AST; twill 2.1; weight: $\pm 300 \text{ g/m}^2$

Modena - 019VA2PF9

Jacket with ARC protection

This very comfortable jacket is made from a light, inherently flame-retardant, breathable and supple fabric with moisture-regulating properties, harmless to the skin. Modena is shrink and pilling resistant even after frequent washing. This jacket with arc protection is anti-static and offers excellent protection against heat and metal splashes. The extended back contributes to extra wearing comfort. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

H46 Royal Blue
B98 Navy Blue
M44 Grey

European Standards

Class 1 ATPV 6.8 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	



**SIO-SAFE™
EXTRA**



Varese - 021VN2PF9

Trousers with ARC protection

Are you looking for light and comfortable trousers that protect you from heat and metal splashes at the same time? The Varese, made from an inherently flame-retardant, breathable and supple fabric with moisture-regulating properties, is exactly what you are looking for. It is anti-static, offers arc protection and is resistant to shrinking and pilling. With five pockets and knee pockets for knee protection, this is a very functional pair of trousers. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

B98 Navy Blue
H46 Royal Blue
M44 Grey

European Standards

Class 1 ATPV 6.8 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2	Type PB [B]	



**SIO-SAFE™
EXTRA**





Couvin - 031VN2PF9

Coverall with ARC protection

The Couvin is a very comfortable coverall with arc protection made from a light, inherently flame-retardant, breathable and supple fabric with moisture-regulating properties, harmless to the skin. This anti-static coverall protects against heat and metal splashes and is shrink and pilling resistant, even after frequent washing. The double-stitched reflective FR strips ensure that you are visible. The many pockets, six on the outside, one on the inside, are extra just like the knee pockets in which you can slide knee protection for extra comfort! Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

B98 Navy Blue

European Standards

IEC 61482-2:2009 Class 1 ATPV 6.8 cal/cm²	EN ISO 11612:2015 A1 A2 B1 C1 E3 F1	EN ISO 11611:2015 Class 1 - A1/A2	EN 13034:2009 +A1:2009 Type 6	EN 1149-5:2008

SIO-SAFE™
EXTRA

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Suitable for sensitive skin
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Gramat - 023VN2PF9

Bib & brace with ARC protection

These very comfortable and practical bib and brace feels light and supple thanks to the breathable fabric with moisture-regulating properties. The fabric is anti-static and inherently flame retardant; it protects you against heat and metal splashes. In addition, the Gramat retains its strength, it does not shrink and is resistant to pilling even after frequent washing. Both the braces and the waist are elastic and adjustable. With six pockets you can certainly store all your tools in these handy bib and brace trousers. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

B98 Navy Blue

M44 Grey

H46 Royal Blue

European Standards

IEC 61482-2:2009 Class 1 ATPV 6.8 cal/cm²	EN ISO 11612:2015 A1 A2 B1 C1 E3 F1	EN ISO 11611:2015 Class 1 - A1/A2	EN 13034:2009 +A1:2009 Type PB [E]	EN 1149-5:2008

SIO-SAFE™
EXTRA

OEKO-TEX®
STANDARD 100
1708840 CertiRed
Suitable for sensitive skin
www.oeko-tex.com/en/standard100



Reggio - 020VA2PF9

Hi-vis jacket with ARC protection

The Reggio hi-vis jacket really stands out. Not only because of its double stitched reflective FR strips, but also because of its looks. The flaps of the chest and waist pockets are finished with a piping in contrasting colour. The jacket with arc protection is anti-static and not only protects against heat and metal splashes, but at the same time it feels comfortable to wear. This is the result of the light, inherently flame-retardant, breathable and supple fabric of which it is made. The Reggio is shrinkage and pilling resistant, even after frequent washing. The reinforced seams increase the lifespan of the jacket. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 +A1:2016	EN 13034: 2005 +A1:2009	EN 1149-5: 2006
Class 1 ATPV 0.8 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type PB [6]	



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STANDARD 100
17089460-Cantabul
Tested for harmful substances.
www.oeko-tex.com/standard100

Matour - 022VN2PF9

Hi-vis trousers with ARC protection

Safety first with the Matour hi-vis trousers: you are very visible as a result of the double-stitched reflective FR strips, and optimally protected by the arc protective properties of these trousers. On the one hand, the fabric has inherently flame retardant and anti-static properties and on the other hand, moisture-regulating properties, so that the trousers are not only breathable and supple, but also protect you against heat and metal splashes. With five pockets, knee pockets for protection and an elastic waist with belt loops, these trousers are very practical. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navvy

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 + A1:2016	EN 13034: 2009 + A1:2009	EN 1149-5: 2008
Class 1 ATPV 6.8 cal/cm²	A1 A2 B1 C1 E3 F1	Class 1 - A1/A2		Type PB [6]	

SIO-SAFE™
EXTRA

OEKO-TEX®
STANDARD 100
100% Cotton
Tested for harmful substances
www.oeko-tex.com/standard100



Ambier - 024VN2PF9

Hi-vis bib & brace with ARC protection

The Ambier signalisation bib trousers feel light and supple thanks to the breathable fabric with moisture-regulating properties. The double-stitched reflective FR strips increase your visibility and the inherently flame-retardant properties of the fabric protect you from heat and metal splashes. These stylish and comfortable bib and brace are shrink and pilling resistant and have a high wear resistance. The many functional pockets are a plus, as are the knee pockets. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
IEC 61482-2:2009 Class 1 ATPV 6,8 cal/cm²	EN ISO 11612:2015 A1 A2 B1 C1 E3 F1	EN ISO 11611:2015 Class 1 - A1/A2	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009 Type PB [6]	EN 1149-5:2006

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EXTRA



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178860000
Tested for harmful substances.
www.oeko-tex.com/standard100

Fareins - 026VN2PF9

Hi-vis coverall with ARC protection

Protect yourself against the everyday dangers of your job with this hi-vis coverall with arc protection. The coverall has double stitched reflective FR strips for increased visibility. In this flame retardant anti-static coverall you are protected from heat and metal splashes, but you feel comfortable because of the light, breathable and supple fabric with moisture-regulating and flame-retardant properties. Increase your comfort by inserting knee protection into the knee pockets that are provided and narrow your sleeves for a perfect fit. The Fareins retains its shape as the coverall is shrink and pilling resistant, even after frequent washing. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).


Fabric

Sio-Safe™ Extra: 54% modacrylic + 45% viscose + 1% AST; $\pm 300 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
IEC 61482-2:2009 Class 1 ATPV 6,8 cal/cm²	EN ISO 11612:2015 A1 A2 B1 C1 E3 F1	EN ISO 11611:2015 Class 1 - A1/A2	EN ISO 20471:2013 +A1:2016	EN 13034:2005 +A1:2009 Type 6	EN 1149-5:2006

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Larrau - 020VA2PFD

Hi-vis jacket with ARC protection

Working safely, that's what the Larrau jacket promises you. Made from a light, inherently flame-retardant, breathable and supple fabric, harmless to the skin, this jacket offers excellent arc protection, and protection against heat and metal splashes. It is equipped with double-stitched reflective FR strips for increased visibility. The tailored jacket is anti-static and resistant to wear, shrink and pilling, even after frequent washing. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Extra: 31% polyester + 28% modacrylic + 20% aramid + 20% viscose FR + 1% AST; $\pm 320 \text{ g/m}^2$

Colour

048 Hi-Vis Orange/Navy

European Standards

 IEC 61482-2: 2009 Class 1 ATPV 8.8 cal/cm²	 EN ISO 11612: 2015 A1 B1 C1 E1 F1	 EN ISO 11611 2015 Class 1 - A1
 EN ISO 20471: 2013 +A1:2016	 EN 13034: 2005 +A1:2009 Type PB [E]	 EN 1149-5: 2006

Zip closure under
flap with concealed
press studs



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2 patched slanted pockets with flap closed by concealed press studs



Sleeve narrowing by press studs

Guardo - 026VN2PFD

Hi-vis coverall with ARC protection

Practical and multi-functional are two characteristics that apply to the Guardo hi-vis coverall with arc protection. The knee pockets, the sleeve narrowing mechanism, the adjustable elastic waist and its many pockets make this a very handy coverall. The double-stitched reflective FR strips make you visible so that you can safely do your work. The inherently flame retardant fabric from which the coverall is made is not only resistant to shrinking and pilling, but also protects you against heat and metal splashes. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Extra: 31% polyester + 28% modacrylic + 20% aramid + 20% viscose FR + 1% AST; $\pm 320 \text{ g/m}^2$

Colour

048 Hi-Vis Orange/Navy

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 +A1:2016	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1 ATPV 6.8 cal/cm²	A1 B1 C1 E1 F1	Class 1 - A1		Type 6	

SIO-SAFE™
EXTRA



Arudy - 022VN2PFD

Hi-vis trousers with ARC protection

Thanks to the double-stitched reflective FR strips you can go everywhere anytime with these Arudy hi-vis trousers. These comfortable and practical trousers with five pockets are made from a light, inherently flame-retardant, breathable and supple fabric with moisture-regulating properties, harmless to the skin. Arudy is shrink and pilling resistant even after frequent washing. These trousers have arc protection, are anti-static and offer excellent protection against heat and metal splashes. They are reinforced with sturdy seams for increased durability and wear resistance. Available in EUR 48 S - 58 S | 44 R - 64 R | 46 L - 56 L. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Extra: 31% polyester + 28% modacrylic + 20% aramid + 20% viscose FR + 1% AST; $\pm 320 \text{ g/m}^2$

Colour

048 Hi-Vis Orange/Navy

European Standards

					
IEC 61482-2: 2009	EN ISO 11612: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 +A1:2016	EN 13034: 2005 +A1:2009	EN 1149-5: 2008
Class 1 ATPV 6.8 cal/cm²	A1 B1 C1 E1 F1	Class 1 - A1		Type PB [6]	

SIO-SAFE™
EXTRA





Sio-Safe™ Supra

Multi-norm fabric with high-end protection for many working conditions, protecting against multiple risks.

The fabric is inherently flame retardant with a high quality viscose FR in the blend with a high abrasion resistance. The fabric is breathable and very comfortable and shows excellent dimensional stability, even after multiple (industrial) washing.



NEW **Godern** - 057VA2PIT

Jacket with ARC protection (Cl 2)

Very supple and comfortable, yet this jacket offers class two arc protection. The breathable fabric is inherently flame-retardant and at the same time has very good moisture-regulating properties. The jacket is shrink and pilling resistant. The two patched side pockets are nicely finished with reflective piping. The extended back ensures a comfortable feeling. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).






Fabric

Sio-Safe™ Supra: 65% Lenzing FR - 22% AR - 12% PA - 1% AST; ± 250 g/m² | 64% Viscose FR, 35% Aramid, 1% AST; ± 150 g/m²

Colour

B98 Navy Blue

European Standards

 IEC 61482-2: 2009 Class 2 ATPV 22,0 cal/cm²	 EN ISO 11612: 2015 A1 A2 B1 C1 E1 F1	 EN ISO 11611: 2015 Class 1 - A1/A2	 EN 13034: 2005+A1:2009 Type PB [E]	 EN 1149-5: 2008
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NEW **Hanfeld** - 058VA2PIT

Trousers with ARC protection (Cl 2)

Are you looking for comfortable work trousers that are breathable and feel supple, but still offer the necessary arc protection (class 2)? Then the Hanfeld is the ideal pair of trousers for you. The fabric is not only inherently flame retardant but has also moisture-regulating properties and is non-allergenic. The seams have been reinforced to ensure a longer lifespan and a higher wear resistance. Moreover, the trousers are shrink and pilling resistant and come with 5 practical pockets. Available in EUR 44 R - 64 R. (For conversion to national sizing check the back of this catalogue).






Fabric

Sio-Safe™ Supra: 65% Lenzing FR - 22% AR - 12% PA - 1% AST; ± 250 g/m² | 64% Viscose FR, 35% Aramid, 1% AST; ± 150 g/m²

Colour

B98 Navy Blue

European Standards

 IEC 61482-2: 2009 Class 2 ATPV 22,0 cal/cm²	 EN ISO 11612: 2015 A1 A2 B1 C1 E1 F1	 EN ISO 11611: 2015 Class 1 - A1/A2	 EN 13034: 2005+A1:2009 Type PB [E]	 EN 1149-5: 2008
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SIO-SAFE™
SUPRA



NEW *Lobau* - 059VA2PIT

Hi-vis jacket with ARC protection (Cl 2)

This comfortable jacket, made from a breathable, supple, flame-retardant fabric with moisture-regulating properties offers class two arc protection. With this hi-vis jacket with double-stitched reflective FR strips, you are perfectly visible, also in darker surroundings. The Lobau is shrink and pilling resistant and the reinforced seams contribute to a longer lifespan and a higher wear resistance. Available in EUR 44 - 64. (For conversion to national sizing check the back of this catalogue).







Fabric

Sio-Safe™ Supra: 65% Lenzing FR - 22% AR - 12% PA - 1% AST;
± 250 g/m² | 64% Viscose FR, 35% Aramid, 1% AST; ± 150 g/m²

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
Class 2 ATPV 22.0 cal/cm ²	A1 A2 B1 C1 E1 F1	Class 1 - A1/A2		Type PB [6]	



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NEW *Karden* - 060VA2PIT

Hi-vis trousers with ARC protection (Cl 2)

The Karden work trousers offer you class two arc protection. With these hi-vis trousers with double-stitched reflective FR strips you are clearly visible, also in darker surroundings. The Karden is made of a soft, non-allergenic, breathable fabric that is inherently flame retardant and has excellent moisture-regulating properties. With two inset pockets, one back pocket, one thigh pocket and one ruler pocket, these elastic waist trousers are extremely practical. Available in EUR 44 R - 64 R. (For conversion to national sizing check the back of this catalogue).

Fabric

Sio-Safe™ Supra: 65% Lenzing FR - 22% AR - 12% PA - 1% AST; $\pm 250 \text{ g/m}^2$ | 64% Viscose FR, 35% Aramid, 1% AST; $\pm 150 \text{ g/m}^2$

Colour

049 Hi-Vis Yellow/Navy

European Standards

					
Class 2 ATPV 22.0 cal/cm²	A1 A2 B1 C1 E1 F1	Class 1 - A1/A2		Type PB [E]	

SIO-SAFE™
SUPRA



ARC Rainwear

With our extensive rainwear collection we protect you from all types of rain - from a slight, constant drizzle to a sudden downpour – all year round. In our ARC rainwear collection we have used top notch fabrics to protect you against harsh weather and against the risks of an electrical flashover.

Designed for comfort.

Feeling comfortable in the rain while performing dangerous tasks? It is possible. We have a wide range of waterproof clothing that keeps you dry in every season. Keeping the user-friendliness in mind, the garments have also been equipped with extra features and plenty of storage space.

Designed for protection.

Combining waterproof solutions with protection against many industrial hazards, that is the challenge the Sioen experts take on, on a daily basis. The Sioen ARC rainwear collection is a nice example of the innovative solutions our designers and engineers have come up with. Sioen offers ARC rainwear both in class 1 and class 2.

Keep it layered!

When dressing in layers you can choose your own level of comfort and protection. Increase your comfort by choosing bodywear that keeps dry and thermal wear that keeps you warm or upgrade your protection level by wearing different ARC Class 1 garments together.





Nash
7227A2LK2



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Orrington
7227A2ET1



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Newton
7240A2LE9



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Atmore
6144A2LE9



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Anderson
7242A2LE9



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Kelford
1005A2LK2



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Riverton
7241A2LKA



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Pedley
1004A2LK2



385

Bowes
1006A2LK2



385



**HIGH
AVAILABILITY**

Next to a lot of products you will find a "High Availability" logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.



1 patched chest pocket



1 Napoleon pocket

Nash - 7227A2LK2

Hi-vis rain jacket with ARC protection (Cl 1)

The Nash in a nutshell: reliable protection, sublime quality and unrivalled comfort. This light hi-vis rain jacket with arc protection has been provided with elastic narrowing in the back and touch and close sleeve narrowing. The jacket with laminated fabric is water and dirt repellent and has several functional pockets, including one inner pocket, and two loops for gas detection meters. Thanks to the I.L.S. system, various accompanying fleeces, liners and softshells can be zipped in. In short, the Nash offers high-quality protection against both industrial hazards and extreme weather conditions. Available in XS - XXXL.









Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 60% FR modacrylic + 40% FR cotton (& AST) ripstop with PU laminate; ± 310 g/m²

Colour

143 Hi-Vis Yellow/Navy
(High availability)

European Standards

		
IEC 61482-2: 2018	EN ISO 11612: 2015	EN ISO 14116: 2015
APC1 - ATPV 31,9 cal/cm²	A1 B2 C2 E3 F2	Index 3
		
EN ISO 11611 2015	EN ISO 20471: 2013 + A1:2016	EN 343: 2018
Class 2 - A1		
		
EN 13034: 2005 + A1:2009	EN 1149-5: 2018	
Type PB [6]		



SIO-SAFE™
AQUA

Orrington - 7227A2ET1

Hi-vis rain jacket with ARC protection (Cl 1)

A top product among the arc protective clothing, the Orrington hi-vis raincoat is made of a 3-layer fabric that protects you excellent against heat, flames and welding sparks. This high quality jacket with elastic back narrowing is very functional, for example a hood can be attached to the standing collar, the sleeves can be narrowed and there are four pockets on the outside and one on the inside. Thanks to the I.L.S. system, various fleeces, liners and softshells can be zipped in. A real winner! Available in S - XXXL.









Fabric

Siopor® Excell: 3-layer fabric: Dobby ripstop polyester fabric (& AST) + breathable FR PU + inherent FR knitting; $\pm 300 \text{ g/m}^2$

Colour

279 Hi-Vis Orange/Navy

European Standards

							
IEC 61482-2: 2009	EN ISO 11612: 2008	EN ISO 14116: 2008	EN ISO 11611: 2007	EN ISO 20471: 2013	EN 343: 2003+A1:2007	EN 13034: 2005+A1:2009	EN 1149-5: 2006
Class 1	A1 B1 C2 E3 F1 W30	Index 3	Class 2 - A1			Type PB [6]	



SIOPOR®
EXCELL

Newton - 7240A2LE9

Rain jacket with ARC protection (Cl 2)

The Newton offers high-quality protection against the natural elements and industrial hazards. This anti-static raincoat with class two arc protection is very functional with two loops for gas detection meters and different pockets both on the inside and outside. Despite the high degree of protection, this is still a remarkably light coat. The wearing comfort is increased by the presence of the elastic narrowing in the back. Touch and close fastening can be used to narrow the sleeves, and a hood (sold separately) can be attached to the standing collar. Available in S - XXXL.

Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 88% cotton FR + 12% PA (& AST) in ripstop with PU laminate; $\pm 335 \text{ g/m}^2$

Colour

BSO Blue

European Standards

SIO-SAFE™
AQUA



Atmore - 6144A2LE9

Bib & brace with ARC protection (Cl 2)

The Atmore rain bib and brace trousers with arc protection have it all. These trousers with front and back bib is made of Sio-Safe Aqua fabric and not only protect against arc flash, heat, flames and welding sparks, but are perfectly anti-static and protect you during the most extreme weather conditions. For your comfort, the back has been elastically narrowed, the braces are fitted with a buckle and there is a zipper with flap and touch and close fastening at the lower legs. These comfortable and breathable bib and brace trousers are provided with a zipper fly, a chest pocket and two slit pockets. Available in S - XXXL.

Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 88% cotton FR + 12% PA (& AST) in ripstop with PU laminate; $\pm 335 \text{ g/m}^2$

Colour

BSO Blue

European Standards

SIO-SAFE™
AQUA



Anderson - 7242A2LE9

Hood with ARC protection (Cl 2)

With the Anderson hood you are not only protected from the wind and rain, but also against many industrial hazards. This hood with class two arc protection is equipped with a flap, chin guard, a draw string, and touch and close narrowing and closure. Available in XS - XXXL.

Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 88% cotton FR + 12% PA (& AST) in ripstop with PU laminate; $\pm 335 \text{ g/m}^2$

Colour

BSO Blue

European Standards

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SIO-SAFE™
AQUA



Kelford - 1005A2LK2

Hi-vis bomber jacket with ARC protection (Cl 2)

The Kelford is a high-quality hi-vis rain jacket with arc protection. The laminated fabric protects you against the wind and the rain, and the knitted wind cuffs at the sleeve ends keep you warm. The jacket can be fitted with a hood that is tucked away in a pocket inside the jacket. This anti-static rain jacket not only protects you against flames and welding sparks, but also against splashes of chemical products. The inside of the jacket has a flame-retardant lining for your protection. With two pockets on the outside, one Napoleon pocket, one inside pocket and two loops for gas detection meters, this is a very, very practical jacket. The extended back ensures that your back is always protected. Available in S - XXXL.









Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 60% FR modacrylic + 40% FR cotton (& AST) ripstop with PU laminate; $\pm 310 \text{ g/m}^2$

Colour

143 Hi-Vis Yellow/Navy

European Standards

							
IEC 61482-2: 2018	EN ISO 11612: 2015	EN ISO 14116: 2015	EN ISO 11611: 2015	EN ISO 20471: 2013 + A1:2016	EN 343: 2018	EN 13034: 2005 + A1:2009	EN 1149-5: 2015
APC2 - ATPV 40,5 cal/cm²	A1 B2 C2 E3 F2	Index 3	Class 2 - A1			Type PB [6]	



Riverton - 7241A2LKA



Hi-vis rain jacket with ARC protection (Cl 2)

Meet the Riverton. This hi-vis rain parka with class two arc protection is made from a laminated fabric that is perfectly water and windproof. The many pockets (6 on the outside and one inside), the two loops for gas detection meters, the sleeve narrowing and the possibility to attach a hood (sold separately) to the standing collar, make this a very functional rain parka. The fabric is comfortable and the elastic narrowing in the back ensures that you can move smoothly. Available in XS - XXXL.

Fabric

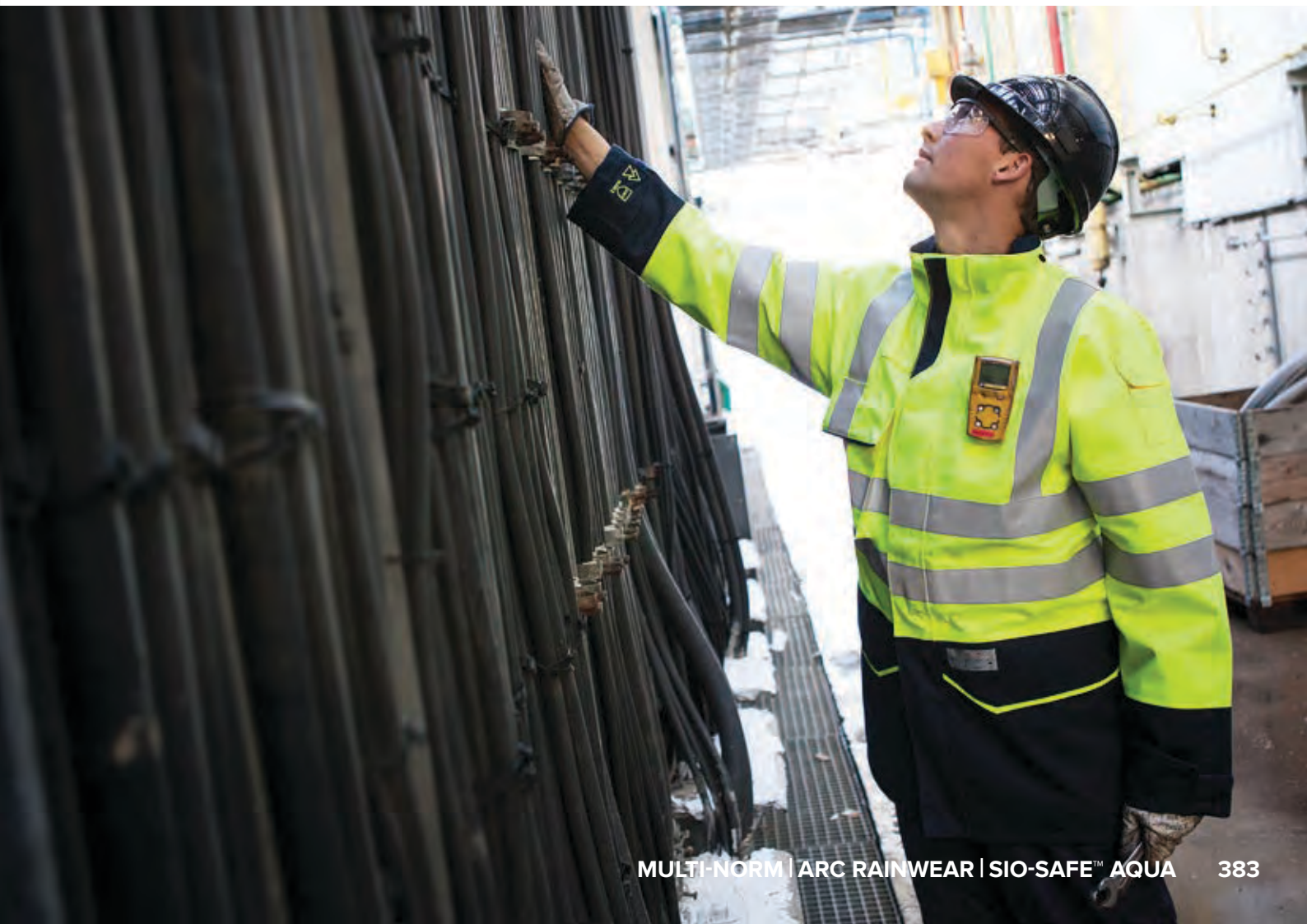
Sio-Safe™ Aqua: 2-layer laminated fabric: 60% modacrylic FR + 40% FR cotton (& AST) in ripstop with PU laminate; $\pm 310 \text{ g/m}^2$

Colour

143 Hi-Vis Yellow/Navy

European Standards

IEC 61482-2:2018	EN ISO 11612:2015	EN ISO 14116:2015	EN ISO 11611:2015	EN ISO 20471:2013 + A1:2016	EN 343:2018
APC2 - ATPV 40,5 cal/cm²	A1 B2 C2 E3 P2	Index 3	Class 2 - A1		
EN 12034:2009 + A1:2009	EN 1169-6:2018				
Type PB [6]					





Pedley - 1004A2LK2

Hi-vis bib & brace with ARC protection (Cl 2)

The Pedley is the cream of the crop. These hi-vis rain bib and brace with arc protection (class 2) are anti-static and protect you not only against industrial hazards such as heat, flames and welding sparks, but also against extreme weather conditions. The fabric is perfectly wind- and waterproof, but at the same time this is a breathable fabric so you never get clammy. The leg ends can be narrowed for extra protection, the knees are reinforced and the elastic waist makes the trousers extra comfortable. Available in S - XXXL.

Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 60% FR modacrylic + 40% FR cotton (& AST) ripstop with PU laminate; $\pm 310 \text{ g/m}^2$

Colour

143 Hi-Vis Yellow/Navvy

European Standards

IEC 61482-2:2009 Class 2 ATPV 40,5 cal/cm²	EN ISO 11612:2008 A1 B2 C2 E3 F2 W3	EN ISO 14116:2006 Index 3	EN ISO 11611:2007 Class 2 - A1	EN ISO 20471:2013	EN 343:2003+A1:2007	EN 13034:2005+A1:2009 Type PB [6]	EN 1149-5:2008

SIO-SAFE™
AQUA



Bowes - 1006A2LK2

Hi-vis rain coverall with ARC protection (Cl 2)

High quality protection on many levels that is what the Bowes hi-vis rain coverall offers you. This ARC class 2 coverall complies to many standards protecting you, amongst other things, against heat, the spread of flames, welding sparks and splashes of chemical products. A hood can be attached to the coverall for further protection. The laminated fabric is perfectly water- and windproof and by narrowing the sleeves and ankles by means of the touch and close fastening you can be sure that the wind won't bother you. For your comfort there is an elastic drawstring in the waist, reinforcement at the knees and a zip closure at the leg ends. The coverall is not only practical with a chest pocket, a phone pocket and a patched pocket but it is also nicely finished in two contrasting colours. Available in S - XXXL.

Fabric

Sio-Safe™ Aqua: 2-layer laminated fabric: 60% FR modacrylic + 40% FR cotton (& AST) ripstop with PU laminate; $\pm 310 \text{ g/m}^2$

Colour

143 Hi-Vis Yellow/Navvy

European Standards

IEC 61482-2:2009 Class 2 ATPV 40,5 cal/cm²	EN ISO 11612:2008 A1 B2 C2 E3 F2 W3	EN ISO 14116:2006 Index 3	EN ISO 11611:2007 Class 2 - A1	EN ISO 20471:2013	EN 343:2003+A1:2007	EN 13034:2005 Type 6	EN 1149-5:2008

SIO-SAFE™
AQUA



CHEMICAL

**Certified Chemical
protection EN 14605**

Chemical protective clothing

Garments that keep you protected: rain jackets, bib and brace trousers, coveralls, sleeves and aprons.

Flexothane® Classic.....	392
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Chemical protective rainwear

When there is a chance you can be exposed to chemicals during your work activities, you need the right protection, even if you don't work with chemicals on a daily basis. Working with chemicals requires not only an appropriate level of protection, the garments also need to be strong and durable. Sioen has combined this chemical protective properties with rain protection for the ultimate level of protection.

Designed for comfort.

Our Chemflex range offers a very high level of comfort to the wearer. The fabric is very flexible and soft and offers the perfect waterproof yet comfortable solution when dealing with chemicals.

Designed for protection.

Sioen offers different levels of protection: the Flexothane® Classic garments offer basic chemical protection in normal working conditions while our Chemtex range offers durable protection for intensive industrial use. The Chemflex products protect not only against chemical hazards but they are also flame retardant and anti-static.

Keep it layered!

We recommend you to always wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Always combine a base layer, a thermal layer and protection layer for improved protection and wellbeing.





FLEXOTHANE® CLASSIC

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Flavik
4821A2FCI



392

Maveric
4603A2FCI



392



CHEMTEX

395

Essen
5967A2DCI



395

Botlek
5996A2DCI



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CHEMFLEX

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Zurich
6203A2B07



396

Fombio
8000A2B07



397

Lavrion
8042A2B07



397

Jarrow
8161A2B07



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**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Flavik - 4821A2FC1

Anti-spray rain jacket

The anti-spray raincoat Flavik protects you not only against wind and rain but also against liquid chemicals. Is widely used in agriculture when treating crops with pesticides. The jacket, made of a light, elastic and durable fabric, has a fixed hood, sleeve narrowing, underarm ventilation and an extended back. In order to optimally protect you against the cutting wind, the Flavik has elastic wind cuffs in the sleeves. Available in S - XXXL.




Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

S49 Light Green

European Standards

		
EN 14796:2006	EN 343:2003+A1:2007	EN 14605:2005
Tested to		Type PB [4]



Maveric - 4603A2FC1

Anti-spray rain bib & brace

Maveric is a quality anti-spray rain bib and brace trousers, 100% water and windproof. Because the trousers are so light and quiet, the comfort is optimal. These durable rain trousers, fitted with buckled braces and narrowing at the leg ends, offer high protection against liquid chemicals. They are widely used in agriculture when treating crops with pesticides. Available in S - XXXL.




Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

S49 Light Green

European Standards

		
EN 14796:2006	EN 343:2003+A1:2007	EN 14605:2005
Tested to		Type PB [4]

FLEXOTHANE
CLASSIC







Essen - 5967A2DCI

Coverall

Thanks to the double-sided PVC-coated polyester fabric, the Essen coverall is perfectly suited for intensive use in industrial environments. The coverall is exceptionally strong and tear-resistant and protects you against chemicals, oil and grease. The fixed hood with peak and the elastic wind cuffs in the sleeves and at the legs offer more than adequate protection. Available in S - 4XL.




Fabric

Chemtex: Double sided PVC coated polyester fabric; $\pm 360 \text{ g/m}^2$

Colour

J40 Green Jade (**High availability**)

European Standards

 EN 14806: 2005 +A1:2009 Type 3	 EN 14806: 2005 +A1:2009 Type 4	 EN 343: 2003+A1:2007
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CHEMtex



Botlek - 5996A2DCI

Chemtex coverall

The Botlek is a very strong and tear resistant Chemtex coverall that protects you against chemicals, oil and grease. The water- and windproof coverall is equipped with a fixed hood and a zipper hidden under a flap with press studs. Available in S - XXXL.



Fabric

Chemtex: Double sided PVC coated polyester fabric; $\pm 360 \text{ g/m}^2$

Colour

J40 Green Jade (**High availability**)

European Standards

 EN 14806: 2005 +A1:2009 Type 4	 EN 343: 2003+A1:2007
---	--

CHEMtex



Zurich - 6203A2B07

Coverall

The Zurich coverall with zipper and double flap and touch and close fastening offers excellent protection against chemicals, oil and grease. Moreover, the flame-retardant and anti-static fabric is remarkably flexible and supple. The coverall has a fixed hood and elastic wind cuffs in the sleeves and at the ankles. For your comfort, the waist is elastic and the sleeves and leg ends can be narrowed. For extra durability, the knees have been reinforced. In short: the ideal protection coverall. Available in S - XXXL.






Fabric

Chemflex: 100% polyester knitting with PVC/PU coating; $\pm 390 \text{ g/m}^2$

Colour

J40 Green Jade (**High availability**)

European Standards

				
EN ISO 14116: 2015	EN 14605: 2005 +A1:2009	EN 14605: 2005 +A1:2009	EN 343: 2003+A1:2007	EN 1149-5: 2006
Index 1	Type 3	Type 4		



Fombio - 8000A2B07

Apron

The Fombio apron (75 cm wide, 100 cm long) is made of a flexible and supple material and offers excellent protection against chemicals, oil and grease. Available in Uni.




Fabric

Chemflex: 100% polyester knitting with PVC/PU coating; $\pm 390 \text{ g/m}^2$

Colour

J40 Green Jade

European Standards

		
EN ISO 14116: 2006	EN 14605: 2005 +A1:2009	EN 1149-5: 2008
Index 1	Type PB [4]	



CHEMFLEX

Lavrion - 8042A2B07

Apron

The Lavrion apron offers excellent protection against chemicals, oil and grease. This inherently flame-retardant and anti-static apron is 90 cm wide and 120 cm long. Available in Uni.




Fabric

Chemflex: 100% polyester knitting with PVC/PU coating; $\pm 390 \text{ g/m}^2$

Colour

J40 Green Jade

European Standards

		
EN ISO 14116: 2006	EN 14605: 2005 +A1:2009	EN 1149-5: 2008
Index 1	Type PB [4]	



CHEMFLEX

Jarrow - 8161A2B07

Sleeves

Use these Jarrow sleeves to protect your arms against chemicals, oil and grease. The sleeves are supple and user-friendly and have an elastic at both ends. Available in Uni.




Fabric

Chemflex: 100% polyester knitting with PVC/PU coating; $\pm 390 \text{ g/m}^2$

Colour

J40 Green Jade

European Standards

		
EN ISO 14116: 2006	EN 14605: 2005 +A1:2009	EN 1149-5: 2008
Index 1	Type PB [4]	



CHEMFLEX



COLD STORAGE & FOOD

COLD STORAGE & FOOD

Certified Cold Storage and
Food Protection EN 342

Cold storage

Absolute protection against freezing cold temperatures. Our Nicewear® collection was specifically developed to this end, down to the smallest details. And it has proven to work.

Nicewear®406

Hygienic clothing for the food industry

The food industry in its turn requires clothing that doesn't compromise the hygienic production procedures.

Flexothane® Kleen.....417
Flexothane® Classic.....421
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General information

Size table426
Numerical & alphabetical index.....430

Cold storage

Reliable insulation is a must when working in cold storages. With its Nicewear® collection, Sioen offers comfortable protective clothing which is easy to wash and has very good abrasion resistance.

Designed for comfort.

Working in cold storage isn't exactly a walk in the park. No human body can adjust to freezing cold temperatures. To make life a bit easier we have developed the Nicewear® collection. These garments are designed to keep all body warmth inside and they are equipped with practical features that make work in cold storages a little bit easier.

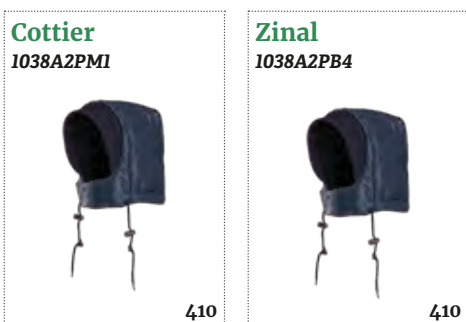
Designed for protection.

Temperatures up until -40°C require some extra protection, that is why Sioen has designed Nicewear®, a stylish and comfortable collection that complies to the new EN 342 standard. All zones are carefully controlled to avoid loss of warmth.

Keep it layered!

By choosing to dress in layers, you choose your level of comfort and protection for every circumstance. Combine a base layer, a thermal layer and a protective layer for the ultimate level of wellbeing and protection.







**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo. This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.



Vermont - 2123A2PB4

Cold storage jacket

If you work in extreme cold conditions, our Vermont cold storage coat is an excellent choice. The high-tech insulating thermal lining protects you to -40 °C! This jacket has four large pockets so that you can have all your equipment at hand in extreme cold weather. Traditional wear-intensive areas such as shoulders and elbows have been reinforced. This stylish and comfortable jacket is fitted with an inner collar in fleece and knitted wind cuffs in the sleeves so you can work in extreme cold temperatures with minimal loss of body heat. Available in S - XXXL.

Fabric

80% Polyester + 20% cotton; $\pm 225 \text{ g/m}^2$

Colour

276 Navy/Blue (High availability)

European Standards





Zermatt - 6105A2PB4

Cold storage bib and brace

The Zermatt bib & brace trousers keep you comfortably warm at temperatures down to -40 °C thanks to the fixed padded ISOSOFT® lining. For your comfort, these bib and brace trousers have adjustable buckle braces, a fly with zipper, zip fasteners with flaps and touch and close fastening at the lower legs, and touch and close narrowing at the leg ends. The soft, wear-resistant surface of these bib and brace trousers have extra reinforcements at the knees. Available in S - XXXL.

Fabric

80% Polyester + 20% cotton; $\pm 225 \text{ g/m}^2$

Colour

276 Navy/Blue (High availability)

European Standards



Matterhorn - 6402A2PB4

Cold storage coverall

The Matterhorn is a highly functional cold storage coverall which thanks to its fixed padded thermal lining protects you perfectly in extremely cold temperatures down to -40 °C. The inner collar has been fitted in fleece and knitted wind cuffs have been fitted in the sleeves. In order to be able to easily put on the coverall, the waist has been made elastic and a zipper has been provided at the lower legs, covered with a flap and touch and close fastening so no heat is lost. Wear-sensitive places such as the shoulders, elbows and knees have extra reinforcement. The cold storage coverall is very functional with one chest pocket, two patched pockets, one pen pocket and one inside pocket. Available in S - XXXL.

Fabric

80% Polyester + 20% cotton; $\pm 225 \text{ g/m}^2$

Colour

276 Navy/Blue

European Standards



NEW ***Nibas - 3338A2PM1***

Cold storage bomber jacket

The Nibas is our cold storage bomber jacket with quilted lining that protects you to temperatures of -40 °C. The inner collar is finished in fleece. The sleeves are handy with knitted cuffs, a practical thumb hole and touch and close sleeve narrowing. For your comfort, the elastic waist can be narrowed using press studs on the sides. The shoulders are reinforced so that this bomber jacket is a durable and practical protective garment. Available in S - XXXL.

Fabric

100% polyamide; $\pm 185 \text{ g/m}^2$ +
hi-vis - 100 % PES $\pm 220 \text{ g/m}^2$ |
Hi-vis Cordura®: 100% polyester $\pm 210 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

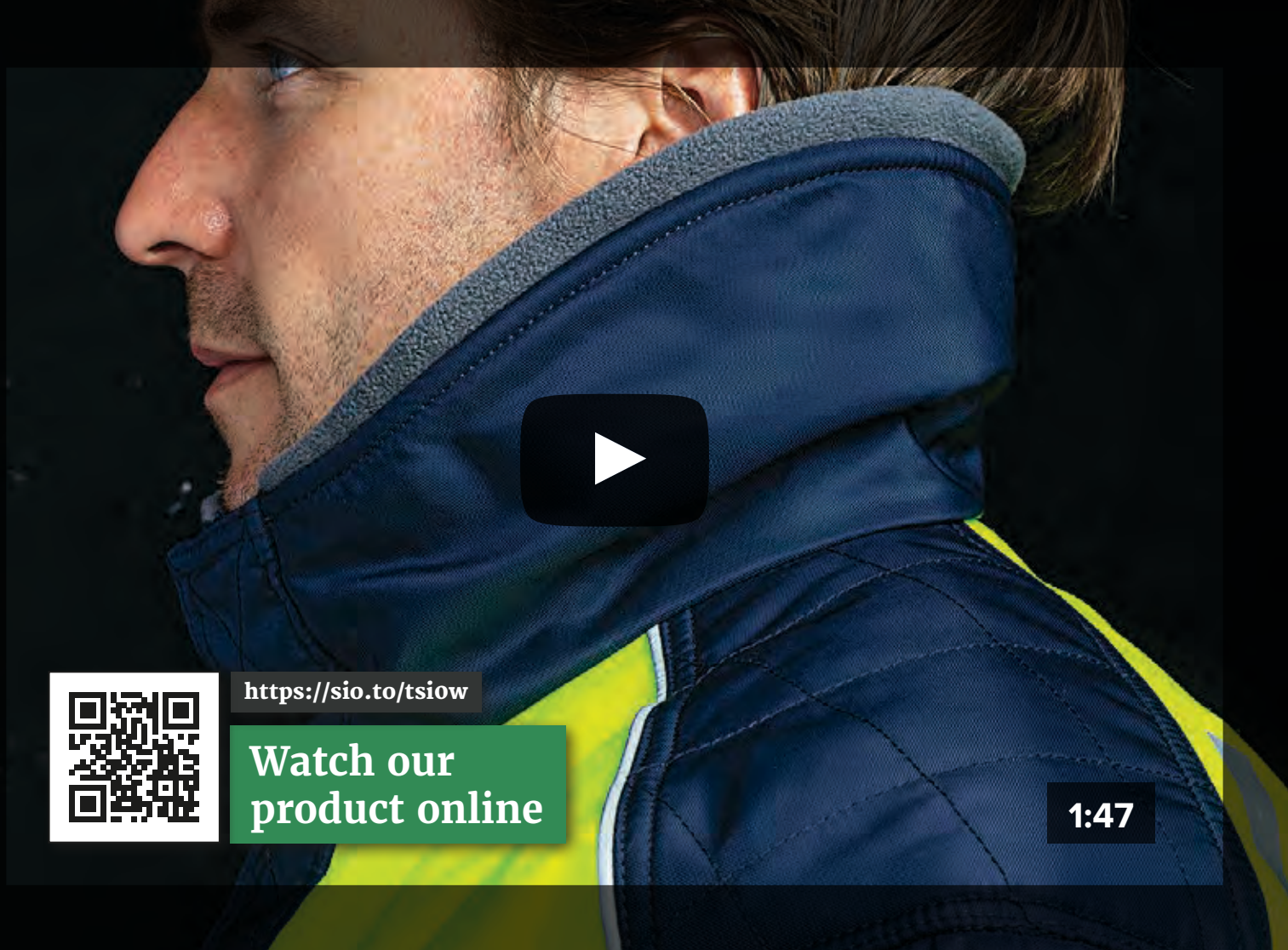
European Standards



Front zip closure under flap

Elasticated waist and
narrowing by press studs
at the sides of the waist





1 patched chest pocket with flap



Sleeve narrowing by touch and close fastening



nICEWEAR

Zinal - 1038A2PB4

Cold storage hood



Fabric

80% Polyester + 20% cotton; $\pm 225 \text{ g/m}^2$

Colour

B75 Navy Blue

nICEWEAR

Cottier - 1038A2PM1

Cold storage hood



Fabric

100% polyamide; $\pm 185 \text{ g/m}^2$ +
HV - 100 % PES $\pm 220 \text{ g/m}^2$

Colour

B75 Navy Blue



NEW **Arbus** - 5238A2PMI

Cold storage bib and brace

The Arbus cold storage bib and brace trousers protect you excellently against the cold with its fixed quilted lining. To stop the slightest breeze of wind, the legs can be narrowed and the hem adjusted. For your convenience, the braces come with a buckle, the knees are reinforced and the fly has a zipper. Available in S - XXXL.

Fabric

100% polyamide; $\pm 185 \text{ g/m}^2$ + hi-vis - 100 % PES $\pm 220 \text{ g/m}^2$ | Hi-vis Cordura®: 100% polyester $\pm 210 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

European Standards



NEW **Olmet** - 5338A2PMI

Cold storage coverall

Work effortlessly in extremely cold temperatures with this practical and comfortable Olmet cold storage coverall. With an inner collar in fleece and a fixed quilted lining you will not easily get cold in them. The knitted cuffs in the sleeves have a thumb hole for your comfort, the sleeve narrowing and the adjustable hem at the leg ends ensure that every bit of wind is kept out. The Olmet is provided with knee reinforcement for your comfort, elastic narrowing in the back and zip fastening with flap and touch and close fastening at the bottom of the leg.

In addition to the five handy pockets, including one inside pocket and one sleeve pocket, this coverall can be fitted with a hood (available separately). Available in S - XXXL.

Fabric

100% polyamide;
 $\pm 185 \text{ g/m}^2$ + hi-vis - 100 % PES
 $\pm 220 \text{ g/m}^2$ | Hi-vis Cordura®:
100% polyester $\pm 210 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

European Standards



NEW **Talau** - 3438A2PMI

Cold storage jacket

Defy extremely cold temperatures down to -40°C with the fashionable Talau cold storage jacket. Its inner collar has a fleece lining and the extended back, the sleeve narrowing and the knitted cuffs (with a practical thumb hole) help to reduce heat loss. The shoulders are reinforced to prevent wear, and the elastic narrowing in the back makes this jacket extremely comfortable to wear. Available in S - XXXL.

Fabric

100% polyamide; $\pm 185 \text{ g/m}^2$ + hi-vis - 100 % PES $\pm 220 \text{ g/m}^2$ | Hi-vis Cordura®: 100% polyester $\pm 210 \text{ g/m}^2$

Colour

278 Hi-Vis Yellow/Navy

European Standards



Food

The food industry requires a different level of protection. Hygiene for instance is of utmost importance in that industry. Our Flexothane® Kleen range is a waterproof collection that has been developed especially for use in the food industry.

Designed for comfort.

Feeling comfortable in wet conditions? It is possible. Our range of waterproof clothing keeps you dry in every situation. The garments are made from a strong and waterproof fabric that is soft and flexible so you are not hindered in your movements. Our Flexothane® Kleen garments were especially developed for the food industry and can be washed at 95°C for an optimal hygiene.

Designed for protection.

The food industry in its turn requires clothes that don't compromise the hygienic production procedures. Our Flexothane® Kleen fabric can be washed at 95°C and is in accordance with all the demands concerning its behaviour in contact with different food simulants of the CE Directive 1935/2004.

Keep it layered!

We offer you the perfect solution as we recommend you wear several layers of clothing. When you dress in layers, you will never overdress and you can choose the right protection for every situation. Always combine a base layer, a thermal layer and protection layer for improved protection and wellbeing.





FLEXOTHANE® KLEEN

417



FLEXOTHANE® CLASSIC

421



DUOTEX

423





**HIGH
AVAILABILITY**

Next to a lot of products you will find a “High Availability” logo.

This logo indicates that this style (in a particular color) is a product which is given high priority in both stock and production.

Flexothane® Kleen

**For protective garments
that require high temperature
washing up to 95°C.**

Flexothane® Kleen was specifically developed for the food industry and offers antibacterial properties. It can be washed at a very high temperature (95°C), which assures an optimum hygiene. What's more Flexothane® Kleen is resistant to blood, body fluids and blood-borne pathogens and it doesn't cause a cytotoxic effect.

Fabric: one-sided PU coating on an undyed polyamide
knitting weight: $\pm 170 \text{ g/m}^2$



Morgat - 4391A2FK0

Jacket

The Morgat is the perfect jacket for people who work in the food industry. This jacket is easy to maintain and can be washed at 95 °C for optimum hygiene. In addition, the jacket is comfortable because of the light, elastic quality fabric. The underarm ventilation and the elastic wrist bands increase comfort. Available in S - XXXL.

Fabric



Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

W02 White (High availability)

H45 Royal Blue (High availability)

European Standards

	
EN 14605:2005+A1:2009 Type PB [4]	EN 343:2003+A1:2007



NEW Rigi - 4415A2FK0

Coat

Our long Rigi jacket with press stud closure has been specially developed for use in the food industry. This jacket can be washed at 95 °C for optimum hygiene. The jacket, equipped with fixed hood and elastic wrist bands, keeps you perfectly dry thanks to the Flexothane® fabric. Available in S - XXXL.

Fabric



Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

W02 White

H45 Royal Blue

European Standards

	
EN 14605:2005+A1:2009 Type PB [4]	EN 343:2003+A1:2007



Killybeg - 6639A2FK0

Reversible bib and brace

The reversible Killybeg bib and brace trousers are perfect for those working in the food industry. It is easy to maintain and can be washed at 95 °C for optimal hygiene. These trousers come with elastic buckle braces on the front and back. The leg ends can be narrowed with press studs. Because of the light, elastic quality the trousers are very comfortable. Available in S - XXXL.

Fabric



Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

W02 White (High availability)

H45 Royal Blue (High availability)

European Standards

	
EN 14605:2005+A1:2009 Type PB [4]	EN 343:2003+A1:2007

FLEXOTHANE®
KLEEN



 **HIGH AVAILABILITY**

OEKO-TEX®
CONFIRMED IN TEXTILES
STANDARD 100
101/2048 Certified
Tested for harmful substances
www.oeko-tex.com/certified/100


(EC) 1935/2004


95°

Boulogne - 8133A2FK0

Apron with sleeves

De Boulogne is a long-sleeved apron with elastic wrist bands that has specially been designed for the food industry. For optimum hygiene, this apron can be washed at 95 °C thanks to our flexible and elastic Flexothane® Kleen fabric. This light and durable apron is comfortable and has extra reinforcement on the stomach. Available in S - XXL.

Fabric

Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; $\pm 170 \text{ g/m}^2$

Colour

W02 White (High availability)

H45 Royal Blue

European Standards


EN 14605:2005+A1:2009 Type PB [4]

FLEXOTHANE®
KLEEN



 **HIGH AVAILABILITY**

OEKO-TEX®
CONFIRMED IN TEXTILES
STANDARD 100
101/2048 Certified
Tested for harmful substances
www.oeko-tex.com/certified/100


(EC) 1935/2004


95°

Cork (kleen) - 8161A2FK0

Sleeves

The Cork sleeves with waterproof taped seams were specially developed for the food industry. The sleeves are 50 cm long and is elastic at both ends. The Flexothane® Kleen is washable at 95 °C for optimum hygiene. Available in Uni.

Fabric

Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; ± 170 g/m²

Colour

W02 White

H45 Royal Blue

European Standards



Nantou - 8195A2FK0

Apron

The Nantou is a low-noise and durable apron that has been specially developed for the food industry. The apron is 90 cm wide and 120 cm long. It is waterproof and can be washed at 95 °C for optimum hygiene thanks to our flexible and elastic Flexothane® Kleen fabric. The comfortable apron has a neck strap with buckles, two cords on the waist and extra stomach reinforcement. Available in Uni.

Fabric

Flexothane® Kleen: 100% polyamide 6.6 knitting with PU coating; ± 170 g/m²

Colour

W02 White

H45 Royal Blue

European Standards



Flexothane® Classic

**Strong, resistant and
durable fabric.**

More value for money with our Flexothane® Classic fabric. It is a 180 g/m², one side PU coated polyamide knitted fabric. Main features: extreme durability and extended hydrolysis resistance, resulting in a longer life time.



Falkenberg - 1567A6F01

Bodywarmer

The Falkenberg is a durable, comfortable and windproof body warmer in Flexothane® Classic fabric. Thanks to the supple, elastic and breathable fabric, this model is extremely comfortable to wear. The extended back and inside pocket are a bonus. Available in S - XXXL.

Fabric

Flexothane® Classic: 100% polyamide knitting with PU coating; $\pm 180 \text{ g/m}^2$

Colour

W02 White

European Standards



Duotex

A strong double sided coated polyester fabric.

Mainly used in the making of aprons for the food industry.
Duotex is very strong, yet flexible and waterproof.



Quimper - 8000A6D01

Apron

The Quimper is a very strong but flexible and waterproof apron, ideal for the food industry. This model is 75 cm wide and 100 cm long. Available in Uni.

Fabric

Duotex: 100% polyester fabric with 100% PVC coating; $\pm 300 \text{ g/m}^2$

Colour

G55 Green



Bratislava - 8042A2D01

Apron

Very strong, yet flexible, that is our Bratislava apron. This model is 90 cm wide and 120 cm long. Available in Uni.

Fabric

Duotex: 100% polyester fabric with 100% PVC coating; $\pm 300 \text{ g/m}^2$

Colour

G55 Green (High availability)

W02 White (High availability)



Rosario - 8062A2D01

Apron

The Rosario is a very strong apron which has been reinforced in the wear-intensive stomach area for extra protection. The apron is 90 cm wide and 120 cm long and available in green and white, ideal for the food industry. Available in Uni.

Fabric

Duotex: 100% polyester fabric with 100% PVC coating; $\pm 300 \text{ g/m}^2$

Colour

G55 Green

W02 White



General information

The right protective clothing reduces threats, minimizes risks and avoids accidents. In this chapter you can find some information to enhance your ability in searching for the right garment.

If you would require more information our website (<https://sioen-ppc.com>) has become a tool which excels in efficiency. A powerful product search engine, the digital version of the catalogue and all technical data sheets of every product are online available.

Size table

Find the correct size which corresponds with our body measurements in the table. If you would require a size which deviates from the sizes mentioned in the table, we are happy to manufacture such a garment according to your specific body measurements.

I.L.S. combinations

In this table you will find all the I.L.S. combinations that are available of our interchangeable products. Our Interchangeable Lining System allows you to quickly adapt your outfit to the varying weather conditions, by simply adding or removing a lining using a zipper.

Numerical & alphabetical index

When you already know a reference or a name of a Sioen garment you can use the numerical and alphabetical index at the end of this chapter. Allowing you to navigate more easily.

Concepts



Multi-layering concept



Fabrics



www.sioen-ppc.com

**visit our website for more
detailed product information.**

On this interactive website you will find
our most recent company information.

- Easy access to product searches.
- Latest company news.
- Advanced product filters.
- Full and up to date product information available.
- New products.
- Access to product data sheets.
- Access to the electronic catalogue.
- Responsive design for tablet and mobile use.
- Ability to compare products.

Size table

How to choose the right size?

1	Take your body measurements according to the picture	
2	A: Waist	Measurement horizontally around the waist
	B: Chest	Measurement horizontally under the arms, around the widest part of the chest.
	C: Total body length	Measurement from top of the head till the ground, to be measured without shoes.
	D: Inseam leg length	Measurement from the crotch of the trousers till the ground, to be measured without shoes.
3	All measurements in the table are body measurements. We recommend that measurements are taken while wearing light clothing, do not measure too tight.	
4	Find the correct size which corresponds with the body measurements in the table.	
5	If you would require a size which deviates from the sizes mentioned in the table, we are happy to manufacture such a garment according to your specific body measurements.	



Bodywear, thermal wear & rainwear

		XS	S	M	L	XL	2XL	3XL	4XL
A	Waist (cm)	66-74	74-82	82-90	90-98	98-106	106-117	117-129	129-141
B	Chest (cm)	78-86	86-94	94-102	102-110	110-118	118-129	129-141	141-153
C	Total body length (cm)	164-172	164-172	172-180	172-180	180-188	180-188	188-196	188-196

Multinorm workwear, Jackets

EUR		44	46	48	50	52	54	56	58	60	62	64
FR		40	42	44	46	48	50	52	54	56	58	60
DE + NL		42	44	46	48	50	52	54	56	58	60	62
UK		S		M		L		XL		2XL		3XL
UK (inches)		34	36	38	40	41	42	44	46	48	50	52
B	Chest (cm)	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118	118-123	123-129	129-135
C	Length (cm)	172-176	174-178	176-180	178-182	180-184	182-186	184-188	186-190	188-192	190-194	192-196

Trousers, bib & brace and coveralls

Short Length	EUR		48S	50S	52S	54S	56S	58S
	FR		42S	44S	46S	48S	50S	52S
	UK (chest)		38S	40S	41S	42S	44S	46S
	UK (waist)		33S	34S	36S	38S	40S	42S
	DE		23	24	25	26	27	28
	NL		46S	45S	50S	52S	54S	56S
	A	Waist (cm)	82-86	86-90	90-94	94-98	98-102	102-106
	B	Chest (cm)	94-98	98-102	102-106	106-110	110-114	114-180
	C	Total body length (cm)	168-172	170-174	172-176	174-178	176-180	178-182
	D	Inseam leg length (cm)	77	78	79	80	81	82

Regular Length	EUR		44R	46R	48R	50R	52R	54R	56R	58R	60R	62R	64R
	FR		38R	40R	42R	44R	46R	48R	50R	52R	54R	56R	58R
	UK (chest)		34R	36R	38R	40R	41R	42R	44R	46R	48R	50R	52R
	UK (waist)		30R	32R	33R	34R	36R	38R	40R	42R	44R	46R	48R
	DE		42	44	46	48	50	52	54	56	58	60	62
	NL		42R	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R
	A	Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118
	B	Chest (cm)	86-90	90-94	94-98	98-102	102-106	106-110	110-114	114-118	118-123	123-129	129-135
	C	Total body length (cm)	172-176	174-178	176-180	178-182	180-184	182-186	184-188	186-190	188-192	190-194	192-196
	D	Inseam leg length (cm)	79	80	81	82	83	84	85	86	87	88	89

Long Length	EUR		46L	48L	50L	52L	54L	56L
	FR		40L	42L	44L	46L	48L	50L
	UK (chest)		36L	38L	40L	41L	42L	44L
	UK (waist)		32L	33L	34L	36L	38L	40L
	DE		90	94	98	102	106	110
	NL		44L	46L	48L	50L	52L	54L
	A	Waist (cm)	78-82	82-86	86-90	90-94	94-98	98-102
	B	Chest (cm)	90-94	94-98	98-102	102-106	106-110	110-114
	C	Total body length (cm)	186-190	188-192	190-194	192-196	194-198	196-200
	D	Inseam leg length (cm)	86	87	88	89	90	91



I.L.S. combinations

Which garments can I combine?

All weather

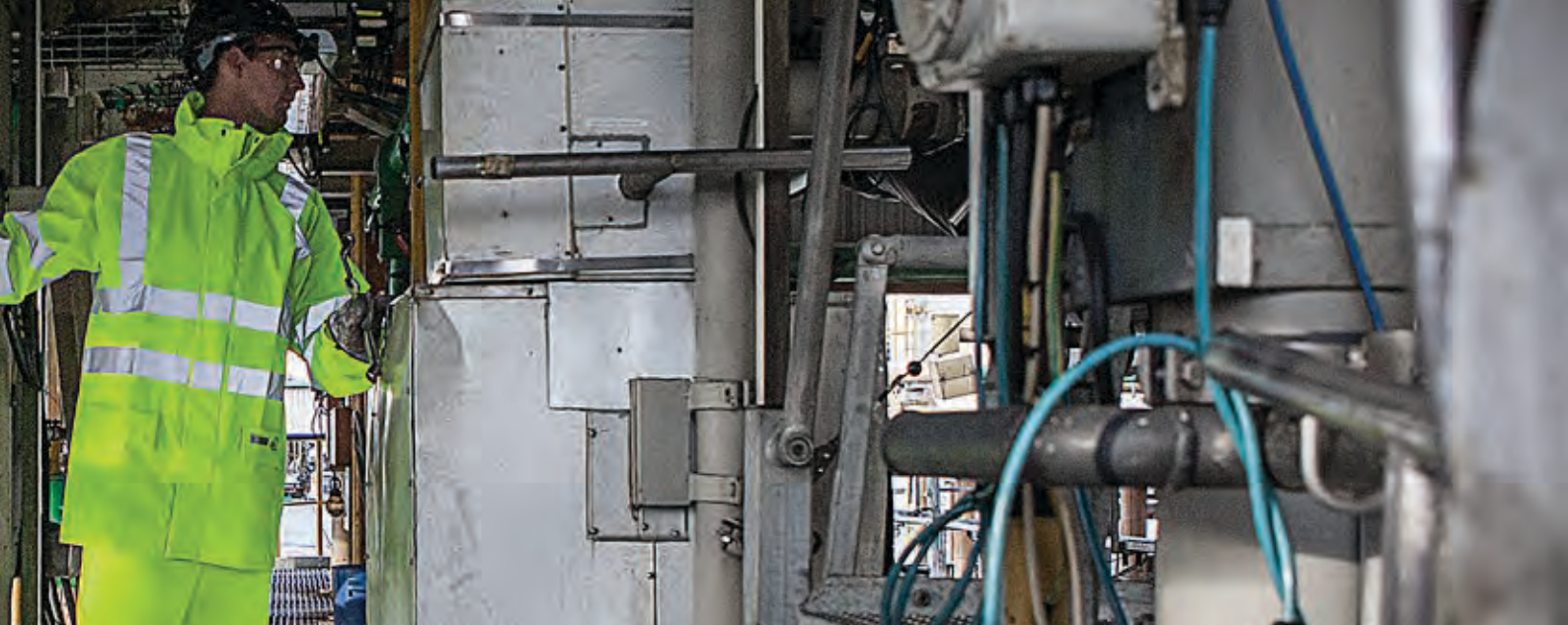
All weather

					Ref. 611Z - Durango	Ref. 612Z - Merida	Ref. 622Z - Pulco	Ref. 624Z - Torreon	Ref. 625Z - Germo	Ref. 626Z - Sherwood	Ref. 553A - Cardi	Ref. 654Z - Tomar
SIOPOR®	Extra		Ref. 603Z	Cumbria	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	•
	Extra		Ref. 608Z	Tornhill	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	•

High-visibility

High-visibility

					Fleece - Softshell																Flexothane®			SIOPOR®								
					Hi-vis													Non Hi-vis			Hi-vis											
					Ref. 131Z - Reims	Ref. 497Z - Kingley	Ref. 353A - Berkel	Ref. 498A - Alphen	Ref. 547A - Jerica	Ref. 552A - Pendi	Ref. 711Z - Senic	Ref. 712Z - Mowett	Ref. 722Z - Dexter	Ref. 724Z - Malden	Ref. 725Z - Castor	Ref. 167A - Drayton	Ref. 168A - Alford	Ref. 169A - Burton	Ref. 7789 - Tarbes	Ref. 7805 - Lindau	Ref. 352A - Lauwers	Ref. 6361 - Bastogne	Ref. 6361 - Bergell	Ref. 6623 - Amberg	Ref. 347A - Malbro	Ref. 199A - Bitoray	Ref. 199A - Abado	Ref. 799Z - Norvill	Ref. 5841 - Tarviso	Ref. 4448 - Flensburg	Ref. 354A - Merede	
FLEXOTHANE®	Essential		Ref. 1785	Erfurt												I.L.S.		•	•	•												
	Essential		Ref. 4279	Kassel											I.L.S.			•	•	•												
SIOPOR®	Regular		Ref. 346A	Barclely																	I.L.S.	•	•	•								
	Extra		Ref. 703Z	Mildura					I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.														•	•			
	Extra		Ref. 708Z	Windsor					I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.	I.L.S.														•	•			
	Extra		Ref. 132Z	Brighton	I.L.S.	I.L.S.											I.L.S.											•	•			
	Extra		Ref. 403Z	Preston	I.L.S.	I.L.S.											I.L.S.											•	•			
	Ultra		Ref. 350A	Boorne			I.L.S.	I.L.S.									I.L.S.															•
	Ultra		Ref. 166A	Anfield											I.L.S.	I.L.S.	I.L.S.										•					
	Ultra		Ref. 546A	Talia					I.L.S.																							



Multi-norm

Multi-norm					Flame Retardant										Flame Retardant Anti-Static																		ARC																																																																																																																																																																																																																																																																																																																																										
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